



Registered Office:
191 BARKBY ROAD,
TROON IND. AREA,
LEICESTER LE4 9HX,
ENGLAND.
Telephone: (0116) 276 8261
Facsimile: (0116) 274 0243

RELEASE N
CUSTOMER

CUSTOMER ACCOUNT NUMBER

01-0001-60001147-6000

COMMENTS

PUBLISHED 29/01/02

**REPT: 29/01/02 06:30:53

P/S # 388214001

DELIVERY ADDRESS

PATTONAIR INTERNATIONAL LTD
KINGSWEY BUSINESS PARK
FORSYTH ROAD SHEERWATER
WOKING
SURREY GU21 5SA
ENGLAND

INVOICE ADDRESS

PATTONAIR INTERNATIO
KINGSWEY BUSINESS PA
FORSYTH ROAD SHEE
WOKING
SURREY GU21 5SA
ENGLAND

CUSTOMER PURCHASE ORDER NUMBER

51883-017

TERMS CODE/DESCRIPTION

N NET 30 DAYS

LOCATION

AI

SCHEDULE DATE

07/01/02

CARRIER TYPE/DESCRIPTION

BST BEST METHOD

CARRIER NUMBER

FREIGHT CODE/DESCRIPTION

ADD ON CHARGE

CODE/AMOUNT

REGION

£

GB

LINE CATALOGUE NUMBER

001 6156617

PART NUMBER

HST 10 AG 6 8

ALTERNATE PART NUMBER

CERTIFICATE OF CONFORMITY

MANUFACTURER'S C OF C

WHEREVER POSS. PLS ENSURE THAT EA ITEM IS
SUPPLIED FROM THE SAME BATCH NO.

CARRIAGE EXTRA

** EXACT QUANTITY ONLY **



DOCUMENT

61566

REMARKS:

WEIGHT

DBA

4.5 KGS

CERTIFICATE OF CONFORMITY

BSI ISO 9002 CERTIFICATE No. FM 266

Certified that the supplies detailed hereon have been manufactured, tested and inspected in accordance with the conditions and requirements of the contract or purchase order and unless otherwise noted conform in all respects to the specification(s), drawing(s) relevant thereto.

SIGNED 
FOR SPS TECHNOLOGIES LTD.

DATE 29/1/02



APPRO

ISSUED UNDER C

Certified that the whole of the
(a) CAA approved sources u
(b) A Prime Constructor und
CAA.
(c) American sources under
Part 21, Sub-part L, or
(d) French manufacturing so
Airworthiness Notice No.
These supplies are in the sam
above, conform to the speci

LOGIES
INERS GROUP

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Telephone: (0116) 276 8261
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COUNT NUMBER

60001147-6000

Y ADDRESS

INTERNATIONAL LTD
INESS PARK
SHEERWATER
SSA

RELEASE NOTE CUSTOMER COPY

PLEASE QUOTE THIS
NUMBER ON ALL
CORRESPONDENCE
CONCERNING THIS
ORDER.

COMMENTS

PUBLISHED 29/01/02

**REPT: 29/01/02 06:30:53

P/S # 388214001

RELEASE NOTE NUMBER

388214-001

ORDER DATE

15/05/01

PAGE NUMBER

1

INVOICE ADDRESS

PATTONAIR INTERNATIONAL LTD
KINGSWEY BUSINESS PARK
FORSYTH ROAD SHEERWATER
WOKING
SURREY GU21 5SA
ENGLAND

TERMS CODE/DESCRIPTION

N NET 30 DAYS

LOCATION

AI

SCHEDULE DATE

07/01/02

CUSTOMER PURCHASE ORDER NUMBER

PO # 51883-017

CARRIER NUMBER

FREIGHT CODE/DESCRIPTION

ADD ON CHARGE

CODE/AMOUNT

REGION

TERM

C. REP.

REQUEST DATE

GB

UKE

PAM

15/05/01

PART NUMBER

ALTERNATE PART NUMBER

QUANTITY

U.M.

PRICE

HST 10 AG 6 8
CERTIFICATE OF CONFORMITY
MANUFACTURER'S C OF C
WHEREVER POSS, PLS ENSURE THAT EA ITEM IS
SUPPLIED FROM THE SAME BATCH NO.
CARRIAGE EXTRA
** EXACT QUANTITY ONLY **

DOCUMENT ORDER/LOT NUMBER

615667-D341

2500

155485

WEIGHT

DRAWING ISSUE NUMBER

TOTAL QTY DELIVERED

4.5 KGS

24

2500

CONFORMITY

No. FM 266

ve been manufactured, tested
ions and requirements of the
otherwise noted conform
wing(s) relevant thereto.

SIGNED
FOR SPS TECHNOLOGIES LTD.

DATE 29/1/02



APPROVED CERTIFICATE

ISSUED UNDER CIVIL AVIATION AUTHORITY REF. A1/2190/46

Certified that the whole of the above mentioned supplies have been received from:-

- *(a) CAA approved sources under cover of a CAA Approved Certificate.
- *(b) A Prime Constructor under cover of a manufacturing certificate acceptable to the CAA.
- *(c) American sources under cover of Export Airworthiness Approval Certification (FAR Part 21, Sub-part L), or
- *(d) French manufacturing sources under cover of certification in accordance with Airworthiness Notice No. 34.

These supplies are in the same condition as when received and, unless otherwise stated above, conform to the specification required by your order.

*DELETE AS APPROPRIATE

Request for Test Form

Request For Test

Section A

Please receive the following for test and report

From: PATTONAIR INTERNATIONAL LTD

Contact Name: ANDY AVIS

Address: KINGSWEY BUSINESS PARK,
FORSYTH ROAD,
SHEERWATER,
WOKING,
SURREY.
GU21 5SA

Tel: 01483774675
Fax: 01483774616

Date 8th February 2002

Supplier Name: SPS TECHNOLOGIES

Section B

Manufacturer Name: SPS TECHNOLOGIES Supplier Code No. 388214-001

G.I.N.: 124965

Heat Lot No.: ~~2341~~
6156617-D341

Shops PO No.: DIAC LTD P.O.RQMT

Part No.: HST10 AG6-8

Description: PIN ~~6546~~

Total Batch Quantity: 2500

Quantity for Test: 10

Reason for Test: RECIPT TEST

Signature: 

Results: To be completed by a Shops approved Test House QLN No. 00441

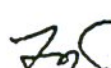
Section C

Chemical Test Results

6114U Titanium Alloy

AK. Corros & Cathodic ~~12~~ 36 ppm

Name:

Signed: 

XRF
ANALYSIS

SATIS FACTORY

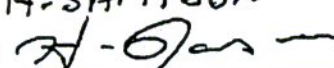
Date: 27/2/02

Tensile	Double/Single Shear	Hardness	Torque	Other Tests
3270	5734			
3180	5667			
3203	5712			
Spec Min: 2500	Spec Min: 5380	Spec Min:		
Spec Max:	Spec Max:	Spec Max:		

Mechanical Test Results

Tensile and double shear
values conform to spec.

Name: H. SMITHSON

Signed: 

Date: 27-2-02

Batch Passed: ☒

Batch Failed: ☐

CAD PLATE

TBT
9 01 15

Wrong colour?
Purple

ON HOLD.
IN INSPECTION.

2784

137485

P/6 51853/17