

lisiAEROSPACE
NORTH AMERICA
2602 Skypark Drive
TORRANCE CA 90509-2975
(310) 326-8110
(310) 784-4238**G39857**ORDER NO: 0061040379
PACKING LIST NO: 574565
DELIVERY NO: 10764754
PAGE: 1 of 1
DATE: 06/29/2015
CUST PO NUMBER: SP4MCCPFS**PACKING LIST**

SOLD TO: 05475

WENCOR GROUP, LLC
1625 NORTH 1100 WESTSPRINGVILLE UT
84663 USA

SHIP TO: 005

WENCOR GROUP, LLC
473 DIVIDEND DRIVE
PECHTREE CITY GA 30269 USA
PEACHTREE CIT GA
30269 USA

SHIP VIA: FDX

Packing ID: 587835

FOB:	TERMS: F05 %	Days	Days	Net:	Days
TOTAL BOXES: 1	GROSS WT. 7.29 LBS	NET WT. 6.97 LBS			

Shipments (1-150 lbs) are to be routed via FedEx Ground,
CALL FOR WENCOR'S ACCT#. Shipments over 150lbs (ALL HAZMAT
& oversize shipments), ship via FedEx Domestic Express
Palletized Freight F3. DO NOT DECLARE OR INSURE.

PO LN #	ORD LN #	ITEM / ITEM NAME	UM	ORDER QUANTITY	QUANTITY DUE	SHIPPED QUANTITY	BACKORDER QUANTITY
1	1	*MFG'S C OF C & TEST REPORT R'QRD * PLEASE REFERENCE WENCOR'S PO# ON ALL SHIPPING DOCS. SUPPLIERS OF PARTS MFG TO A WENCOR DRAWING REFER TO QS100.006 PMA SUPPLIER QUALITY REQUIREMENTS AND QS100.005 VISUAL INSPECTION REQUIREMENTS	PCE	12500	9798	2702	7096

PIN,TI,100 SHEAR,STD

Export Control: NO MILIT (see below)

CUSTOMER PART NO HL11VF6-5

CATALOG ITEM

LOT 671586-2

LOT REF

LIST OF CROSS REFERENCES: HL11VF6-5

<u>Total Boxes</u> 1	<u>Dimension</u> 10.19 X 5.06 X 3.88 in.	<u>Gross wt.</u> 7.29 LBS	<u>Net wt.</u> 6.97 LBS	<u>Type of package</u> CARDBOARD
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Certificate of conformance:

LISI NORTH AMERICA certifies that all products are a new manufacture. Documentation from the manufacturer certifies that the product meets all applicable Government, customer and/or manufacturer's certifications and requirement. LISI NORTH AMERICA certifies that the whole of the supplies details hereon is maintained on file for 10 (ten) years and available upon request.

Export Control Regulations:

NO MILIT: "These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law prohibited.

SHIPPED BY: RODRIGUEZ Salvador

CHECKED BY: SR

DATE: 6/29/2015

Our Terms and Conditions of Sales apply exclusively to this sales order and are available at <http://www.lisi-aerospace.com/telechargement/tcsw-2012.pdf>

LISI Aerospace (US) Form SHP-02 Rev. J (08/27/2013)

6/29/2015 7:50:59AM

**CERTIFIED TRUE COPY of Document held by Wencor QA**

G39857

STATEMENT OF INSPECTION AND CONFORMITY



Lot number 671586



Date 21-06-15 Page 1/2

BLANC AERO INDUSTRIES UK Limited
Butters Leap, RUGBY
WARWICKSHIRE CV21 3RQ
ENGLAND

Phone: +44 (0)1788 558 114
Fax: +44 (0)1788 558 061
Company No: 1454059
VAT: GB307340391

BLANC AERO INDUSTRIES UK Limited
Butters Leap, RUGBY
WARWICKSHIRE, CV21 3RQ
ENGLAND

Phone: +44 (0)1788 558 036
Fax: +44 (0)1788 558 111

Approval No:
AIRBUS approval: SAS10075
EU Type Certificate: CMC-10-FR009/10
BAE AG: 3058/NAAM, BAE AG/C2375/1/AA
GKN Aerospace: GKNAT00007
Aquila/Neelands Approval: AW 0157
Spiral Aerodyne Ltd: 0203
R1 & R104 Approval: HX9000, SABHL: 0204
Bombardier Aerospace: SDB/C 0-7

Customer name & address

LISI AEROSPACE NORTH AMERICA
2802 SKYPARK DRIVE

CA 90505 TORRANCE

Item No	5031561	Drawing Standard	HL11	PO Date	7516606 06.12.14
Item Description	HL11VF6-5	Rev & Issue date	48-15/12/14	Order Acktime	0061040534 000002
Customer Item	HL11VF6-5	Technical spec No	SPEC N 342	Customer name	LISI AEROSPACE NORTH A
Customer Part	HL11VF6-5	Qty shipped	4500 PCE	Shipment No / Index	0572364/10178215
Part Type	PIN	MO N / Date Valid	0671586 / 21-06-15	Certificate No / Package No	1408547

must supply manufacturers certs

Raw Material

Item No	8R7068	Material	W AMS4967L Ti-6Al-4V COIL 4 61.83 [0.1895]
Heat Number		Lot number	1503009037
Material Source			PERRYMAN COMPANY
Procurement Spec No	AMS4967 Ti-6Al-4V (0.1M104)	Met Source	

Metallurgical & Physical Inspections	Archive No	Results	Unit	Operator
Hydrogen Content				
HYDROGEN RESULT		28.6	ppm	R13
SPECIFICATION MAXIMUM		125.00	ppm	R13
Metallurgical Inspection				
SAMPLE SIZE		10	-	R104
GRAIN SIZE		N/A	-	R104
METALLURGICAL RESULT		SATISFACTORY	-	R104
BOX No		572	-	R104

Mechanical tests	Archive No	Machine No	Results	Unit	Operator
Fatigue Results					
FATIGUE RESULT			N/A	cyc	R23
Double Shear Results					
SHEAR RESULT			N/A	kN	R23
Tensile Results					
TENSILE RESULT			N/A	kN	R23
HR / ST: Head rupture HF / ST: Head failure NF / SR: No failure					
TF / SE: Thread failure SP / PL: Shank part					

Inspection report	Results	Unit	Operator
Heat Treatment			
HEAT TREAT LOT 1	561-02013443		R23
HEAT TREAT LOT 2	453-0106		R23
In Process Shear Results			
FORGE METHOD	WARM		R23
FORGE MACHINE	652		R23
OPERATOR NUMBER	868-1151		R23
IN PROCESS SHEAR RESULT	104.67	ksi	R23
IN PROCESS SHEAR RESULT	104.15	ksi	R23
IN PROCESS SHEAR RESULT	103.55	ksi	R23

Inspection report - Non destructive test	Results	Unit	Operator
Dye Penetrant Inspection			
DYE PEN SAMPLE SIZE	125		R44
DYE PEN RESULT	SATISFACTORY		R44

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1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

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Date 21-06-12 Page 212

Approval No
AIRBUS approve SAS30079
D: Registered firm: CEN HO PROCASTO
BELLING JUSIA MAIA BELLING JUSIA MAIA
LUNA AIRSPACE (GKNAC0007)
AugustWest and Approval ATW0357
Spac Aerospystems Ltd 0203
Rolls Royce Approve to RR9000 SABHL
Bombardier Aerospace SDB VCI017

Phone +44(0) 1788 559 036
Fax +44(0) 1788 553 111

Remarks:

HS142

We hereby declare, barring exceptions, reservations, or exemptions listed in this statement of conformity that the listed supplies comply with the contract requirements and that, after completion of testing and verification, they completely satisfy all specified

Name and title

S. Fuller

Sumo

Signature

S. Fuller

Date 21-05-15

Refer to Stamp and Signature -

[illegible]

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