

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700

Part No: FK16716

WORK ORDER: 45855392

UNIT TYPE: COMMON NOZZLE ASSEMBLY

Serial No: 0375001

S/O: 1210445909

Compiled By: RHYS MURDOCH

Date: 15TH NOVEMBER 2023

PO No: R418507

ROHR Aero Services Ltd

Aerostructures

1 Dow Avenue, Prestwick Intl Aerospace Park

South Ayrshire, KA9 2SA, UK

Tel: 01292 670200

Fax: 01292 670215

CAM Contact: HEATHER SMITH

CAM Phone Number: +44(0)1292 670250

SECTION 1: DAMAGE DESCRIPTION

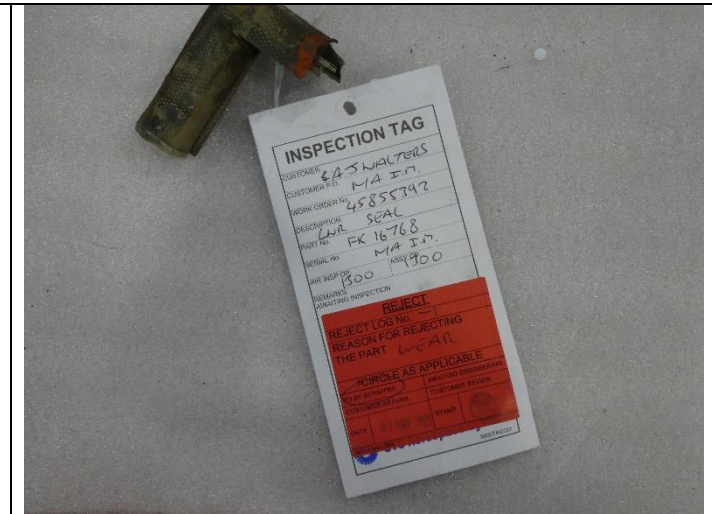


EXHIBIT No 1	EXHIBIT No 2	EXHIBIT No 3
<ul style="list-style-type: none"> Describe view: <u>top plate rubstrip (FK16657)</u> Extent of Damage: <u>worn</u> Dimensions of damage: <u>full landing face</u> Operation relating to the IRR: <u>1280</u> For further details see Exhibit #: <u>n/a</u> Repair proposal: <u>Replace rubstrip i.a.w CMM 78-11-14 repair 005.</u> 	<ul style="list-style-type: none"> Describe view: <u>LH blank assembly</u> Extent of Damage: <u>crack</u> Dimensions of damage: <u>0.5"</u> Operation relating to the IRR: <u>1291</u> For further details see Exhibit #: <u>n/a</u> Repair proposal: <u>Repair i.a.w. 276-1037-89-WDS-CRCK. (Weld repair)</u> 	<ul style="list-style-type: none"> Describe view: <u>lower seal assembly</u> Extent of Damage: <u>split</u> Dimensions of damage: <u>across various areas on part.</u> Operation relating to the IRR: <u>1300</u> For further details see Exhibit #: <u>n/a</u> Repair proposal: <u>Replace lower seal i.a.w. CMM 78-11-14 repair 001.</u>

The information contained in this document is the property of Collins Aerospace and may not be copied or communicated to a third party without the express authority of Collins Aerospace

This document or file contains no EAR technology or ITAR technical data.

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700

Part No: FK16716

WORK ORDER: 45855392

UNIT TYPE: COMMON NOZZLE ASSEMBLY

Serial No: 0375001

S/O: 1210445909

Compiled By: RHYS MURDOCH

Date: 15TH NOVEMBER 2023

PO No: R418507

ROHR Aero Services Ltd

Aerostructures

1 Dow Avenue, Prestwick Intl Aerospace Park

South Ayrshire, KA9 2SA, UK

Tel: 01292 670200

Fax: 01292 670215

CAM Contact: HEATHER SMITH

CAM Phone Number: +44(0)1292 670250

SECTION 1: DAMAGE DESCRIPTION (Continued)



EXHIBIT No 4

- Describe view: lower seal assembly
- Extent of Damage: split
- Dimensions of damage: across various areas on part.
- Operation relating to the IRR: 1300
- For further details see Exhibit #: n/a
- Repair proposal: Replace lower seal i.a.w. CMM 78-11-14 repair 001.



EXHIBIT No 5

- Describe view: outer duct seals
- Extent of Damage: worn
- Dimensions of damage: across full part
- Operation relating to the IRR: 1310
- For further details see Exhibit #: exhibit 6
- Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001.

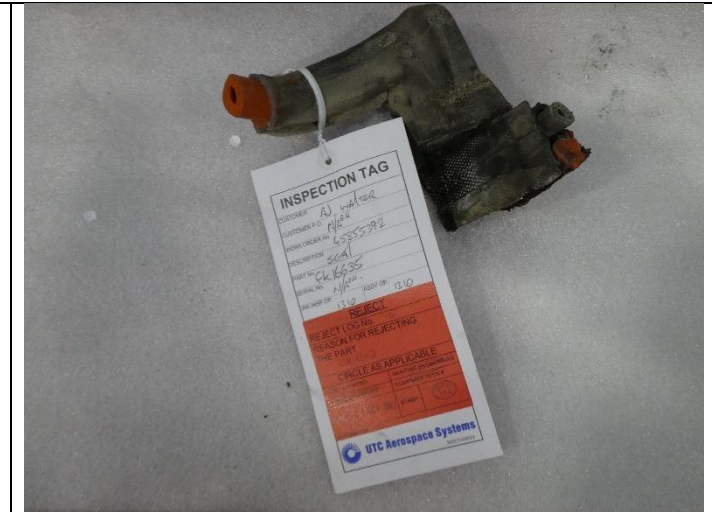


EXHIBIT No 6

- Describe view: outer duct seals
- Extent of Damage: worn
- Dimensions of damage: across full part
- Operation relating to the IRR: 1310
- For further details see Exhibit #: exhibit 7
- Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001.

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700

Part No: FK16716

WORK ORDER: 45855392

UNIT TYPE: COMMON NOZZLE ASSEMBLY

Serial No: 0375001

S/O: 1210445909

Compiled By: RHYS MURDOCH

Date: 15TH NOVEMBER 2023

PO No: R418507

ROHR Aero Services Ltd

Aerostructures

1 Dow Avenue, Prestwick Intl Aerospace Park

South Ayrshire, KA9 2SA, UK

Tel: 01292 670200

Fax: 01292 670215

CAM Contact: HEATHER SMITH

CAM Phone Number: +44(0)1292 670250

SECTION 1: DAMAGE DESCRIPTION (Continued)



EXHIBIT No 7	EXHIBIT No 8	EXHIBIT No 9
<ul style="list-style-type: none"> Describe view: outer duct seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1310 For further details see Exhibit #: exhibit 8 Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001. 	<ul style="list-style-type: none"> Describe view: outer duct seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1310 For further details see Exhibit #: exhibit 9 Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001. 	<ul style="list-style-type: none"> Describe view: outer duct seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1310 For further details see Exhibit #: exhibit 10 Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001.

The information contained in this document is the property of Collins Aerospace and may not be copied or communicated to a third party without the express authority of Collins Aerospace

This document or file contains no EAR technology or ITAR technical data.

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700

Part No: FK16716

WORK ORDER: 45855392

UNIT TYPE: COMMON NOZZLE ASSEMBLY

Serial No: 0375001

S/O: 1210445909

Compiled By: RHYS MURDOCH

Date: 15TH NOVEMBER 2023

PO No: R418507

ROHR Aero Services Ltd

Aerostructures

1 Dow Avenue, Prestwick Intl Aerospace Park

South Ayrshire, KA9 2SA, UK

Tel: 01292 670200

Fax: 01292 670215

CAM Contact: HEATHER SMITH

CAM Phone Number: +44(0)1292 670250

SECTION 1: DAMAGE DESCRIPTION (Continued)

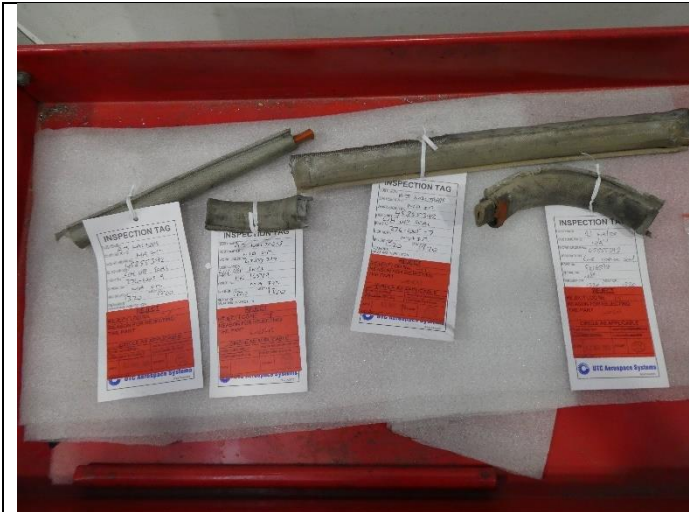


EXHIBIT No 10	EXHIBIT No 11	EXHIBIT No 12
<ul style="list-style-type: none"> Describe view: outer duct seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1320 For further details see Exhibit #: exhibit 11 Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001. 	<ul style="list-style-type: none"> Describe view: outer duct seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1320 For further details see Exhibit #: exhibit 12 Repair proposal: Replace seal i.a.w CMM 78-11-14 Repair 001. 	<ul style="list-style-type: none"> Describe view: LH inner annulus seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1320 For further details see Exhibit #: n/a Repair proposal: Replace LH inner annulus seals i.a.w CMM 78-11-14 Repair 001.

The information contained in this document is the property of Collins Aerospace and may not be copied or communicated to a third party without the express authority of Collins Aerospace

This document or file contains no EAR technology or ITAR technical data.

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700

Part No: FK16716

ROHR Aero Services Ltd
Aerostructures
1 Dow Avenue, Prestwick Intl Aerospace Park
South Ayrshire, KA9 2SA, UK
Tel: 01292 670200 Fax: 01292 670215

WORK ORDER: 45855392

UNIT TYPE: COMMON NOZZLE ASSEMBLY

Serial No: 0375001

S/O: 1210445909

Compiled By: RHYS MURDOCH

Date: 15TH NOVEMBER 2023

CAM Contact: HEATHER SMITH
CAM Phone Number: +44(0)1292 670250

SECTION 1: DAMAGE DESCRIPTION (Continued)

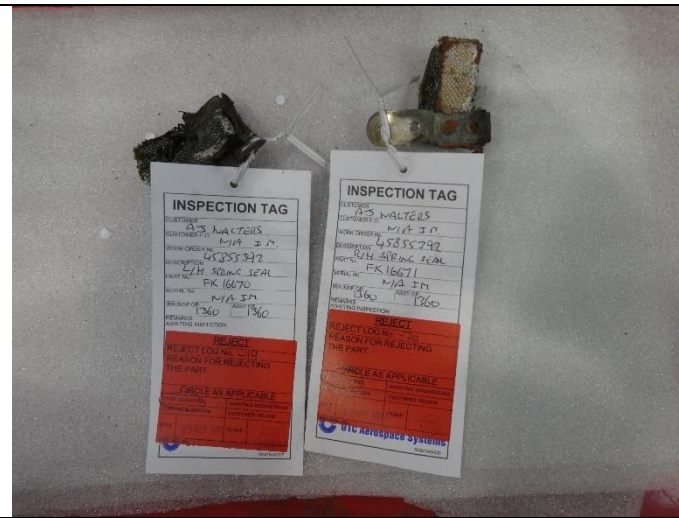


EXHIBIT No 13	EXHIBIT No 14	EXHIBIT No 15
<ul style="list-style-type: none"> Describe view: RH inner annulus seals Extent of Damage: worn Dimensions of damage: across full part Operation relating to the IRR: 1330 For further details see Exhibit #: n/a Repair proposal: Replace RH inner annulus seal i.a.w CMM 78-11-14 Repair 001. 	<ul style="list-style-type: none"> Describe view: LH/RH corner seal Extent of Damage: torn Dimensions of damage: 1.0" Operation relating to the IRR: 1360 For further details see Exhibit #: n/a Repair proposal: Replace LH and RH corner seals i.a.w. CMM 78-11-14 Repair 003. 	<ul style="list-style-type: none"> Describe view: Spring seal Extent of Damage: worn Dimensions of damage: across landing face Operation relating to the IRR: 1370 For further details see Exhibit #: n/a Repair proposal: Replace spring seal i.a.w CMM 78-11-14 Repair 003.

SECTION 1: DAMAGE DESCRIPTION (Continued)

The information contained in this document is the property of Collins Aerospace and may not be copied or communicated to a third party without the express authority of Collins Aerospace
This document or file contains no EAR technology or ITAR technical data.

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700

Part No: FK16716

ROHR Aero Services Ltd
Aerostructures
1 Dow Avenue, Prestwick Intl Aerospace Park
South Ayrshire, KA9 2SA, UK
Tel: 01292 670200 Fax: 01292 670215

WORK ORDER: 45855392

UNIT TYPE: COMMON NOZZLE ASSEMBLY

Serial No: 0375001

S/O: 1210445909

Compiled By: RHYS MURDOCH

Date: 15TH NOVEMBER 2023

CAM Contact: HEATHER SMITH
CAM Phone Number: +44(0)1292 670250

PO No: R418507



n/a

n/a

EXHIBIT No 16	EXHIBIT No 17	EXHIBIT No 18
<ul style="list-style-type: none"> • <u>Describe view:</u> LH upper retainer • <u>Extent of Damage:</u> cracked • <u>Dimensions of damage:</u> 3.0" • <u>Operation relating to the IRR:</u> 1513 • <u>For further details see Exhibit #:</u> n/a • <u>Repair proposal:</u> Repair i.a.w. Weld sheet data contained on pages 64B-64D of 121. (weld repair) 	<ul style="list-style-type: none"> • <u>Describe view:</u> n/a • <u>Extent of Damage:</u> n/a • <u>Dimensions of damage:</u> n/a • <u>Operation relating to the IRR:</u> n/a • <u>For further details see Exhibit #:</u> n/a • <u>Repair proposal:</u> n/a 	<ul style="list-style-type: none"> • <u>Describe view:</u> n/a • <u>Extent of Damage:</u> n/a • <u>Dimensions of damage:</u> n/a • <u>Operation relating to the IRR:</u> n/a • <u>For further details see Exhibit #:</u> n/a • <u>Repair proposal:</u> n/a

SECTION 1: DAMAGE DESCRIPTION (Continued)

A J WALTERS DAMAGE REPORT

ENGINE TYPE: TRENT 700
Part No: FK16716

ROHR Aero Services Ltd

Aerostructures

 1 Dow Avenue, Prestwick Intl Aerospace Park
 South Ayrshire, KA9 2SA, UK

Tel: 01292 670200 Fax: 01292 670215

WORK ORDER: 45855392
UNIT TYPE: COMMON NOZZLE ASSEMBLY
Serial No: 0375001
S/O: 1210445909
CAM Contact: HEATHER SMITH
CAM Phone Number: +44(0)1292 670250
PO No: R418507
Compiled By: RHYS MURDOCH
Date: 15TH NOVEMBER 2023

SECTION 2: REVISION STATUS		
REVISION	DATE	EXPLANATION FOR REVISION:
Initial	15/11/23	Initial Issue.

SECTION 3: MISSING PARTS LIST				
#	PART NUMBER	DESCRIPTION	QTY	DISPOSITION / RECOMMENDED ACTIONS