



QACUHNST RUBBER

744 Belleville Ave. :: New Bedford, MA 02745
Tel. (508) 998-4000 :: Fax. (508) 998-4101

CERTIFICATION OF ANALYSIS

Packing Slip No.: 636111

Purchase Order No.: 381022-00

Qty.: 10000

Cure Date: 2Q/14

Ship Date: 19-Jun-14

Issue Date: 19-Jun-14

APCO: 908F91A

Lot Number: 14110001

Customer: KAPCO

Certification No.: 91779

Part #: AS43003-908

Rev.: 3

Drawings / Specifications

D.T.D. 5613A - Grade 80

Rev.: dtd Apr-99

Part #:

Rev.:

Rev.:

Part #:

Rev.:

Rev.:

Compound: F-13791 (F91)

Test Description	Requirement	Results	Pass (Yes/No)
Durometer, IRHD			
0.066" to 0.110" C.S. max.	80 +3 / -9	80	Yes
Over 0.110" C.S. max.	80 +5 / -7	N/A	
Density	1.81 ± .02	1.81	Yes
COMPRESSION SET			
336 hrs. @ 392° F			
% Original Deflection max.			
0.066" to 0.110" C.S. max.	55	44.4	Yes
Over 0.110" C.S. max.	50	N/A	
FLUID RESISTANCE			
70 hrs. @ 40° C			
Fuel B, Volume Change %			
0.066" to 0.110" C.S. max.	0 / +10	4	Yes
Over 0.110" C.S. max.	0 / +7	N/A	
HEAT AGE			
70 hrs. @ 250° C			
IRHD Change max.			
0.066" to 0.110" C.S. max.	6 / -12	1	Yes
Over 0.110" C.S. max.	6 / -10	N/A	
Weight Loss, %, max.			
0.066" to 0.110" C.S. max.	10	1	Yes
Over 0.110" C.S. max.	8	N/A	

This is to certify that the above parts were made in conformity with the specification listed, and that the above test results were obtained.

Authorized by,

Notes / Comments

David E. Muse

David E. Muse
Quality Control Manager

(PRODUCT IS MERCURY FREE)
MADE IN USA

Tested by: 6955

Date Tested: 29-May-14

Printed by: 3281



PRECIX®

MAKERS OF CALUMNET RUBBER
O-RINGS • SEAL RINGS • CUSTOM ELASTOMER SOLUTIONS

744 Belleville Ave., New Bedford, MA 02745-6010

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Print Date: 06/19/2014

Packing Slip 636111

Page 1 of 1

SHIP TO: KAPCO
1 ESSEX INDUSTRIAL PARK
ESSEX, CT 06426, US

PO#:	381022-00	DATE SHIPPED	6-18-14	SHIP VIA	UPS	DELIVERY #	636111	DEPARTURE #		ORDER #	235124
SALESPERSON	No Sales Credit---			WAYBILL #		TOTAL PKGS	2	TOTAL WEIGHT	✓		
LINE NO.	ARC NUMBER / CUSTOMER PART NUMBER			CUSTOMER REQUEST DATE	ORDER QTY	# PACKAGES	QTY PER PACKAGE	TOTAL QTY SHIPPED			
1	LAB REPORT MUST BE INCLUDED WITH SHIPMENT Per email Corey Ngniem 5-20-14-SHIP UPS GROUND UPS GROUND COLLECT ACCOUNT # 979375 LAB REPORT REQUIRED. ***PLEASE ADD TO LAB REPORT THE P.O. #, CURE DATED AND AMOUNT THAT IS SHIPPING*** MATERIAL CERTIFICATION REQUIRED PARTS MUST HAVE A MIN OF 80% OF SHELF LIFE REMAIN AT TIME OF SHIPMENT DOCK AUDIT PRIOR TO SHIPMENT 6/2004 NAFTA CERTIFICATE OF ORIGIN REQUIRED. As of 4/30/04, Dock Audit shipment for correct lab report. Lucy Amaral 908F91A AS43003-908 Shipping Notes: MATERIAL CERTIFICATION REQUIRED LOT 14089002 2Q14 (10 000) 491778 14110001 2Q14 (10 000) 91779 26 lots STK. 379 247 RECEIVED JUN 20 2014			20-JUN-2014	20000	2	10 000	20 000			

SUBJECT TO PRECIX'S TERMS AND CONDITIONS OF SALE WHICH CAN BE FOUND AT <http://www.precixinc.com/pdfs/TermsandConditionsOfSale.pdf>.
ALL CONTRARY PROVISIONS ARE REJECTED, OBJECTIONABLE AND VOID.
THIS IS TO CERTIFY THAT THE PARTS SHIPPED AGAINST THE REFERENCED PURCHASE ORDER NUMBER CONFORM TO THE REQUIREMENTS OF THE REFERENCED DRAWING/PART NUMBER AND REVISION LEVEL. ALL PROCESS CONTROL RECORDS, TEST RESULTS AND FINAL AUDIT RESULTS ARE ON FILE AND AVAILABLE FOR REVIEW.

ICN: 379247-02, Doc Date: 6/26/2014