FAA Form 8130-3 (02-14)

NSN:0052-00-012-9005



Silver Wings Aerospace **FAA # 9ARR711Y** 25400 S.W. 140 AVENUE PRINCETON, FL 33032

Ph: 305-258-5950, Fax: 305-258-5953 sales@silverwingsaerospace.com

Tear Down/Inspection

Work Order #: 340665

Date Printed: 8/9/2023

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Customer:

ATTN: SALES GLENDALE INT'L. 17 TOTMAN CRESCENT

Rayleigh SS6 7UY UNITED KINGDOM Ship To:

GLENDALE INT'L.

17 TOTMAN CRESCENT

Rayleigh, SS6 7UY UNITED KINGDOM

Part Number: C24837102-2

Serial Number: H7148

Description: NORMAL BRAKE MANIFOLD ASSEMBLY

CSN: UNK

Customer R/O: G55230

Symptoms:

Customer Request

Work Requested: REPAIR

Discrepancy/Reason for Removal: N/A

Note:

Faults:

Preliminary Inspection

Verified P/N as C24837102-2 IAW Safran CMM 32-47-52, Revision 4, Revision Date 6/1/2022

Verified S/N as H7148 IAW ID plate and customer's repair order.

Visual Inspection: Unit arrived disassembly, missing instruction plates and internal packing. Manifold, bodies safety valve

corroded, filters damage (see pictures)

TSN: UNK

TSO: UNK

CSO: UNK

Pre-test

Unit failed functional test, tested IAW Safran CMM 32-47-52, Revision 4, Revision Date 6/1/2022

Reason: Insulation test servos, Unit unable to hyd pre-test (Disassembled)

Customer complaint verified: N/A

Hidden Damages

N/A

Teardown Findings

Servos partially disassembled to the extent necessary to perform repair.

Cleaned and inspected IAW Safran CMM 32-47-52, Revision 4, Revision Date 6/1/2022

The following parts require replacement: Disturbed packing, seals, plate amendment, plate instruction, bodies, screws, filter,

The following parts require services/rework: body (machine shop)

Condition for the following parts will be determined on final test: servos valve, safety valve,

Glendale Int'l has no specialized work instructions.

** Repair Estimate **

AD & SB Status

N/A

Corrective Actions:

Corrective Action

ucas E. Cuadra AUG 0 9 2023



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Replaced parts and performed services listed under teardown findings.

Unit assembled and final tested.

The unit was Repaired IAW Safran CMM 32-47-52, Revision 4, Revision Date 6/1/2022

Modifications

N/A

Additional Comments

A review of the minor cosmetic surface blemishes does not affect airworthiness of the item.

Assets

AP0001, 004106, 000022, 000024, 005614, 005541

PN	Description	Qty Issued	CD	
95-022-5-040	SEAL	4	NEI	
95-040-0-129	SEAL	2	NEI	
95-042-0-126	SCREW	8	NE	
95-042-0-127	SEAL, ORING	2	NEI	
95-059-0-113	AMENDMENT PLATE	2	NE	
A47272	BOLT	4	NEI	
A60701-809	RING BACK UP	6	NE	
C63559-11	PLATE, FLUID	1	NEI	
C72146-2	BODY ASSY	1	RWK	
C72209-5	BODY	2	NE	
C74063	PLUG	1	NE	
D56700-0239	SPRING	2	NE	
D92505-3	PLATE, ADMENDMENT	1	NE	
H4453 <mark>9</mark>	RING	6	NE	
H4464 <mark>2</mark>	SEAL	6	NEI	
M8791-1-113	RING BACK UP	2	NE	6745
MS27595-124	RING, RETAINING	1	NE	1.00
NAS1351N3-10	SCREW, CAP.	8	NE	
NAS1351N4-24	BOLTS	8	NE	
NAS1611-012A	PACKING	6	NE	
NAS1611-016	PACKING, PREFORMED	1	NE	
NAS1611-113A	PACKING	2	NE	
NAS1611-123A	PACKING, PREFORMED	1	NE	
NAS1612-10A	O-RING	2	NE	
NAS1612-6A	PACKING, O-RING	3	NE	
NAS1612-8A	PACKING	1	NE	
QA03634	FILTER	2	NEI	
SR192L	INSERT	8	NEI	

Lucas E. Cuadra

AUG 0 9 2023