

7855 Alexander-Fleming st, Suite 100, Saint-Laurent, QC, Canada, H45 287 www.ajw-aviation.com

DISPATCH NOTE: SH94277

Date Entered:

S/O: 7233

367190 Customer Ref :

Ship To:

28/06/2019

A J Walter Aviation Ltd. THE HEADQUARTERS **MAYDWELL AVENUE** SLINFOLD, WEST SUSSEX RH13 0AS

Bill To:

A J Walter Aviation Ltd. THE HEADQUARTERS **MAYDWELL AVENUE SLINFOLD WEST SUSSEX RH13 0AS UNITED KINGDOM**

Ship Via	A/W BIII	Flight Number	Flight Date
CUSTOMER			
OOOTOMER			

Qty	Part No.	Description	Serial Number	S/L	Cond	Origin
1	31077-211	Spoiler Actuator	6515	335	REP	
					1	

We hereby certify that the parts in this shipment conform with and/or data is on file and available for examination.	applicable specifications and that documentation
Driver Signature:	Receiver Signature and date
For and on behalf of AJW Technique Inc.	



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Acknowledgement

SO #: 7233 Date Printed: 28/06/2019 Time: 11:26:03 AM

of Items: 4 Page: 1

Prepared By: Todd Haverstock

To:

A J Walter Aviation Ltd. THE HEADQUARTERS MAYDWELL AVENUE SLINFOLD, WEST SUSSEX RH13 0AS **UNITED KINGDOM**

ATTN: Conrad Vandersluis

Ship To:

A J Walter Aviation Ltd. THE HEADQUARTERS MAYDWELL AVENUE **SLINFOLD** WEST SUSSEX RH13 0AS **UNITED KINGDOM**

Date Open: 28/06/2019 Ship Via: EXPEDITOR **Customer PO#: 367190** Customer #: AJW01 Ship Via Acc: Buyer:

Thank you for your order!									
Item	Part Number/Description	Delivery	To Ship	BackOrd	CD			Unit Price	Total Amt
23	31077-211 Spoiler Actuator Serial #: 6515	28/06/2019	1.00	0.00	REP			5,400.00EA	5,400.00
							SubT	otal:	5,400.00
Autho	rized Signature:						Misc Cha		.00
								ight:	.00
								otal:	5,400.00
									Payable in USD

	PART OR MATERIAL	CERT	FICATION	N FORI	M ATA SPEC	DIFICATION 106
2. Seller's Name:					3. Reference #	
AJW	technique AJW	Techi	nique Inc.		723	33
4. Organization:	-	Phone#	: (514)	339-5100	-	
AJW Technique Inc. Address:		Fax#:	(514)	339-5246		
7055 ALEXANDER-FLE SAINT-LAURENT, QC CANADA			fire Code:	,000 02 10		
Ph: (514)339-5100, Fax	c: (514)339-5246	Status:				
5A. Seller's Contract #: 1		5B. Buy	rer's PO #:	367190		
6. Item 7. Description	8. Manufacturer & Part Number		9. App Code	10. Qty	11. Serial/Batch #	12. Status
23 Spoiler Actuator	31077-211 GOODRICH ACTUATION SYSTEM S	SOA		1.00	6515	REP
listed above : w engine failure, i otherwise expo	cord review by the signatory at the time of vere obtained from a U.S. Government or incident ,fire (warehouse or aircraft) or s sed to corrosive agents does not constitute authority to install the	r Military S similar ma	Source; have be	en damag	ed by severe stress or	heat from an
13B. Obtain From:		13C. L	ast Certificated	Agency:		
APOC AVIATION		AJW T	ECHNIQUE IN	0		
14. New Parts/Material Verification: THE FOLLOWING SIGNATURE ATTESTS THAT THE PART(S) OR MATERIAL(S) IDENTIFIED ABOVE WAS (WERE) MANUFACTURED BY A FAA PRODUCTION APPROVAL HOLDER (PAH), OR TO AN INDUSTRY COMMERCIAL STANDARD.			LOWING SIGNATU	RE ATTESTS	Parts Verification:: THAT THE DOCUMENTATION TH REGARD TO THE ITEM(ON SPECIFIED 6) DESCRIBED.
15. Signature:		19. Sig	nature:	700	Hans	2
16. Name:	17. Date: 28/06/2019	20. Na	me:	ما ،	21. Date: 28/0	6/2019

Todd Haverstock

NOTICE: The above signature binds the seller and the SIGNER to the accuracy of the information provided in the FORM. Should the information provided in this Form contain inaccuracies or misrepresentations, the signer and SELLER may be liable for damages and be subject to criminal prosecution under state and federal law.

Installers working in accordance with the national regulations country specified. Statements in blocks 13a or 14a do not constitute installation applicable national regulations before the aircraft may be flow	This certificate does not constitute could	13c. App. 13d. Name (Typed or Printed): 13e. Date		13a. Certifies the items identified above were manufactured in conformity to: Approved design data and are in a condition for safe operation. Non-approved design data specified in Block 12	Repaired in accordance with CMM 27-64-51 Rev 13, dated 17 Apri Service bulletin 31077-27-16 Rev#4, dated 02 Aug 2012 incorporal For additional information refer to the tear down / inspection report.	12. REMARKS	1 Spoiler Actuator	AJW Technique Inc 7055, rue Alexander Fleming Saint-Laurent QC H4S-2B7 Canada 6. Item: 7. Description:	Transport Canada 4. Organization Name and Address.	Approving Civil Aviation Authority/Country 2.
of a country other than secrification, in all cases	Installer Responsibilities Jean Pouliot 14e. Date (dd/mmm/yyyy) 08/Aug/2018	oved Organization Number	X CAR 571.10 Maintenance Release	EASA Approval No.: EASA.145.7260 Maintenance performed in accordance with FAR 43.17 14a. Certifies that, except where otherwise specified in Block 12, the work identified in Block Regulations. Regulations.	l 2015. ed. Part number changed to 31077-211.		8. Part Number: 9. Quantity: 10. Section 1.	5. Work Order, Contract or Invoice Number: PO:28951	AUTHORIZED RELEASE CERTIFICATE 3. Form Tracking Number. WO57393-v1	



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Tear Down/Inspection Report

Work Order #: WO57393 Date Printed: 08/08/2018 Customer RO: PO:28951

Page: 1

To:

AJW TECHNIQUE INC. 7055 ALEXANDER FLEMING **BUREAU 100 SAINT-LAURENT, QC H4S 2B7 CANADA**

Phone #:

Fax #:

PN: 31077-111

Serial #: 6515

Email: sales.inventory@ajw-technique.com

Qtv: 1

Mfg: GOODRICH SOA

TSN: UNK

Code: AJW02

Descr: Spoiler Actuator

TSO: UNK

TSR: 0

CSN: UNK

CSO: UNK

CSR: 0

P/N Out: 31077-211

Serial # out: 6515

Faults:

CODE:

CUSTOMER REASON FOR REMOVAL CONFIRMATION

DETAILS:

Reason for removal unknown, bench test required to determine serviceability.

CODE:

UNIT RECEIVING CONDITION

DETAILS:

- Dirty, cleaning required.
- Cadmium plating on eye end eroded.
- Various hardware corroded.
- Harness heat shrink shielding perished.

CODE:

INITIAL TEST FAILURE

DETAILS:

Initial test failure is attributed to...

Failed insulation resistance on servo valve, LVDT and harness assy. Further disassembly/inspection required.

CODE:

DISASSEMBLY / INSPECTION FINDINGS

DETAILS:

- During disassembly and inspection of harness severe contamination under LVDTcap discovered.
- Cap retention hardware threaded portions severely corroded near failure.
- Suspect water migration through LVDT harness perished shielding.

CODE:

REPAIR

DETAILS:

The following repair(s) will be performed:

Recommend to repair:

Unit to be Repaired in accordance with CMM 27-64-51 Rev 13, dated 17 April 2015.

- (-2) servovalve to be replaced with new -005.
- Eye end p/n 3400861-100 replaced with repaired.
- LVDT p/n 666041 replaced with insp/test.
- Corroded hardware replacement.
- Harness shielding replaced completely.

Corrective Actions:

CODE:

REPAIRED

DETAILS:

Unit Repaired in accordance with CMM 27-64-51 Rev 13, dated 17 April 2015.

- p/n:A88004-2 servovalve replaced with new p/n:A88004-005, s/n B73423.
- Eye end p/n 3400861-100 replaced with repaired.
- LVDT p/n 666041 replaced with insp/test.
- Corroded hardware replaced with new.



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Tear Down/Inspection Report

Work Order #: WO57393 Date Printed: 08/08/2018 Customer RO: PO:28951

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 Harness 	shielding	replaced	completely.

PN	Description	Reason	Qty Needed	CD	Disposition
23310CC010015	PIN,COTTER	NR	1	NE	Consumable
23351CA080	WASHER,KEY	NR	1	NE	Consumable
3025-294	WASHER	со	2	NE	Consumable
3092-035	WASHER, CONTACT	со	1	NE	Consumable
329806-006	O'RING SEAL	NR	1	NE	Consumable
329806-016	PACKING, PREFORM	wo	4	NE	Consumable
340861-100	EYE END	wo	1	REP	Replace
340865	COVER	со	1	INSP/TE	Consumable
346127	PLATE, NAME, SERVO ACT	MO	1	NE	Consumable
6556-002	WASHER,FLAT	со	6	NE	Consumable
663536-150	SLEEVING, trans. Y	NR	1	NE	Consumable
663545-012	COVER ELECTRICAL	NR	3 1	NE	Consumable
666041	LVDT	DE	1	INSP/TE	Consumable
AN310-3	NUT	СО	1	NE	Consumable
MS9921-03	SCREW	со	1	NE	Consumable
MS9923-08	BOLT	со	5	NE	Consumable
MS9923-13	SCREW	со	2	NE	Consumable
MS9924-26	SCREW	со	4	NE	Consumable
NAS1149F0332P	WASHER	со	3	NE	Consumable
NAS1351-06H4P	SCREW, CAP, SOCKET HEAD	со	2	NE	Consumable
NAS1352-04H6P	SCREW	со	6	NE	Consumable
NAS1611-011	RING	NR	2	NE	Consumable
NAS1611-112	ORING	NR	1	NE	Consumable
NAS1611-135	ORING	NR	1	NE	Consumable
TY23M	CABLE TIE	NR	2	NE	Consumable
					1



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Tear Down/Inspection Report

Work Order #: W057393 Date Printed: 08/08/2018 Customer RO: PO:28951

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REASON LEGEND

- (AD) AD: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".
- (BR)* BROKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed, "NOT Customer Induced".
- (BU)* BURNT: Part found burnt, overheated, scorched, seared, blistered, short circuited etc...
- (CID) CUSTOMER INDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FOD etc....
- (CO)* CORRODED: Part found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.
- (CM) 100% CMM: Part which is a mandatory replacement as per CMM.
- (CT)* CONTAMINATED: Part found contaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".
- (DE)* DEFECTIVE: Part defective, intermittent or loose
- DL)* DELAMINATED: Part found delaminated
- (LE)* LEAKING: Part Leaking, seeping, porous beyond acceptable level as per CMM
- (MI) MISSING: Part missing to complete a unit as per CMM. "Customer responsibility"
- (MO) MODIFICATION: Part requires modification as per CMM or other technical documentation. Part may be modified or replaced with a modified part.
- (NR)* NOT REUSABLE: Part that cannot be reused EX: O-ring, rings, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.
- (OS) OUT OF SCOPE: Unit discrepancy not directly caused by customer and is above and beyond normal wear and tear or excluded from applicable commercial contracts.
- (OT)* OUT OF TOLERANCE: Part did not meet the tolerance or calibration as per CMM.
- (RP)* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Diaphragm, bellows...)
- (RW)* REWORKED: Part reworked, refurbished, balanced, machined as per CMM.
- (SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code will include the last digits of the "SB"
- (SE)* SEIZED: Part seized.
- (SI) SIL: Part replaced due to Service Information Letter that needs to be incorporated. This code will include the last digits of the SIL.
- (TX) TIME CONTROLED: Part reached the end of its life, it is time expired and may either be overhauled if applicable or replaced due to times or cycles.
- (WO)* WORN: Part scratched, grinded, rubbed, grooved, scrapped, gouged, chipped, abrasion etc....
- (WT) WARRANTY: Part replaced under warranty
- (CS) CUSTOMER SUPPLIED PARTS: Part supplied by customer
- NORMAL WEAR AND TEAR

Receiver #RI230325 from Purchase Orders

Entered: 18/10/2017 Received: 24/10/2017

Consign

Warehouse

Location

Quantity UOM

Serial #

╏

₽

Control # PN: 31077-111 257241

Descr: Spoiler Actuator

NSN

AR

A 1.00

6515

275

9

MHYD

GRN: 257241 Order #: 28951

Company: APOC AVIATION Company Code: H2H16 Address: KLEVERINGWEG 20 DELFT, 2616LZ

technique SL # 275

1#257241

7241 CrtlID 6
PN: 31077-111
DESC: Spoiler Actuator
SN: 6515
CODE: GOODE

MFG CODE: GOODRICH / PO: 28951

CONTD: AR UOM: EA

REC.DATE 24/10/2017

BIN LOC: RECEIVER #: R1230325

WHS

EXP DATE:

MHYD









Shipped to AJW Technique inc.

Packing slip

7055 Alexander - Fleming H4S-2B7 Saint-Laurent QC

Shipment #:

SO170620-

Canada

Date:

19 Oct 2017

Customer reference:

PO: 28951

Contact:

Ship via: Ship via acc: Fedex International Priority

343223994

#	Part number / description	CD	(Qty
1	31077-111 Servo Control - SPOILER Serial number: 6515	AR		1
2	31077-111 Servo Control - SPOILER Serial number: UD3977	AR		1
3	31077-111 Servo Control - SPOILER Serlal number: 6517	AR		1
4	310 ⁷ 7-111 Servo Control - SPOILER Serlal number: T5231	AR		1
5	31077-111 Servo Control - SPOILER Serial number: T5232	AR		4
6	31077-111 Servo Control - SPOILER Serlal number: T5226	, AR		1
7	31075-440 SERVO CONTROL ELEVATOR Serial number: 3234	AR		1
8	31075-440 SERVO CONTROL ELEVATOR Serial number: 3231	AR		1

APOC Aviation
Aircraft Part-Out Company Europe BV
Kleveringweg 20
2616 LZ Delft
The Netherlands

E-mall: info@apocaviation.com Telephone: +31 (0)88 00 40 000 Fax: +31 (0)88 00 40 001 Chamber of Commerce: 61214442 VAT: NL854255928801



1. PART OR MATERIAL CERTIFICATION FORM **ATA SPECIFICATION 106** 2. Seller's name: 3. Reference number APOC Aviation Aircraft Part-Out Company Europe B.V. 50170620 APOC AVIATION 4. Organisation: APOC Aviation Kleveringweg 20 Phone: +31 (0)88 00 40000 Fax: +31 (0)88 00 40001 2616LZ Delft Email: info@apocaviation.com Netherlands www.apocavlation.com SITA / WIRE CODE: N/A Status: N/A 5A. Seller's Contract Number 5B. Buyer's Contract Number SO170620 PO: 28951 Item Description 8b. 9. Eligibility Manufacturer Part Number 10. 11. Serial/ 1 Servo Control -12. Status/ None specified Qty **Batch Number SPOILER** 31077-111 Work 1 6515 AR 13A. Remarks On the basis of information obtained from the supplier in block 13B. The above referenced part(s) or material was/were not obtained from any Government or Military Source and was/were not subjected to severe stress or 13B. Obtained From 13C. Last Cert. Agency A321-211 | MSN: 781 | Reg: UR-WRO N/A 14. New Parts / Material Verification: 18. Used, Repaired or Overhauled Parts Verification: The following signature attests that the part(s) or material(s) identified above was (were) manufactured by a EASA Production Approval Holder (PAH), or to an The following signature attests that the documentation specified above or attached is accurate with regard to the industry or commercial standard. 15. Signature 19. Signature Technique 17. Date 20. Name 21. Date Certified True Copy Robbert de Jong 19 Oct 2017 Signature :

JUN 2 8 2019

Date:___

