4. Organization Name and Address:  LIEBHERR AEROSFACE SALINE, INC  Saline M. 48176  B. Part Number:  1 4. Serial Number:  1 5. Work Order/Contract/Invoice Number:  1 4. Serial Number:  1 5. Work Order/Contract/Invoice Number:  1 8. Part Number:  1 8. Part Number:  1 9. Quantity:  1 9. Quantity:  1 81211-71195  OVERHAULE!  Approved data:  Approved data:  Comments: Rulum to service: Work specified abcomplished LW1 14CFR Part 43.13(a)(b) and/or (c)/AC 43.18 if local flabricated parts were used.  Remark: Al Waller Available LTD, W40381  Limited life parts must be accompanied by maintenance history including local time / total cycle / free since new.  33 Certiffices 443-12 Rev 3 data appecified in Block 12 the work specified in Block 12 t
Work O Work O Pital Nun 2:f11-71112 2:ffed in accining all Number in accontry occurry, t
work Order/Contract/Invoice Number:  RD 7009821  211-71195  11. Status/Work: OVERHAULED  considered ready for release ral Number EASA.145.5439.  vice  Other regulation specified in Block 12 in Block 12, the work identified in Block 11 and in accordance with Title 14, Code of Federal at work, the items are approved for return to service.  14c. Approval/Certificate No.: L3RR193H  14e. Date (dd/mmm/yyyy): 0 4 JUN 2021

17 批准人姓名(打印的) MARK T. CHYLLA	16 批准人签名 Signature 元, Colle Date 0 4 JUN 2021  18 批准日期 19 中国民航总局授权 Issued by or on behalf of the CAAC	3 项的其它规定以外,已按照上法国家运航条例进行制造/检查,并且该 5 经批准的型号设计资料和进口固提出的专用要求。 (s) identified above except as charwise specified in block 13 was(were) ted in accordance with the airworthiness regulations of the stated case of parts to be exported with the approved design data and with the ements of the importing country.	14 新口品-New Parks 15 使用计段本品 IIsod Parks	Remark: AJ Walter Aviation LTD, W49081	Investigation Report 7009821	Modification: N/A	Approved data: CMM 21-54-12 Rev 3 dated 24 APR 2019	13 各注 Remarks  TSN: TSO: 0 CSN: CSO: 0	Amdt B	1         Primary Heat Exchanger         753D00000-01         Not Known         1         81211-71195         OVERHA	6 序号 7 内容 8 件号 9 适用性 10 数量 11 系列号/批号 12 产品 Item Description Part N°. Eligibility Qty Serial/Batch N°. Status/	4 单位 Organization:  LIEBHERR-AEROSPACE SALINE, INC  1465 Woodland Drive Saline MI 48176 USA  LIEBHERR-AEROSPACE SALINE, INC  Work Order/Contract/Invoice  Work Order/Contract/Invoice	中国/REPUBLIC OF CHINA AUTHORIZED RELEASE CERTIFICATE / AIRWORTHINESS APPROVAL TAG 2021-03204	出推放行证书/适航批准标签 Certificate Ref. N°.
		於例和进口国通知的 特殊要 k 13 was carried out in y and the notified special the part(s) is (are) in ervice. (over)								OVERHAULED	12 产品状态 Status/Work	e 19821	2021-03204	Certificate Ref. N°.

AAC-038 (12/94)

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\*参阅产品目录详细查找适用性 Cross-check eligibility for more details with parts catalogue



LIEBHERR-AEROSPACE SALINE, INC. 1465 Woodland Drive Saline, MI 48176

# **SHOP FINDING REPORT**

LIEBHERR REPAIR DOSSIER:

7009821

CONTACT:

Joshua Smith

**RECEPTION DATE:** 

21 MAY 2021

EMAIL:

joshua.smith@liebherr.com

CUSTOMER:

AJ Walter Aviation LTD

DATE:

04 JUNE 2021

**CUSTOMER PURCHASE ORDER:** 

W49081

AIRCRAFT TYPE:

A320

AIRCRAFT REG. NUMBER:

XA-VIQ

**RECEIVED UNIT** 

**DELIVERED UNIT** 

**CUSTOMER REFERENCE:** 

753D0000-01

**CUSTOMER REFERENCE:** 

753D0000-01

PART NUMBER:

753D0000-01

PART NUMBER:

753D0000-01

AMENDMENT:

В

AMENDMENT:

В

SERIAL NUMBER:

81211-71195

SERIAL NUMBER:

81211-71195

DESCRIPTION:
MANUFACTURING CODE:

Primary Heat Exchanger

F1958

MANUFACTURING DATE:

122018

DESCRIPTION:

Primary Heat Exchanger

**TIMES & CYCLES** 

TSN	TSO	TSI	CSN	cso	CSI
N/A	N/A	N/A	N/A	N/A	N/A

**INSTALLATION DATE:** 

N/A

**REMOVAL DATE:** 

N/A

LOG CARD EXISTS:

No

NON INCIDENT STATEM.:

No

LIFE LIMITED PARTS:

No

CMM 21-54-12 / REVISION 3 / 4/24/2019

APPROVED DATA:

N/A

WORK REQUESTED:

Repair

WORK PERFORMED:

Major Overhaul

**WARRANTY REQUESTED:** 

**MODIFICATION DOCUMENTS:** 

Yes

**WARRANTY DECISION:** 

Under warranty



LIEBHERR-AEROSPACE SALINE, INC. 1465 Woodland Drive Saline, MI 48176

### **REASON FOR RETURN**

Please Repair Under OEM Warranty if Unit Fails Test - DOM: 12/2018 Cleaning Please Repair under warranty

## **FINDINGS AND ANALYSIS**

#### Findings from Analysis:

- Visual inspection Exchanger dirty
- Others Alodine deterioration
- Others Varnish deterioration
- Visual inspection Crack in cold outlet frame

## **WORK PERFORMED**

- Cracks repair
- Unit was inspected and all remaining imperfections are deemed to be of a cosmetic nature only, not affecting fit, form or function IAW LTS SPM 20-00-01
- New varnish coating application

## **LIFE LIMITED PARTS**

N/A

Issue 3

## SHOP FINDING REPORT APPROVED

VALIDATION DATE VALIDATED BY:

03 JUNE 2021

Matthew Wonsavage