		2 Corm Tracking Number	
1.Approving Competent Authority/Country 2. AUTHORISED RELEASE (EASA FORM 1	CERTIFICATE	000000000000011228900 Page 1	1 of 1
Park		5. Work Order/Contract/Invoice 45855380	
Prestwick International Aerospace Park Prestwick, Ayrshire, KA9 2SA, United Kingdom		45855380 R418509	
6. Item 7. Description 8. Part No.	9. Qty. 10. Serial No.	11.	Status/Work
01 E/I COMMON NOZZLE INSTL FK16717	1 0334001	REP	REPAIRED
12. Remarks Purpose: Approval for Return to Service IN ACCORDANCE WITH CMM 78-11-14 REVISION 02 DATED 30 JUN 2022, SRM 54 REVISION 54 DATED 28 JUL 2023 AND ROHR AERO IN ACCORDANCE WITH CMM 78-11-14 REVISION 02 DATED 30 JUN 2022, SRM 54 REVISION 54 DATED 28 JUL 2023 AND ROHR AERO IN ACCORDANCE WITH CMM 78-11-14 REVISION 02 DATED IN BLOCK 5. SERVICES WORK ORDER SPECIFIED IN BLOCK 5. SERVICES WORK ORDER SPECIFIED IN BLOCK 5. THE FOLLOWING SPECIAL REPAIRS HAVE BEEN CARRIED OUT: MR23-12884 WITH A WEIGHT GAIN OF 1.044LBS. THE FOLLOWING SPECIAL REPAIRS HAVE BEEN CARRIED TO REV 02 OF CMM 78-11-14 DURING SHOP VISIT REV 03 OF CMM 78-11-14 WAS RELEASED. THE CHANGES NOZZLE ASSY WAS INSPECTED TO REV 02 OF CMM 78-11-14 DURING SHOP VISIT REV 03 OF CMM 78-11-14 WAS RELEASED. THE CHANGES HAVE BEEN REVIEWED AGAINST THE WORK SCOPE ACCOMPLISHED AND WERE FOUND TO HAVE NO EFFECT. PART NUMBER ON THE DATA PLATE WAS UPDATED FROM FK16716 TO FK16717 DUE TO NOZZLE HAVING A JET PIPE INSTALLED IN ACCORDANCE WITH SERVICE BULLETIN RB.211-78-D441 REVISION 03 DATED 11 FEB 2005.	28 JUL 2023 AND ROHR AERO F 1.044LBS. 3-11-14 WAS RELEASED. THE CHANGE 10 EFFECT. VING A JET PIPE INSTALLED IN	100	
13a. Certifies that the items identified above were manufactured in conformity to:	14a. X Part-145.A.50 Release to Service	ce Other regulation specified in block 12	k 12
approved design data and are in a condition for safe operation non-approved design data specified in block 12	Certifies that unless otherwise specified described in block 12, was accomplishe that work the items are considered rear	Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, was accomplished in accordance with Part 145 and in respect to that work the items are considered ready for release to service.	to
13c. Approval / Authorisation Number	14b. Authorised Signature RAS 133	14c.Certificate / Approval Ref. No. EASA.UK.145.00553	Ref. No.
13d. Name 13e. Date (dd mmm yyyy)	14d. Name SCOTT WILSON	14e. Date (dd mmm yyyy) 30 APR 2024	
USER / INSTALLER RESPONSIBILITIES			
This certificate does not automatically constitute authority to install the item(s).			
Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.	말.	ainvorthiness authority specified in block 1, it is essential that the user/installer	
Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records regulations by the user/installer before the aircraft may be flown.	3	ust contain an installation certification issued in accordance with the national	<u>a</u>

id light	USI CONTAIN AN INSIABITION CENTIFICATION ISSUED IN ACCORDATIVE WITH THE MAINTING	Hatton certification	ice records must contain an insta.	Statements in blocks 13a and 14a do not constitute installation certification. In all cases aircraft maintenance records m regulations by the user/installer before the aircraft may be flown.	Statements in blocks 13a and regulations by the user/installe
er/installer	airworthiness authority specified in block 1, it is essential that the user/installer	specified in block	than the air	Where the user/installer performs work in accordance with regulations of an airworthiness authority different than ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.	Where the user/installer perfor ensures that his/her airworthin
				This certificate does not automatically constitute authority to install the item(s).	This certificate does not autom
				VSIBILITIES	USER / INSTALLER RESPONSIBILITIES
24	30 APR 2024	LSON	SCOTT WILSON		
пт уууу)	14e. Date (dd mmm yyyy)		14d Name	13e. Date (dd mmm yyyy):	13d. Name:
pproval Ket. No.:	14c.Certificate / Approval Ket. No.: UK.145 00553	RAS 133	Stt Me	13c. Approval / Authorisation Number	13b. Authorised Signature:
n respect to	(12, the work identified in b ordance with Part 145 and in please to service.	at unless otherwise specified in block 12, the work ide in block 12 was accomplished in accordance with Par the items are considered ready for release to service	ork.	Approved design data and are in a condition for safe operation. Non-approved design data specified in Block 12.	Approved design data and Non-approved design data
ed in Block 12	Other regulation specified in Block 12		14a. X Part-145.A.50 Release to Service	Certifies the items identified above were manufactured in conformity to:	13a. Certifies the items identifie
		the items are	त 43 and in respect to that work, t	The work identified in Block 11 and described herein has been accomplished in accordance with 14 CFR part 43 and in respect to that work, the items are approved for return to service under certificate no. RH0Y999N	The work identified in Block 11 a approved for return to service un
		CHANGES	78-11-14 WAS RELEASED. THE NO EFFECT. HAVING A JET PIPE INSTALLED	IHE HOLLOWING SPECIAL REPAIRS HAVE BEEN CARRIED OUT MIXES 1600 WITH A WITHOUTE 11. NOTE::: NOZZLE ASSY WAS INSPECTED TO REV 02 OF CMM 78-11-14 DURING SHOP VISIT REV 03 OF CMM 78-11-14 WAS RELEASED. THE CHANGES HAVE BEEN REVIEWED AGAINST THE WORK SCOPE ACCOMPLISHED AND WERE FOUND TO HAVE NO EFFECT. PART NUMBER ON THE DATA PLATE WAS UPDATED FROM FK16716 TO FK16717 DUE TO NOZZLE HAVING A JET PIPE INSTALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED FROM FK16716 TO FK16717 DUE TO NOZZLE HAVING A JET PIPE INSTALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED FROM FK16716 TO FK16717 DUE TO NOZZLE HAVING A JET PIPE INSTALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED IN PART NUMBER ON THE DATA PLATE WAS UPDATED TO STALLED TO STA	NOZZLE ASSY WAS INSPECTE NOZZLE ASSY WAS INSPECTE HAVE BEEN REVIEWED AGAIN PART NUMBER ON THE DATA ACCORDANCE WITH SERVICE
		Õ	D 28 JUL 2023 AND ROHR AER	Service 78-11-14 REVISION 02 DATED 30 JUN 2022, SRM 54 REVISION 54 DATEI ECHRIED IN BLOCK 5	12 Remarks Purpose: Approval for Return to IN ACCORDANCE WITH CMM SERVICES WORK ORDER SPE
REPAIRED		0334001		ASSEMBLY FK16717	01 COMMON NOZZLE
11. Status/Work:		10. Serial No	9 Oly	8 Part No.	6. Item: 7. Description:
	Work Order/Contract/invoice 45855380 R418509	υ 		ess. Rohr Aero Services Limited 1 Dow Avenue Prestwick International Aerospace Park Prestwick, Ayrshire. KA9 2SA. United Kingdom	4 Organisation Name and Address
age - oi				CAA FORM 1	CAAIUN
	Form Tracking Number 0000000000000011228905	3 F ₀	CERTIFICATE	AUTHORISED RELEASE	1 Approving Competent Authority/Country:

Prestwick Service Center

Print Date: 05.11.2023

Work Order: 45855380



WORKPACK TRAVELLER BASIC REQUIREMENTS

- All entries will be accomplished in BLACK PEN
- 2. NO PENCIL entries are allowed within these documents.
- Tippex is not allowed within these documents.
- Incorrect entries will be deleted by one line through entry then initialled, dated & stamped
- Ç All tasks completed must be signed, dated & stamped on completion of the task.
- 6. When certifying completion sign, date & stamp in this order.
- All stamps must be legible.
- If an entry is not required the box or area must be marked N/A or Not Required. (Sign, Date and Stamp)
- In the quantity field in pre populated text within the IRR, if zero parts are being fitted the field must be populated with a '0
- 10. All AD's and SB's detailed in the sales order must have an individual inspection page within the IRR.
- 11. Dual/Duplicate operations must be stamped by an independent approved stamp holder.

Further details for completion of IRR / Traveller are detailed within WI/PR/101-007 Inlet's Workpack

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Work Order: 45855380



INSPECTION & REPAIR RECORD COVER SHEET

Description: C.N.A.	Customer: AJ WALTER
Serial Number:	ER Part Number:
0334001	FK16716
Aircraft Type:	Engine Type:
A330	TRENT 700

	Task	Inspection Stamp (Sign, Date & Stamp)
VERIFY Part Number and Serial Number on Assembly Match Job Order	ssembly Match Job Order	(628) 5202 1004 50 WAS
CLEAN I.A.W.:-	Manual Type: CMM	him Mc By-
A.T.A. Chapter	Manual Ref : 78-11-14	05 NOV 2023
Revision No. & Date	Manual Rev: 02. Dated: 30th JUNE 2023	(RAS
INSPECT I.A.W.:-	Manual Type: CMM	for My the
A.T.A. Chapter	Manual Ref : 78-11-14	RAS
Ensure top level P/N is referenced within the manual and the inspection criteria is available	Manual Rev: 02. Dated: 30 th JUNE 2023	3/3

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Print Date: 05.11.2023

Work Order: 45855380



ADDITIONAL PAGES SUMMARY

				•						74.	
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		i		A-3	A	A	P	A-I	A-B	A-6	Addition
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Print Date: 05.11.2023

Work Order: 45855380



MISSING PARTS SUMMARY SHEET

	Description	7/2					
Missing Part	Part Number	~/A					
	Quantity	7 7					
Disposition	Disposition	7/A					
Inspection	(Sign, Date & Stamp)	hem Milty-	0 6 NOV 2023)	(RAS)		

Note: All missing detail parts & associated attachment hardware noted above that have not been replaced, MUST be recorded in the remarks block of the release certificate.

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(STAGE) (CKS	(SIGN, Date & STAGE)	Engineering Approvals	Op	Engineering Approvals	Op	Engineering Approvals	Op
Insp Stamp	Ins	pprovals, Boecoms etc.)	eering Ap	yeals (for example UPS Engin	ing Appro	Record all Customer Engineering Approvals (for example UPS Engineering Approvals,	R

RAS/FORM/ 190 27/06/2023

iv OF viii

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Prestwick Service Center Rohr Aero Services Limited

Print Date: 05.11.2023

Work Order: 45855380



VENDORS COMPONENTS LIST

GRN'd Column- Must be completed when parts have returned from the vendor

pocus			4				1651	1650	1615	1610	Op No	
MENTATION INFORMATION P							27-1001-63	276-1004-78	376-1004-41	276-1004-73	Part No	Items receiv
roprietary to collins aerospace, a This document of fil					=		27.50 CM3 11/7 89-704-12	276-1004-78 12/4 FWD SEN	976-1004 #1 RIH ACT	276+1004-73 6/4 ACT PER MB	Description	Items received from Customer & sent to Sub Contactor
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RAS/FORM/ 190 27/06/2023

PAGE: v OF viii

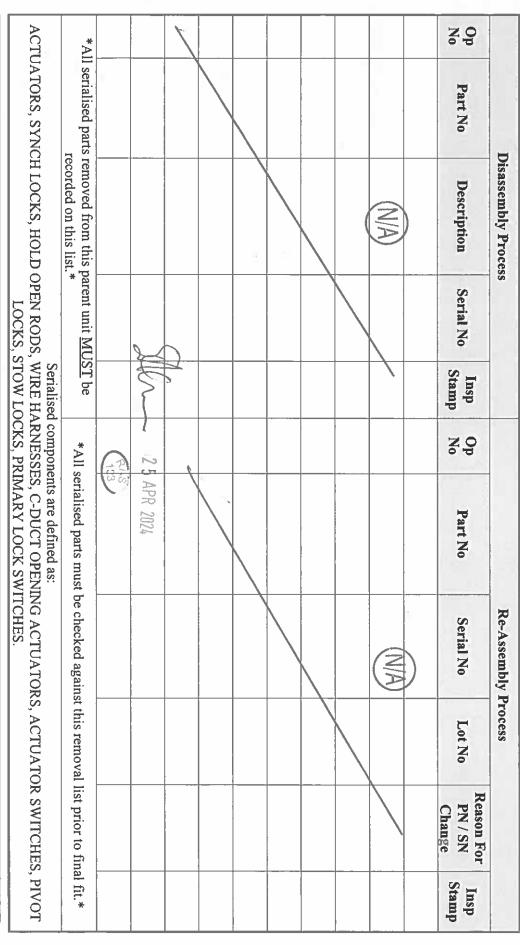
Rohr Aero Services Limited Prestwick Service Center

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Collins Aerospace

SERIALISED COMPONENTS LIST



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Print Date: 05.11.2023

Work Order: 45855380



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06 NATION 30	•	-		RAS	
an Mily	778 - 0323, 778 - 8770	-	173-0461, 178-0294, 178-041	0461, 1778	78-0696, N78-
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RAS/FORM/ 190 27/06/2023

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Work Order: 45855380



EMBODIMENTS SUMMARY SHEET

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RAS/FORM/ 190 27/06/2023

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UTC Aerospace Systems

INSPECTION AND REPAIR RECORD

1 Dow Avenue South Ayrshire KA9 2SA Prestwick Service Center Rohr Aero Services Limited

Print Date: 05.11.2023

Printed by: IAN MCINTYRE

Main WC Sales Order Serv. Notif

: ICNOZ

: 121045781 : 305414805 Work Order: 45855380

Customer: A J WALTER AVIATION (1624)

COMMON NOZZLE ASSEMBLY

FK16716

Part:

Date:

20.10.2023

ATA:

78-11-14

Engine Type: TRENT 700

Desc:

Aircraft Type: A330

Manual Ref: RR-EM-TRENT-700-78-11-14

Serial No:

0334001

Job Cat:

NORMAL REPAIR

Rev:

02

CERTIFICATION STAMP



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	ZETOX - ALL DIVOZETANCIEW - O CAM	NEW PRODUCTION PART No. WITH JET PIPE SHOULD BE FK16717	NEW PRODUCTION PART No. WITHOUT JET PIPE SHOULD BE FK16716	MODIFIED IN SERVICE PART No. WITH JET PIPE SHOULD BE FK16719	MODIFIED IN SERVICE PART No. WITHOUT JET PIPE SHOULD BE FK16747	VISUALLY CHECK SERIAL No. ON DATAPLATE 0334001	VISUALLY CHECK SERIAL NUMBER ON SALES ORDER 033401	VISUALLY CHECK PART NUMBER ON DATAPLATE FICI6716	VISUALLY CHECK PART NUMBER ON SALES ORDER [-K]6716	IS JET PIPE FITTED TO THE UNIT- YES / 1880	VERIFY PART NUMBER IS CORRECT FOR CONFIGURATION OF THE UNIT	MANUAL REF: EM 78-11-14 S/B REF: SB RB.211-78-D441		Task
							379	RAS		2 3 APR 2024		Mr. 11	J. Mich	Mech Insp

Form SAP 1049-1-B 04/14/15

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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED	hu Willy 23 APR 2024 (RAS)	REMOVE SURFACE FINISH OF THE UNIT. MANUAL REF:CMM 78-11-14 CARRY OUT A VISUAL INSPECTION OF THE EXTERIOR PAINT FINISH & EXTERNAL MARKINGS. FINDINGS TICK AS REQ (x) AS NOT REQUIRED (Y)NO DEFECTS FOUND (Y)PAINT REQ TO BE REMOVED TO ASSIST REPAIRS (X)IF PAINT NOT BEING REMOVED RECORD ANY PAINT DEFECTS ON OP 1006.
i i i i i i i i i i i i i i i i i i i	hun Muthy 2 3 APR 2024 (379)	REMOVE PAINT FROM OUTER SURFACES MANUAL REF: SRM 54-40-01 REPAIR 13. PR505, WI/PR505/001, WI/PR505/002 TICK AS REQ (x) AS NOT REQUIRED (*)NO ACTION REQUIRED (*)PREMOVE PAINT FROM OUTER SURFACES (*)PREP PAINT ON FWD OUTER DUCT CARRIER
CERTIFICATION STAMP		25 APR 2024 (*33)

Form SAP 1049-1-C 04/14/15

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	hn Methr 66 NOV 2623 (BAS)	h Mit 06 NOV 2023 (BAS) h		
Mech Insp Me Me Uy B6 NOV 2023 (RAS) 379	Disposition PAINT OUTER SURFACES MANUAL REF: SRM 54-40-01 REPAIR 13. PR505, WI/PR505/001, WI/PR505/002 TICK AS REQ (x) AS NOT REQUIRED (Y)PAINT WILL BE CARRIED OUT ON OPS 1880 TO 1950 (Y)NO ACTION REQUIRED (Y)PAINT THE FOLLOWING AREAS ONLY.	INSPECT SURFACE FINISH OF THE UNIT. MANUAL REF:CMM 78-11-14 CARRY OUT A VISUAL INSPECTION OF THE EXTERIOR PAINT FINISH & EXTERNAL MARKINGS. FINDINGS TICK AS REQ (x) AS NOT REQUIRED (Y)NO DEFECTS FOUND (Y)NOT REQUIRED PAINT REMOVED ON OP 1005 (Y)RECORD ANY DEFECTS BELOW	Work Ctr NZSHOPFL	Oper 1006

Form SAP 1049-1-C 04/14/15

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		hun Mc Hlyn 06 NOV 2023 (RAS)		
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		RECORD ADDITIONAL FINDINGS BELOW		
		(X)INNER SURFACE MAX LENGTH X, WIDTH X		
		(X)OUTER SURFACE MAX LENGTH X. WIDTH X		
		DISBOND AROUND FOOTPRINT OF STRUT FITTING		
	CARRY OUT SRM 54-40-01 REPAIR 16 PART 2	MAXIMUM DISBOND SIZE 20" BY 20"		
	(X)CARRY OUT SRM 54-40-01 REPAIR 16 PART 1	()NO DEFECTS FOUND		
((SNO ACTION REQUIRED			
(RAS)	TICK AS REQUIRED (X) AS NOT REQUIRED	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED		
)		SCRATCHES, DISBONDS & DELAMINATIONS.		
7000	FURTHER DISBOND BEFORE SENDING TO PAINT!	STRUT POSITION EXAMINE FOR CRACKS, HOLES, DENTS,		
06 NOV 2023	ILIDON COMBLETION OF BEDAIR TAR TEST TO CHECK FOR	CARRY OUT A VISUAL INSPECTION AND TAP TEST		
\				
2 meter	REPAIR 20c STRUT DISBOND MANUAL REF; CMM 78-11-14.	INS/REPAIR 20c STRUT POSITION INNER & OUTER CMM 78-11-14 CHECK SECTION & SRM REP 16	NZSHOPFL	1010
Mech Insp	Disposition	Discrepancy	Work Ctr	Oper

Form SAP 1049-1-C 04/14/15

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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED	hun Milty 06 NOV 2623 (RAS)	INS/REPAIR 100c STRUT POSITION INNER & OUTER CMM 78-11-14 CHECK SECTION & SRM REP 16 CARRY OUT A VISUAL INSPECTION AND TAP TEST INSPECTION OF INNER & OUTER BOND PANEL AT THE 100c STRUT POSITION EXAMINE FOR CRACKS, HOLES, DENTS, SCRATCHES, DISBONDS & DELAMINATIONS. FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED MAXIMUM DISBOND SIZE 20" BY 20" (A)OUTER SURFACE MAX LENGTH A, WIDTH A (E)INNER SURFACE MAX LENGTH A, WIDTH A, W
=	hun MEStyn 06 NOV 2023 (379)	REPAIR 100c STRUT DISBOND MANUAL REF: CMM 78-11-14. MANUAL REF: CMM 54-40-01 REPAIR 16. !!UPON COMPLETION OF REPAIR TAP TEST TO CHECK FOR FURTHER DISBOND BEFORE SENDING TO PAINT! TICK AS REQUIRED (X) AS NOT REQUIRED (Y)NO ACTION REQUIRED (Y)CARRY OUT SRM 54-40-01 REPAIR 16 PART 1 (Y)CARRY OUT SRM 54-40-01 REPAIR 16 PART 2
CERTIFICATION STAMP		206 NOV 2023 (RAS) (379)
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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED THIS DOCUMENT OR FILE DOES NOT CONTAIN EXPORT CONTROLLED TECHNOLOGY OR TECHNICAL DATA	CARRY OUT A VISUAL INSPECTION AND TAP TEST OF OUTER &INNER BOND PANEL AT THE 40c STRUT POSITIONS. EXAMINE FOR CRACKS, HOLES, DENTS, SCRATCHES, DISBONDS & DELAMINATIONS. FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED (X)DISBOND AROUND FOOT PRINT OF STRUT FITTING (X)OUTER SURFACE MAX LENGTH X, WIDTH	INSP/REPAIR 4oc STRUT POSITION INNER & OUTER SKINS MANUAL REF: CMM 78-11-14 CHECK SECTION	Discrepancy
	FURTHER DISBOND BEFORE SENDING TO PAINT!! (Sino action required) (Machiner Disbond Before Sending to Paint!! (Sino action Required) (Bas) (Bas)	REPAIR 4 O'CLOCK STRUT POSITIONS MANUAL REF: CMM 78-11-14.	Disposition
CERTIFICATION STAMP (PAS) 133	0 6 NOV 2023 (RAS) (379)	hum Milton	Mech Insp

Rohr Aero Services Limited Prestwick Service Center

Print Date: 05.11.2023
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		hen Mchty 06 NOV 7023 (BAS)	han ME Styr 06 NOV 2023 (BAS)		
			DISBOND AROUND FOOT PRINT OF STRUT FITTING (2)OUTER SURFACE MAX LENGTH (2)INNER SURFACE MAX LENGTH (2)RECORD ADDITIONAL FINDINGS BELOW		
(FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED		
0 ô NOV 2023 (RAS)		POR FOR FURTHER DISBOND BEFORE SENDING TO PAINT!! (U)NO ACTION REQUIRED	CARRY OUT A VISUAL INSPECTION AND TAP TEST OF OUTER &INNER BOND PANEL AT THE 80c STRUT POSITIONS. EXAMINE FOR CRACKS, HOLES, DENTS, SCRATCHES, DISBONDS & DELAMINATIONS.		
hen Medty	20	REPAIR 8 O'CLOCK STRUT POSITIONS MANUAL REF: CMM 78-11-14.	INSP/REPAIR 80c STRUT POSITION INNER & OUTER SKINS MANUAL REF: CMM 78-11-14 CHECK SECTION	NZSHOPFL	1040
Mech Insp	M	Disposition	Discrepancy	Work Ctr	Oper

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		(E)RECORD ADDITIONAL FINDINGS BELOW		
		MAX LENGTH, MAX WIDTH		
		(INO DEFECTS FOUND		
SMOTTO	(Z)REPAIR BOND PANEL INSTRUCTIONS AS FOLLOWS	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED TAP TEST CARRIED OUT		
	TICK AS REQUIRED (X) AS NOT REQUIRED	CARRY OUT A VISUAL INSPECTION AND TAP TEST(IF REQUIRED)OF INNER SURFACE AT THE 60c POSITION.		
	MANUAL REF: CMM 78-11-14	MANUAL REF: CMM 78-11-14 CHECK SECTION.		TO STREET
	REPAIR LOWER 600 STRUT DISBONDS	INSP/REPAIR INNER BOND PANEL 6 O'CLOCK	NZSHOPFL	1060
	Disposition	Discrepancy	Work Ctr	Oper

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MATION BEOBBETABY TO	<u>.</u>					14 E O 11	Work Ctr
		han Milty 06 NOV 2023 (BAS)	FINDINGS TICK IF REQUIRED (X) IF NOT REQUIRED (X)TAP TEST CARRIED OUT (X)NO DEFECTS FOUND (A)RECORD FINDINGS BELOW	RECORD ANY PREVIOUS REPAIRS ON OP1080.	CARRY OUT A VISUAL INSPECTION AND TAP TEST (IF REQUIRED)OF THE INNER BOND PANEL EXCLUDING 60c AREA. EXAMINE FOR CRACKS, HOLES, DENTS, SCRATCHES, DISBONDS & DELAMINATIONS.	MANUAL REF: CMM 78-11-14 CHECK SECTION RB211 TRENT SRM-54-40-01	Discrepancy
		hun Mc Alyn 0 8 NOV 7023 (RAS)			NO ACTION REQUIRED	MANUAL REF: CMM 78-11-14 RB211 TRENT SRM-54-40-01	
				77.	0 6 NOV 7023	han Methyra	Mech Insp

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2E3	NZSHOPFL	Work Ctr
CARRY OUT A VISUAL INSPECTION AND TAP TEST (IF REQUIRED)OF THE OUTER BOND PANEL EXCLUDING 80°C AREA. EXAMINE FOR CRACKS, HOLES, DENTS. SCRATCHES, DISBONDS & DELAMINATIONS. FINDINGS TICK IF REQUIRED (X) IF NOT REQUIRED (NO DEFECTS FOUND DEFECTS FOUND DEFECTS FOUND DEFECTS FOUND (The CORD FINDINGS BELOW) AMOUNT AND HAVE THE OUTER OF THE OUTER OF THE OUTER OF THE OUTER OF THE OUTER	INSP/REPAIR OUTER SURFACE BOND PANEL MANUAL REF: CMM 78-11-14 CHECK SECTION RB211 TRENT SRM-54-40-01	Discrepancy
UND ACTION REQUIRED O 8 NOV 2023 (RAS) (RAS)	REPAIR OUTER SURFACE OF BOND PANEL MANUAL REF: CMM 78-11-14 RB211 TRENT SRM-54-40-01	Disposition
RAS 379	her mety-	Mech Insp
	DING WM MCHT 0 0 NOV 2623 (RAS) (RAS)	MANUAL REF: CMM 78-11-14 RB211 JRENT SRM-54-40-01 CMO ACTION REQUIRED DING MASS RAS 10 0 NOV 2023 RAS 379

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INSP/REPAIR FWD OUTER DUCT CARRIER FASTENER HOLES. MANUAL REF: CMM 78-11-14 CHECK SECTION. 'INSPECT ONLY IF OUTER DUCT CARRIER REMOVED' CARRY OUT A VISUAL INSPECTION OF BOTH ROWS OF FWD FASTENER HOLES FOR DAMAGED HOLES. DISBONDS & DELAMINATIONS. FINDINGS TICK IF REQUIRED (X) IF NOT REQUIRED LYNO DEFECTS FOUND LYNO DEFECTS FOUND LYNECORD FINDINGS BELOW. RAS MANUAL REF: CMM 78							The second secon	1084	Oper
REPAIR FWD R DUCT CARRIER FASTENER REPAIR FWD MANUAL REF: -14 CHECK SECTION. TICK IF REQU TICK IF REQU TICK IF REQU RED (X) IF NOT REQUIRED ER REMOVED ELOW. ELOW. RELOW. REPAIR FWD MANUAL REF: TICK IF REQU TICK IF TICK IF TICK IF TICK TICK IF								NZSHOPFL	Work Ctr
REPAIR FWD OUTER DUCT CARRIER FASTENER HOLES. MANUAL REF: CMM 78-11-14 & RB211 SRM 54-40-01 TICK IF REQUIRED (X) IF NOT REQUIRED (L)NO ACTION REQUIRED (L)NO ACTION REQUIRED (RAS) (RAS)	0 ô NOV 2023 ((*)RECORD FINDINGS BELOW.	(E)OUTER DUCT CARRIER REMOVED (E)NO DEFECTS FOUND	FINDINGS TICK IF REQUIRED (X) IF NOT REQUIRED	CARRY OUT A VISUAL INSPECTION OF BOTH ROWS OF FWD FASTENER HOLES FOR DAMAGED HOLES . DISBONDS & DELAMINATIONS.	*INSPECT ONLY IF OUTER DUCT CARRIER REMOVED*	HOLES. MANUAL REF: CMM 78-11-14 CHECK SECTION:	INSP/REPAIR FWD OUTER DUCT CARRIER FASTENER	Discrepancy
	0 8 NOV 2023 (Nac Control of the Control	TICK IF REQUIRED (X) IF NOT REQUIRED			Disposition

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NO ACTION REQUIRED
TICK IF REQUIRED (X) IF NOT REQUIRED
ASTENER HOLES FOR EXIT SKIN. CMM 78-11-14 & RB211 SRM 54-40-01
Disposition

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	CARRY OUT A FULL DEFOD OF THE INNER ANNULUS ASSEMBLY PRIOR TO REFITTING THE INNER ANNULUS TO THE BOND PANEL.**UTILISING THE BORESCOPE** STAMP THAT THE DEFOD OF THE INNER ANNULUS ASSEMBLY HAS BEEN COMPLETED. STAMP HERE	lan Mc Styr 0 6 NOV 2023 (BAS)	**REPLACE BOND PANEL (**)REFIT BOND PANEL TO INNER ANNULUS (**)REPLACE *** NAS7203U15 SCREWS (**)REPLACE *** NAS7204U15 SCREWS	(LACTION REQUIRED	TICK AS REQUIRED (X) AS NOT REQUIRED	MANUAL REF: CMM 78-11-14 BOND PANEL P/N:FK16925	REFIT BOND PANEL	Disposition
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					NZSHOPFL	AAOLK CIL
9 m. Str. 06 NOV 2023 (BAS)	(A)THRUST LINK BOLTS (NAS6303U15) WORN (A)THRUST LINK NUT (A)MS21042-3 DAMAGED (A)RECORD THRUST LINK WEAR ON OP 1101	C)RESTRAINT ASSY REMOVED (S)THRUST LINK REMOVED	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED NO DEFECTS FOUND	SRM 54-40-01 ALLOWABLE DAMAGE ZONE 11. **CHECK FOR CONTACT BETWEEN THRUST LINK AND BOLTS**	INSPECT / REPAIR OF LWR RESTRAINT MANUAL REF:CMM 78-11-14 FIG 2	Discrepancy
Q M° 4t 0 5 NOV 2023 (BAS)	(X)REFIT THRUST LINK.P/N:FK16551 (X)RENEW XNAS6303U15 BOLTS (X)RENEW XMS21042-3 NUTS	(_)HL13V6 (100 DEGREE C/SINK) (_)LGPL9SCV06B (130 DEGREE C/SINK)	REFIT LOWER RESTRAINT.P/N:276-1101-503 USING FASTENER TYPE	TICK AS REQUIRED (X) AS NOT REQUIRED	REPAIR/REFIT LWR RESTRAINT MANUAL REF:CMM 78-11-14 FIG 2	Disposition
			(RAS) (379)	0 ô NOV 2023	hun Milly	IMECH HISP

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RENEW WASHERS P/N:NAS1149C0332R SREFIT FUEL DRAIN PIPE Disposition 0 6 NOV 2023 **CERTIFICATION STAMP** 0.5 NOV 2023 779 379 133 33

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NZSHOPFL INSPECTIREPAIR LIVER STRUTT SKIN DAG REF-278 1008 REF ANEX Man Ref:CMM 78-11-14 FIG 4 CARRY OUT VISUAL INSPECTION OF STRUTTSKIN, CHECK FOR LOOSE RIVETS, SKIN CRACKING & DEEP C/SINKS. 60c STRUT SKIN PIN:FK16796 FINDINGS TICK IF REQUIRED (X) IF NOT REQUIRED (*) 3 LOOSE RIVETS (*) COSE RIVETS (*) REPLACE 60c STRUT (*) REPLACE 60			N .			_
INSPECTREPAIR LIWR STRUT SKIN DRG REF-278 1008 REF-ONLY MAD REG-REF-278 1008 REF-ONLY MAD REF-278 1008 REF-ONLY MAD REF-278 1008 REF-ONLY MAD REF-278 1008 REF-ONLY MAD REF-COMM 78-11-14 FIG 4 (672) Man Ref-CMM 78-11-14 FIG 4 (572) Man Ref-CMM 78-11-14 FIG 4					1120	Oper
REPAIR/REFIT LWR STRUT SKIN ONLY MAN REFORM TRETTONEY MAN REFORM 78-11-14 FIG 4 PROTECTION OF STRUT-SKIN, CHECK IN CRACKING & DEEP C/SINKS. INCRACKING & DEEP C/SINKS. TICK IF REQUIRED (X) IF NOT REQUIRED (X) IF NOT REQUIRED (X) IF NOT REQUIRED (X) PREPLACE 3 RIVETS S R FINDINGS BELOW. REPAIR/REFIT LWR STRUT SKIN (A) Man Ref:CMM 78-11-14 FIG 4 TICK IF REQUIRED (X) IF NOT REQUI	6	W			NAWHOTT	WOON CU
F LWR STRUT SKIN 1888 REF-ONLY 78-11-14 FIG 4 CAG 78-11-14 FIG 4 CAG 672 REQUIRED REQUIRED 3 RIVETS 60C STRUT SKIN FK16796 60C STRUT SKIN FK16796		0 ô NOV 2023 ((X)NO DEFECTS FOUND (X) 3 LOOSE RIVETS (X) RECORD ANY OTHER FINDINGS BELOW.	600 STRUT SKIN P/N:FK16796 FINDINGS TICK IF REQUIRED (X) IF NOT REQUIRED	DRG REF-276-1008 REF-ONLY MAN (Q-A) Man Ref:CMM 78-11-14 FIG 4 CARRY OUT VISUAL INSPECTION OF STRUTSKIN, CHECK FOR LOOSE RIVETS, SKIN CRACKING & DEEP C/SINKS.	Disciepancy
		0 6 NOV 2023 ((X)REPLACE 60c STRUT SKIN FK16796	NO ACTION REQUIRED (C)REPLACE 3 RIVETS	1 LWK STRUT SKIN 1888 REF ONLY 78-11-14 FIG 4 [RED (X) IF NOT REQUIRED	500000000000000000000000000000000000000

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TITO ARROADAOR SYSTEMS IS DROHIBITED	***	hu m thy 0 6 NOV 2023 (RAS)		(_)REPLACE X ASPS FWD EDGE	(AREPLACE X RIVETS FWD FRAME	(C)REPLACE X RIVETS AFT FRAME	(UNO ACTION REQUIRED	TICK AS REQ (x) AS NOT REQUIRED 672	REPAIR OUTER EXIT SKIN FASTENERS MAN REF:SRM 54-40-01 REP 11 , CMM 78-11-14	Disposition
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SS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.	hen Mily 00 NOV 2023 (BA				(E)NO ACTION REQUIRED (E)REPLACE X RIVETS	P/N:276-1013-13 PROPERTY EXIT SKIN 1300 LOCATION P/N:276-1013-13 672	
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SS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED		hon mety 0 0 NOV 2023						MAN REF: CMM 78-11-14 (NO ACTION REQUIRED	REPAIR EXIT SKIN 12oc LOCATION MAN REF: SRM 54-40-01 REP 11	
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			ham Methy 6 6 NOV 2023 (379)		V 2	REPAIR EXIT SKIN MANUAL REF; SRM 54-40-01 REP 2 -BRG REF; 276 1892 AND 276 1819 (AAG) 672	Disposition
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	(133)	25/11/23	Shim	DENT AT 60¢ EXTENDING FROM AFT EDGE TO FWD EDGE THROUGH DRAIN HOLES ON EXIT SKIN MEASURING APPROX 18" LONG , 0.4" WIDE AND UPTO 0.006" DEEP	(X)NO DEFECTS FOUND (L)RECORD FINDINGS BELOW	CRACKS AND SCRATCHES AND CORROSION. (EXCLUDING 120c LOCATION) ALSO RECORD ANY PREVIOUS REPAIRS AND ACTION.	CARRY OUT VISUAL INSPECTION OF OUTER EXIT SKIN FOR	MAN REF:CMM 78-11-14 CHECK SECTION DRG REF:276-1002 AND 276-1010	L) INSPECT/REPAIR OUTER EXIT SKIN MAN REF:SRM 54-40-01 ALLOWABLE DAMAGE	Discrepancy
					NEMER 10 OP 1191. Q	Charles of the Control of the Contro	1) NO ACTION REGULATED 12448	DRG REF; 276-1002 AND 276-1010	MANUAL REF; SRM 54-40-01 REP 2	Disposition
			(RAS		The Case	2 7 APR 2024	SHU	2 7	Mech insp

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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS. ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED	hun Mc Hay 06 NOV 2023 (RAS)	INSPECT/REPAIR INNER EXIT SKIN FASTENERS MANUAL SRM 54-40-01 BRG REF 276-1018 AND 278-1002 CARRY OUT VISUAL INSPECTION OF INNER EXIT SKIN CHECK FOR LOOSE OR MISSING RIVETS FINDINGS TICK AS REQ (x) AS NOT REQUIRED (A) AFT EDGE OFF LOOSE/MISSING SOLID RIVETS (A) AFT FRAME LOOSE, MISSING RIVETS (A) AFT FRAME LOOSE, MISSING RIVETS	Discrepancy
	hon Mithy 0 6 NOV 2023 (BAS)	MANUAL SRM 54-40-01 REP 11 REF DRO 270-1002 AND 276-1010 TICK AS REQ (x) AS NOT REQUIRED SREPLACE SOFF RIVETS AFT EDGE SPEPLACE SOFF RIVETS FWD FRAME SPEPLACE SOFF ASPS FWD EDGE PREPLACE SOFF ASPS FWD EDGE	Disposition
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hun Methon 10 APR 2624 (379)	THE AFT EOLE TO THE FUN THRENCH THE	THERE IS A DENT AT THE SIX OCION	(E)RECORD FURTHER DEFECTS	(★)CORROSION ON EXIT SKIN LOCATION ★ REMAINING SKIN THICKNESS ★	(<u>片</u>)NO DEFECTS FOUND	AFTER CORROSION REMOVAL THE SKIN MUST BE ULTRA SONIC THICKNESS TESTED, CARRIED OUT BY APPROVED PERSON	CARRY OUT VISUAL INSPECTION OFF INNER EXINSKIN FOR DENTS, CRACKS, SCRATCHES AND CORROSION.	DRG REF; 276-1002 AND 276-1010 MAN REF SRM 54-40-01 ALLOWABLE DAMAGE MAN REF CMM 78-11-14 CHECK SECTION	INSPECT/REPAIR INNER EXIT SKIN	Discrepancy
					((RAS)	REMAIN IAND MRZS-12884 (MRZ4-04165).	DRG REF; 276-1002 AND 276-1010 MAN REF SRM 54-40-01 ALLOWABLE DAMAGE MAN REF CMM 78-11-14	REPAIR INNER EXIT SKIN	Disposition
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	hur Mc lity 0 8 NOV 7023 (BAS)	(上)REPLACE 11oc DBLR 276M0010-1-EPA-UTC-PSC (上)REPLACE 1oc DBLR 276M0010-1-EPA-UTC-PSC	(∑)REFIT 110c DBLR (△)REFIT 10c DBLR	TICK AS REQUIRED(X)AS NOT REQUIRED	REPLACE/REFIT DBLR AT 110c ON INNER EXIT SKIN MAN REF CMM 78-11-14
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ISS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.		hun Mithy 0 5 NOV 2023 (B)				(LINO ACTION REQUIRED	(<u>></u>)P/N:276-1012-67 (<u>></u>)P/N:276-1012-5	MAN REF:SRM-54-40-01	Disposition	
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*6		la Mily 0 6 NOV 2023 (BAS)			(<u>V</u>)NO ACTION REQUIRED	MAN REF: SRM-54-40-01 ALLOWABLE DAMAGE FIG 102 PAGE 108 & 120	REPAIR ARROW HEAD FITTING	Disposition
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UTC AEROSPACE SYSTEMS IS PROHIBITED.	B. Hana 0 6 NOV 2023 (RAS)	STAMP THAT THE DEFOD OF THE EXIT NOZZLE ASSEMBLY HAS BEEN COMPLETED. STAMP HERE N/A	CARRY OUT A FULL DEFOD OF THE EXIT NOZZLE ASSEMBLY PRIOR TO REFITTING THE EXIT NOZZLE ASSEMBLY TO THE BOND PANEL. ***UTILISING THE BORESCOPE***		18		(X)REFIT EXIT SKIN ASSY	WIND ACTION REOLIBED	REFIT EXIT NOZZLE ASSY DRWG REF; 276-1010 AND 276-1002- (672) MAN REF-CMM 78-11-14 FIG 7	Disposition
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ESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.		B. Have- 0 6 NOV 2023 (RAS)	(X_)REPLACE PAN SEAL LAND P/N:FK16641 (X_)REFIT PAN SEAL LAND P/N:FK16641 (X_)REFIT LAND SUPPORT BRKT P/N:276-1405-17	TICK AS REQUIRED (X)AS NOT RQUIRED	REPAIR / REPLACE SEAL LAND MANUAL REF:CMM 78-11-14 FIG 2	Disposition
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ESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.	un Mity 06 NOV 2023 (F	XREFIT 12oc FWD RUBSTRIP P/N:FK16608 (X)REFLACE 12oc FWD RUBSTRIP P/N:FK16608 (X)REFLACE 12oc AFT RUBSTRIP P/N:FK16609 (X)REPLACE 12oc AFT RUBSTRIP P/N:FK16609	REPAIR 12 OCLOCK FWD & AFT RUB STRIP MANUAL REF:CMM 78-11-14 FIG 2 TICK AS REQUIRED (X)AS NOT RQUIRED	Diaposition
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CERTIFICATION STAMP		Mech Insp Man M Th 22 APR 2024 (RAS) (379)

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	hun Mchty 10 NOV 2023 (379)	hin Mchty 10 NOV 2623 (379)		
	REFIT/REPLACE I.A.W CMM 78-11-14 REPAIR 009.	TO ASSIST WITH REPAIRS.		
	()REPLACE R/H TROUGH FAIRING p/n:276M0005-2-EPA-ROHR-PIK	(NEMOVE RIVET TAILS FROM BOND PANEL	2	
RAS 379	(V)REPLACE L/H TROUGH FAIRING p/n:276M0005-1-EPA-UTC-PSC	Why Fairing o/s holes / corrosion.		
2 6 APR 2024	(SNO ACTION REQUIRED	(X)NO DEFECTS FOUND		
hun Mithr	MAN REF CMM 78-11-14 REPAIR 009.	INSPECT/REPLACE UPPER TROUGH FAIRINGS MAN REF CMM 78-11-14 REPAIR 009.	NZSHOPFL	1250
Mech Insp	Disposition	Discrepancy	Work Ctr	Oper

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	1260 NZSHOPFL
hun McAty 10 NOV 2023 (RAS)	MAN REF: CMM 78-11-14 FIGURE 10 CARRY OUT A VISUAL INSPECTION OF THE TROUGH FAIRING SUPPORT BRACKETS FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED (LIM SUPPORT BRKT REMOVED (LIM SUPPORT BRKT REMOVED (LIM SUPPORT BRKT REMOVED (LIM SUPPORT BRKT CORRODED DAMAGED DA
hon Mityr 10 NOV 2023 (RAS)	REPLACE/REFIT TROUGH SUPPORT BRACKETS MAN REF: CMM 78-11-14 FIGURE 10 TICK AS REQUIRED (X) AS NOT REQUIRED (X) NO ACTION REQUIRED (X) REFIT L/H BRKT ONLY (X) REFIT L/H BRKT ONLY (X) REPLACE L/H SUPPORT BRKT 276-1402-29-EPA-ROHR-PIK (X) REPLACE R/H SUPPORT BRKT 276-1402-30-EPA-ROHR-PIK (X) REPLACE ALO HILOK PINS HL11V6-7 (X) REPLACE ALO NUTS KFN305DL3
	hun MC hody. 11 APR 2024 (RAS) (379)

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1270	NZSHOPFL	INSPECT/REPLACE UPPER FWD BLANK ASSY . MAN REF:CMM 78-11-14 FIG 10.	REPAIR/REPLACE UPPER FWD BLANK ASSY. MAN REF:CMM 78-11-14 FIG 10.
		CARRY OUT VISUAL INSPECTION OF L/H & R/H FWD TROUGH FAIRING BLANK SUPPORT ASSY'S	TICK AS REQUIRED (X) AS NOT REQUIRED
		FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED	
		(S)NO DEFECTS FOUND	
		(L)RIH BLANK ASSY REMOVED ONLY	(WREPLACE L/H BLANK ASSY P/N:276-1402-21-EPA-ROHR-PIK
		(V)LJ# BLANK ASSY CORRODED/DAMAGED (LYNUTPLATES DAMAGED	(WREPLACE R/H BLANK ASSY P/N:276-1402-22-EPA-ROHR-PIK (WREPLACE 2-OFF NUTPLATES MS21060-08
		hen Mity 08 NOV 2023 (RAS)	ho Mity 08 NOV 2023

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LITC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXP	B. H.GND-1 B. H.G	NO DEFECTS FOUND (V)L/H RUB-STRIP WORN FK16657 (V)R/H RUB-STRIP WORN FK16657 (V)L/H TOP PLATE 276-1022-551 WORN/DAMAGED	CARRY OUT VISUAL INSPECTION OF THE FORWARD RUBSTRIPS & RETAINERS & ANGLES. FINDINGS TICK AS REQUIRED(X) AS NOT REQUIRED	INSPECT / REPLACE FWD TOP PLATE & RUBSTRIPS MAN REF:CMM 78-11-14 CHECK SECTION
DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.	(C)REPLACE L/H ANGLE FK16760 (C)REPLACE R/H ANGLE FK16761 (S) 1460020 0 6 NOV 2023	(_)RENEW/L/H TOP PLATE 276-1022-551-EPA-ROHR-PIK (_)RENEW/R/H TOP PLATE	TICK AS REQUIRED (X) AS NOT REQUIRED (X)NO ACTION REQUIRED (X)REPLACE 1 RUBSTRIPS FK16657	REFIT/REPLACE FORWARD RETAINER & RUBSTRIPS MAN REF:CMM 78-11-14 REPAIR 005
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	B. Howen 0 6 NOV 2023 (AAS)	(_)REPROTECT SURFACES WIT HI-TEMP PRIMER (_)REPAIR / REPLACE SEALANT ON OP 1830	(X)REPLACE, X RIVETS NAS1398C8-5 (X)REPLACE, X RIVETS NAS1398C8-5 (X)REPLACE, X RIVETS NAS1398C8-7	< x x	(义)PROCEDURE B REPAIR 002 (义)REPAIR PANEL FK16612-EPA-UTC-PSC (义)REPAIR PANEL FK16613-EPA-UTC-PSC	(<u>X</u>)REPLACE L/H 276-1037-47-EPA-ROHR-PIK (<u>X</u>)REPLACE R/H 276-1037-22-EPA-ROHR-PIK (<u>X</u>)REFIT SPLICE 276-1037-23	(∑)NO ACTION REQUIRED - YES (NO) (∑)PROCEDURE A REPAIR 002	REPAIR/ REPLACE DRAIN PAN PANELS MANUAL REF:CMM 78-11-14 REPAIR 002	Disposition
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B. LEWOY 2020 (114)	(X)L/H RETAINER FRETTING /OVERSIZE HOLES (X)R/H RETAINER FRETTING /OVERSIZE HOLES (X)SEAL RETAINERS REMOVED (X)LOOSE RIVETS 0 5 NOV 2073	(X)NO DEFECTS FOUND (Y)LWR SEAL SPLIT /WORN (FK16768)	CARRY OUT VISUAL INSPECTION OF THE LWR SEAL ASSY (FK16768) &RETAINERS. EXAMINE FOR CRACKS & FRETTING WORN SEALS & LOOSE RIVETS. FINDINGS TICK AS REQUIRED(X) AS NOT REQUIRED	INSPECT/REPLACE LWR SEAL ASSY MAN REF CMM 78-11-14 CHECK SECTION	Discrepancy
	(X)RENEW X RET 276-1022-517-EPA-UTC-PSC (X)REFIT Z RET 276-1022-517-EPA-UTC-PSC (X)REPLACE 6 RIVETS NAS1398M5-4. III DO NOT FIT LWR SEAL IF UNIT IS TO BE PAINTED!!!	(*)RENEW LWR SEAL (FK16768) (*)RENEW 2 SPLICE 276-1005-11-EPA-ROHR-PIK (*)RENEW 2 SPLICE 276-1005-15-EPA-ROHR-PIK	TICK AS REQUIRED(X) AS NOT REQUIRED (X)NO ACTION REQUIRED (V)UNIT TO BE PAINTED FIT LWR SEAL AFTER PAINT.	REPLACE LWR SEAL MAN REF CMM 78-11-14 REPAIR 001.	בושטשונוטוו
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		5-Heward 0 6 NOV 2023 (RAS)	REFIT I.A.W MAN REF CMM 78-11-14 REPAIR 001.	(\(\sigma\)REPAIR SEALANT AT SPLICED AREAS	(ARENEW/REFIT ITEM 3 276-1005-3-EPA (ARENEW 3 OFF SPLICES 276-1005-19-EPA	RENEW/REFIT ITEM 11 FK16597	(_)RENEW/REFIT ITEM 4 276-1005-7-EPA	(S)RENEW/REFIT ITEM 5 276-1005-9-EPA	(X)NO ACTION REQUIRED	TICK AS REQUIRED (X) AS NOT REQUIRED	RENEW INNER R/H ANNULUS SEALS MAN REF CMM 78-11-14 REPAIR 001	Disposition
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INSPECT/REPLACE TAPERED SEALS AT TRACTORSEAT. MAN REF:CMM 78-11-14 FIG 07 CARRY OUT A VISUAL INSPECTION OF TAPERED SEALS ASSYS EITHER SIDE OF THE OUTER TRACTOR SEAT P/N:FK16575, FK16576 EXAMINE FOR WEAR,DAMAGE AND LOOSE RIVETS (E)L/H SEAL DAMAGED/LOOSE RIVETS (E)R/H SEAL DAMAGED/LOOSE RIVETS (E)R/H SEAL DAMAGED/LOOSE RIVETS (E)R/H SEAL DAMAGED/LOOSE RIVETS (E)R/H SEAL DAMAGED/LOOSE RIVETS	
REPLACE/REFIT TAPERED SEALS AT TRACTOR SEAT MANUAL REF: C 78-11-14 FIG 07 LÉMOACTION REQUIRED FINDINGS. ENRENEW/REFIT L/H SEAL FK16575 ENREPLACE RIVETS NAS1738E5-3 ENFELL GAPS BETWEEN BLOCK SEALS & STRUCTURE WITH SEALANT REF DRG 276-1010 REPLACE I.A.W DRG 276-1010.	
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	hun Mchy 07 NOV 2023 (RAS)		SRIH SEAL DAMAGEDY COSE RIVETS	CARRY OUT A VISUAL INSPECTION OF THE TAPERED SEAL ASSYS EITHER SIDE OF THE SPRING SEAL EXAMINE FOR TEARS, WEAR, DAMAGE & LOOSE RIVETS	INSPECT/REPLAC TAPERED SEALS AT SPRING SEAL. MAN REF CMM 78-11-14 CHECK SECTION	Discrepancy
	hu M' ty 07 NOV 2023 (RAS)	REFIT I.A.W MAN REF CMM 78-11-14 REPAIR 001 FIGURE 6003 (SHEET 12 OF 16)	(X)REPLACE/REFIT R/H SEAL FK16682 (V)REPLACE 2 OFF RIVETS CR3524-5	(X)NO ACTION REQUIRED (KEPLACE)REFIT UH SEAL FK16681	REPLACE TAPERED SEALS MAN REF:CMM 78-11-14 REPAIR 001. FIGURE 6003 (SHEET 12 OF 16)	Disposition
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Aun MC Etyn 07 NOV 2023 (RAS)	(X)LOOSE RIVETS	(L)/JH SEAL TORN FK16670 (L)R/H SEAL TORN FK16671	(_)N9 DEFECTS FOUND	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED	CARRY OUT VISUAL INSPECTION OF CORNER SEALS ON	INSPECT CORNER SEALS AT SPRING SEAL. MAN REF CMM 78-11-14 CHECK SECTION.	Discrepancy
hun Mc hty 07 NOV 2023 (AS)	REFIT I.A.W MAN REF CMM 78-11-14 REPAIR 003.	()REPLACE H RIVETS MS20615M5-5	RENEW L'H SEAL FK16670 (C)RENEW R'H SEAL FK16671	(X)NO ACTION REQUIRED	TICK AS REQUIRED (X) AS NOT REQUIRED	REPLACE CORNER SEALS MAN REF CMM 78-11-14 REPAIR 003.	Disposition
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INSPECTIREPAIR OUTER DUCT SEAL CARRIER. SRM 54-40-01 ALLOWABLE DAMAGE OUTER DUCT SEAL CARRIER PIN: FK16775 CARRY OUT VISUAL INSPECTION FWD SEAL NOTE: SEAL CARRIER MUST HAVE 0.070° OF MATERIAL LEFT REF ALLOWABLE DAMAGE SRM 54-40-01 REP 10. II IF FWD SEAL CARRIER MUST HAVE 0.070° OF MATERIAL LEFT REF ALLOWABLE DAMAGE SRM 54-40-01 REP 10. II IF FWD SEAL CARRIER IS REMOVED BOTH ROWS OF FWD FASTENER HOLES ON BOND PANEL MUST BE INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OF 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON PAINT OF 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON OP 1945 INSPECTED AND RECORDED ON OP 1078!! (APPLY LUBRIBOND ON	DOCUMENTATION I		Ţ			ļ				1400	Oper
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	RENEW/REFIT I.A.W CMM 78-11-14 REP 07	(大)REFIT 40c OUTER STRUT FITTING (乀)RENEW 大 BUSHES 276-1029-501-EPA-ROHR-PIK	PENEW 40c STRUT FITTING P/N:FK16883 (C)RENEW 45 BUSHES P/N:FK16785	TICK AS REQUIRED (X) AS NOT REQUIRED	MAN REF:CMM 78-11-14 REPAIR 07	RENEW / RESIT Acc OLITER STRUT SITTING
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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED	hun Mc thy 07 NOV 2023 (RAS)	✓2 OC STRUT → WORN BEARINGS (VA OC STRUT	(X)REMOVED 2 OC STRUT P/N:FK16743 (Y)REMOVED 4 OC STRUT P/N:FK16572 (Y)REMOVED 8 OC STRUT P/N:FK16572 (X)REMOVED 10 OC STRUT P/N:FK16743	(X)NO DEFECTS FOUND	FINDINGS: TICK AS REQUIRED (X) AS NOT REQUIRED	NOTE HARDWARE INSPECTED ON OP 1490	MAN REF:CMM 78-11-14 CHECK SECTION. CARRY OUT VISUAL INSPECTION OF STRUT ASSYS	Discrepancy
SS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED	Rom MS Rty 07 NOV 2023 (RAS)		(WINSPECT STRUTS ON OP 1481 POST BEARING REMOVAL.	WREMOVE 4 OCLOCK STRUT BEARINGS. **SPEMOVE 4 OCLOCK STRUT BEARINGS.**	- x	(X)NO ACTION REQUIRED	PREMOVE BEARINGS I.A.W CMM 78-11-14 REPAIR 004. (L) REMOVE BEARINGS ON THIS OP IF REQ	Disposition
CERTIFICATION STAMP (RAS) 133			(0.5) (4.1) (1.5)	1 5 NOV 2023		NO LOTS	15 NOV 2073	Mech Insp

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ביי מייני של מייני של מייני של המייני של המיינ	1 5 NOV 2023 (8-A-0) (641)	15 NOV 2023	(X)2 OC STRUT HOLE MAX DIA (V)4 OC STRUT HOLE MAX DIA (V)8 OC STRUT HOLE MAX DIA (X)10 OC STRUT HOLE MAX DIA (X)RECORD ADDITIONAL DEFECTS BELOW	FINDINGS: TICK AS REQUIRED (X) AS NOT REQUIRED ****MAX DIA 0.813***** (Y)NO DEFECTS FOUND	CHECK HOLE DIA IF BEARING REMOVED	MAN REF:CMM 78-11-14 CHECK SECTION. CARRY OUT VISUAL INSPECTION OF STRUT ASSYS INSPECT AND REMOVE CORROSION AROUND BEARING	INSPECT STRUT AFTER BEARING REMOVAL.	Discrepancy
			1 6 NOV 2023 (641)	(*)RENEW 8 OCLOCK STRUT FK16572 (*)RENEW 10 OCLOCK STRUT FK16743 (**)RENEW BEARINGS ON OP 1482	(X)RENEW 2 OCLOCK STRUT FK16743 (X)RENEW 4 OCLOCK STRUT FK16572	(X)NO ACTION REQUIRED (STRUTS WILL BE RENEWED/REFITTED ON OP 1500	RENEW STRUTS I.A.W CMM 78-11-14	Disposition
CERTIEIC ATION STAND	29			6		E CONC VOIR 3 L	4	Mech
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Work Order: 45855380

1482 Oper NZSHOPFL Work Ctr REPLACE STRUT BEARINGS CA OC STRUT (K)2 OC STRUT / WORN BEARINGS FINDINGS: TICK AS REQUIRED (X) AS NOT REQUIRED REF OP 1480 & 1481 FOR DISCREPANCY MAN REF:CMM 78-11-14 REPAIR 004 △N10 OC STRUT ____ WORN BEARINGS (WNO DEFECTS FOUND WORN BEARINGS Discrepancy 1 6 NOV 2023 ETCHANT LOT NO: PIK -AK - 260 ETCHANT DWELL TIME: 60-905 RECORD MASKANT TAPE: 3 M (KPE PRIOR TO FPI, CARRY OUT ACID ETCH I.A.W. GRAMRO NO CRACKS ALLOWED FPI I.A.W RAS/PRO/005 PROCESS SHEET 02 (A)NO ACTION REQUIRED REPLACE BEARINGS I.A.W CMM 78-11-14 REPAIR 004. Report Nº 72100 Maic (_A)RENEW_ ✓ FPI FOR STRUT BEARING IF REQUIRED. RENEW 1 (_x)RENEW_____2 OCLOCK STRUT BEARINGS. /RENEW C _ 8 OCLOCK STRUT BEARINGS _ 4 OCLOCK STRUT BEARINGS. 1 6 NOV 2023 _ 10 OCLOCK STRUT BEARINGS Disposition 08 44 18 1 6 NOV 20**2**3 %B. TO REAL PROPERTY 1 6 NOV 2023 Mech 6 NOV 2023 Insp

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FPI Part Number Record

Job Number: 45855380 UTC PROCESS SHEET 2. NO CRACKS FOUND. CARRIED OUT INSPECTION ON 2X STRUTS IAW Inspector Comments: Criteria: Appearance: System Performance: TAM Panel Used: **Developer Batch No:** Materials Developer: Remover Batch No: **Materials Remover: Penetrant Batch No: Materials Penetrant:** Part Number: FK16572 Log No: 72100 **4 INDICATION** 220210 SKC-S (PORTABLE) 211001 WI/PR501/009 ACCEPTABLE 29621 ZP-9F 230805 ZL-27A (HIGH) Operation No: 1482 System Used: PORTABLE **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm²) minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light** Verification White Light: (if applicable min 1000 Lux) Light Meter Used: 1570 UV Light Used: E2211 **UV Reading:** Battery Powered Inspector: MARK RITCHIE Date: 16/11/2023 (max 20 Lux) 2919 2.79 2.21 N ACCEPTABLE BEFORE ☑ Non Battery Powered AFTER N N N N N N

Inspector Stamp and Signature

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Time Taken (hours) 4

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	hun Mchty 08 NOV 2023 (BAS)	TOUCH UP PRIMER ON STRUTS I.A.W ABOVE DRWING REF.	(大)2 OC STRUT FWD EDGE ONLY (大)4 OC STRUT FWD EDGE ONLY (大)8 OC STRUT FWD EDGE ONLY (大)10 OC STRUT FWD EDGE ONLY	(_)NO ACTION REQUIRED (_)STRUTS WILL BE FULLY REPRIMED ON OP1880	DRWG BEE: 276-1042, FLAG NOTE 8 (672)	Disposition
CERTIFICATION STAMP RAS			RAS 379	08 NOV 2023	hun milty	Mech Insp

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UTC AEROSPACE SYSTEMS IS PROHIBITED	Rm Mity 07 NOV 2023 (BAS)	REPLACE STRUT ATTACHING HARDWARE MAN REF:CMM 78-11-14 REP 07 AND REP 10 FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED (X)RENEW X PINS HL10V12-16 (X)RENEW WASHERS KJT816906V (X)RENEW NUTS MS21043-6 INSPECTION OP ONLY ADD PARTS TO OP 1500 STAMP OFF WHEN COMPLETE ALL PARTS WILL BE FITTED ON OP 1500	Disposition
CERTIFICATION STAMP (RAS) 133		hm Mits 07 NOV 2023 (RAS) (379)	Mech Insp

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Work Order: 45855380 UTC Aerospace Systems

Oper	Work Ctr	Task	Mech	Insp
1500	NZSHOPFL	REFIT STRUTS AND STRUT HARDWARE MANUAL REF-CMM 78-11-14		
		REF OPS 1420 TO 1490 FOR STRUT & HARDWARE DISPOSITION		
		CHECK CORRECT BUSHES HAVE BEEN FITTED I.A.W REPAIR 07 OUTER STRUT FITTING.	A Ch	
		REPAIR 10 INNER STRUT FITTING.	1 9 APR 2024	
		TICK AS REQUIRED (X) AS NOT REQUIRED)	
		(Yno action required	(1116) (1116)	
1		(**)REFIT 20c STRUT STAMP **		
		(SREFIT 40C STRUT STAMP (111)		
		(_)REFIT 80c STRUT STAMP (111)		
4	ŀ	(X)REFIT 100C STRUT STAMP X		
		REFIT I.A.W ABOVE MAN REF.		
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DOCUMENTATION INFORMAT	ION PROPRIETARY TO	DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED. THIS DOCUMENT OR FILE DOES NOT CONTAIN EXPORT CONTROLLED TECHNOLOGY OR TECHNICAL DATA	GERTIFICATION STAMP	RAS 133

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Work Order: 45855380

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								ľ	ĺ,	NZSHOPFL	Work Ctr
		B-1-1-07 NOV 2023 (PAS)	(<u>√</u>)39 MID RET 276-1022-525 (<u>√</u>)40 LWR MID RET 276-1022-507 (<u>⊀</u>)41 LWR CRNR RET 276-1022-567 (<u>√</u>)43 LWR RET 276-1022-501	(X)38 UPPR MID RET 276-1022-521	34 UPPR SEAL RET 276-1022-541	(人)FOLLOWING RETAINERS REMOVED	(╳)NO DEFECTS FOUND	FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED	IF DISCREPANCY FOUND PRINT OP FOR EACH RETAINER THAT REQUIRES DISPOSITION OR REMOVAL	MAN REF:CMM 78-11-14 CHECK SECTION	Discrepancy
			07 NOV 2023 (114)	1 2/0-	(X)41 LWR CRNR RET 276-1022-567	(×)38 UPPR MID RET 276-1022-521 (√)39 MID RET 276-1022-525 (√)40 LWR MID RET 276-1022-507	(X)36 UPPR CRNR RET 276-1022-509	(X)32 UPPR CRNR (2.5") RET 276-1022-565	(X)NO ACTION REQUIRED	MAN REF:CMM 78-11-14 REPAIR 01	Disposition
						4	17 APR 2024			ha met	Wiech

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Work Order: 45855380

Oper 1520 NZSHOPFL Work Ctr INSPECT/REFIT R/H INNER SEAL RETAINERS MAN REF: CMM 78-11-14 CHECK SECTION Discrepancy MAN REF:CMM 78-11-14 REPAIR 01 REFIT R/H INNER SEAL RETAINERS Disposition

RETAINER THAT REQUIRES DISPOSITION OR REMOVAL

IF DISCREPANCY FOUND PRINT OP FOR EACH

TICK FOR REQUIRED(X)FOR NOT REQUIRED

(X)NO ACTION REQUIRED

17 APR 2024

RAS 379

(人)NO DEFECTS FOUND

FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED (★)38 UPPR MID RET 276-1022-521 (<u>×</u>)37 UPPR CRNR RET 276-1022-510 (بح)35 UPPR SEAL RET 276-1022-542 (X)33 UPPR CRNR (2.5") RET 276-1022-566 (✓)FOLLOWING RETAINERS REMOVED (_\x)42 LWR CRNR RET 276-1022-568 ₩40 LWR MID RET 276-1022-507 (X)43 LWR RET 276-1022-501 (X)42 LWR CRNR RET 276-1022-568 40 LWR MID RET 276-1022-507 (39 MID RET 276-1022-525 (<u>X</u>)38 UPPR MID RET 276-1022-521 (X)37 UPPR CRNR RET 276-1022-510 (imes)35 UPPR SEAL RET 276-1022-542 (✔)REFIT THE FOLLOWING RETAINERS $(\underline{\chi})$ 33 UPPR CRNR (2.5") RET 276-1022-566

B-Henry 07 NOV 2023

(X)43 LWR RET 276-1022-501

5-Have 0 7 NOV 2023

(**▼**)39 MID RET 276-1022-525

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	5- RENICT 0 / NOV 2023 (114)	E A	(<u>X</u>)LWR MID CARRIER 276-1024-13	NO ACTION REQUIRED REFIT (X)18 UPPR CARRIER 276-1024-15	REFIT L/H ANNULUS SEAL CARRIERS MANUAL REF:CMM 78-11-14 REPAIR 1 TICK AS REQUIRED (X) AS NOT REQUIRED	Disposition
CERTIFICATION STAMP			(RAS)	1 1 APR 2024	N. N.	Mech Insp

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		B. Howard 0 7 NOV 2023 (314)		
	B. Hand 07 NOV 2023 (214)	(X)28 LWR CARRIER 276-1024-20		
	(×)28 LWR CARRIER 276-1024-20	(X)23 LWR MID CARRIER 276-1024-2	Ų	
	(<u>X</u>)25 LWR CRNR CARRIER 276-1025-502	(<u>√</u>)21 MID CARRIER 276-1024-14		
RAS 379	(X)23 LWR MID CARRIER 276-1024-14	REMOVED (X)19 UPPR CARRIER 276-1024-16		
. 0 41 % 2.	REFIT (∑)19 UPPR CARRIER 276-1024-16	(X)NO DEFECTS FOUND		
15 ADD 7071	(X)NO ACTION REQUIRED	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED		
	TICK AS REQUIRED (X) AS NOT REQUIRED	OREATE NEW SEPERATE ORS FOR ANY DISOREPANCYS		
han Michigan	MANUAL REF:CMM 78-11-14 REPAIR 1	MANUAL REF:CMM 78-11-14 CHECK SECTION MANUAL REF:CMM 78-11-14 REPAIR 1		
	REFIT R/H ANNULUS SEAL CARRIERS	REMOVE/REFIT R/H INNER ANNULUS SEAL CARRIERS	NZSHOPFL	1550
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		han M' lty 08 NOV 2023 (379)				I.A.W ABOVE REF	E)RENEW X OFF RIVETS CCR264CS3-	(UNO ACTION REQUIRED	FIND NO.1	REFIT/REPLACE ENGINE RING A/NUTS AND RIVETS MANUAL REF: EMM 78-11-14 & DWC 276 1986-	Disposition
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INSPECTIREPAIR UPPR LIFT CURVED FAIRING MAN REF:CMM 78-11-14 CHECK SECTION CARRY OUT A VISUAL INSPECTION OF THE LIH UPPR FAIRING.EXAMINE FOR CRACKS, DAMAGED LOOSE OR MISSING FASTENERS. YNO DEFECTS FOUND (A) FAIRING CRACKED/DAMAGED (COMPS/MAN) (A) FAIRING CRACKED/DAMAGED (COMPS/MAN) (A) FAIRING CRACKED/DAMAGED (COMPS/MAN) (A) FAIRING CRACKED/DAMAGED (COMPS/MAN) (A) FREPLACE (A) FAIRING (A) FREPLACE (A)
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					B-Hana 0 8 NOV 2023 (RAS)	IAW ABOVE MANUAL ROF.	REPLACE OFF NASIZOOMS RIVET	(X)REPROTECT L'H FAIRING	(文)REPLACEOFF RIVETS CR3523-5	(X)REPLACE R/H FAIRING FK16766	(<u>X</u>)NO ACTION REQUIRED	**	TICK IF REQUIRED (X) IF NOT REQUIRED	MAN REF:CMM 78-11-14 REPAIR 11		Disposition
CERTIFICATION STAMP							1		(HAS) (379)			19 APR 2024		han Mitty	Wiecii IIIsb	

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1416R B.HONRY	(X)RENEWINNER ANNULUS RIVETS MS20427M5- (X_)REFITDAMPER MESH P/N:FK16793 (X_)RENEWDAMPER MESH RIVETS MS20427M4-5 (X_)RENEWDAMPER MESH WASHERS NAS1149CN416R	(太)INNER ANNULUS SKIN IS WORN/DAMAGED/CRACKED (太)INNER ANNULUS RIVETS LOOSE (太) DAMPER MESH LOOSE/MISSING RIVETS (太)RECORD ADDITIONAL FINDINGS BELOW		
	(V)NO ACTION REQUIRED	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED		
	MAN REF:CMM 78-11-14 FIGURE 4 TICK AS REQUIRED (X) AS NOT REQUIRED	MAN REF:CMM 78-11-14 CHECK SECTION INNER ANNULUS SKIN 276-1006-501	אבטחטדור	500
Mech	Disposition	Discrepancy	Work Ctr	Oper

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									NZSHOPFL	Work Ctr
	B. Hower 0 8 NOV 2023 (SAS)	(X)HORSE SHOE FITTING CRACKED /OVERSIZE HOLES. (X)RECORD FURTHER DEFECTS BELOW	(X)NO DEFECTS FOUND	(X)FITTING REMOVED 276-1010-65	FINDINGS TICK FOR REQUIRED (X) FOR NOT REQUIRED	SHOE FITTING PT NO: 276-1010-65. CHECK FOR WEAR, CRACKS AND OVERSIZED HOLES.	CARRY OUT A VISUAL INSPECTION OF THE TROUGH HORSE	MAN REFIGMM /8-11-14 CHECK SECTION	INSPECT/REPAIR HORSE SHOE FITTING	Discrepancy
			D. AGNOS U 8 NUV 2023 (51.4)	REQU	(X)REFIT FITTING 276-1010-65	(V)NO ACTION REQUIRED	TICK FOR REQUIRED (X) FOR NOT REQUIRED	MAN REF:CMM 78-11-14 PT NO: 276-1010-65	REPAIR AND REFIT HORSE SHOE FITTING.	Disposition
		0 8 NOV 2023 (PAS)		P						Mech
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Oper Wo	Work Ctr	Discrepancy	Disposition	Mech
	NZSHOPFL	INSPECT/REPAIR OUTER PAN BRO REF: 276-1010 ITEM 3 (320)	REPAIR AND REFIT OUTER PAIN (A-A-0) BRO REF: 270-1010 ITEM 3: (672) P/N:276-1010-55	
_		CARRY OUT A VISUAL INSPECTION OF THE OUTER PAN PT NO: 276-1010-55.	TICK AS REQUIRED(X) AS NOT REQUIRED	
		CHECK FOR WEAR, CRACKS AND OVERSIZED HOLES.	אוס אסדוסא שבטו וושבט	
		FINDINGS TICK AS REQUIRED(X) AS NOT REQUIRED	NO ACTION REGGIAGO	
24		(NO DEFECTS FOUND YES LAND	(义)REFIT OUTER PAN	
-		\V\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	(<u>文</u>) WELD REPAIR REQUIRED	<u> </u>
		(X)OUTER PAN REMOVED 276-1010-55 (X)OUTER PAN / CRACKED / OVERSIZE HOLES. (X)RECORD FURTHER DEFECTS BELOW	B. Howa-1 0 8 NOV 2023 (RAS)	5.4GNE-7
		B. Howey 0 8 NOV 2023 (RAS)		
DOLINENTATION INFORMATION OF THE THE TOTAL OF THE SECONDARY ESTABLES AND DISCIDENCE OF THE INFORMATION WITHOUT SERBESS THE TOTAL OF THE SECONDARY ESTABLES OF THE SECONDARY ES				_

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Rohr Aero Services Limited Prestwick Service Center

Print Date: 10.11.2023 Printed by: IAN MCINTYRE

UTC Aerospace Systems

Work Order: 45855380

NZSHOPFL NSPECTIVELD LIH AFT PEN NIB SKIN DWG REE: 276-1004* EXAMINE FOR CANCKS, DAMAGED LOOSE OR MISSING FASTENERS. FINDINGS TICK FOR REQUIRED (X) FOR NOT REQUIRED LAND DEFECTS FOLIND LAND LOOSEMISSING RIVETS LARE FAND COMMEN OF THE AFT FEN COMMEN OF THE AFT FOR COMMEN OF THE AFT ORGAN, LAND 276-1004-73 FOR NOT REQUIRED LAND ACTION REQUIRED (X) FOR NOT REQUIRED LAND DEFECTS ON OP 1625 LAND ACTION REQUIRED (X) FOR NOT REQUIRED LAND ACTION ACTION REQUIRED LAND ACTION REQUIRED LAND ACTION REQUIRED LAND ACTION ACTION REQUIRED LAND ACTION ACTION ACTION ACTION REQUIRED LAND ACTION ACT
NIB SKINS 1004* 78-11-14 78-11-14 78-11-14 T PEN NIB SKINS ON OP 1625 DOSE RIVETS ON OP 1630 IS OP IR REQUIRED PIN 276-1004-73 IR HEQUIRED PIN 276-1004-73 IR HEQUIRED PIN 276-1004-73

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Remover Batch No: Part Number: 276-1004-73 Materials Remover: Penetrant Batch No: Materials Penetrant: Job Number: 45855380 74078 ZL-27A (HIGH) 231009 SKC-S (PORTABLE) 22090 Operation No: 1610 System Used: PORTABLE Light Meter Used: CAL1599 UV Light Used: 4084 □ Battery Powered Inspector: PAUL KYLE Date: 12/04/2024 ✓ Non Battery Powered

UV Reading: 3554
minimum 1.2 mW/cm² (1200μW/cm²)
maximum 5.0 mW/cm² (5000μW/cm²)

BEFORE

AFTER

N X

Background White Light: 1.81
(max 20 Lux)

NA

at Min Working Distance: 2.31

UV LED Beam Uniformity: ACCEPTABLE

N

N

Verification White Light: N/A

(if applicable min 1000 Lux,

SHEET NO 02) NO CRACKS FOUND

AFTER ETCH TO INFILL IAW (UTC PROCESS

INSPECTED L/H AFT PEN NIB SKIN WELD REPAIR

Criteria:

ACCEPTABLE WI/PR501/009

Inspector Comments:

Appearance:

System Performance: 4 INDICATION

TAM Panel Used:

29621

ZP-9F 230304

Materials Developer: Developer Batch No:

Pass 1

Reject 0

Time Taken (hours) 1.5

(133 S)

CRS SIGNATORY STAMP

Inspector Stamp and Signature

SHEET NO 02) NO CRACKS FOUND System Performance: 4 INDICATION Part Number: 276-1004-73 Job Number: 45855380 AFTER STRESS RELIEVE IAW (UTC PROCESS Inspector Comments: Criteria: Appearance: TAM Panel Used: Developer Batch No: Materials Developer: **Remover Batch No: Materials Remover:** Penetrant Batch No: **Materials Penetrant:** Log No: INSPECTED L/H AFT PEN NIB SKIN WELD REPAIR Inspector Stamp and Signature 74173 ZP-9F 29621 230304 220901 ZL-27A (HIGH) WI/PR501/009 SKC-S (PORTABLE) ACCEPTABLE 231009 Operation No: 1610 System Used: PORTABLE Time Taken (hours) 1.5 Reject 0 Pass 1 **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm²) minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light** Verification White Light: (if applicable min 1000 Lux) Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** Battery Powered Inspector: PAUL KYLE Date: 19/04/2024 (max 20 Lux) NA 2.19 ACCEPTABLE 3567 1.79 BEFORE ✓ Non Battery Powered N **AFTER** N NA NA 133 133

CRS SIGNATORY STAMP

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Print Date: 10.11.2023
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1615 NZSHOPFL Work Ctr THE FWO CORNER OF THE AFT PEN LIB IS THISTIFY AND THEASUNGS INSPECT/WELD R/H AFT PEN NIB SKIN FINDINGS TICK FOR REQUIRED (X) FOR NOT REQUIRED MISSING FASTENERS. **EXAMINE FOR CRACKS, DAMAGED LOOSE OR** P/N:276-1004-71. DWG REF:276-1004* MAN REF:CMM 78-11-14 RECORD FURTHER DEFECTS BELOW (*) Z LOOSE/MISSING RIVETS NO DEFECTS FOUND)AFT PEN NIB REMOVED Why 10 NOV 2023 (RAS) Discrepancy LEPAR IN 276-1004-71-WOS-INFC WELD ONLY THIS OP (A)NO ACTION REQUIRED MAN REF: CMM 78-11-14 (Y)REBUILD AFT PEN NIB SKINS ON OP 1625 TICK FOR REQUIRED (X) FOR NOT REQUIRED DWG REF: 276-1004* WELD AFT PEN NIB SKINS WELD REPAIR REQUIRED P/N 276-1004-71 Disposition Der 1 18/1/22 Mech 19 APR 2024 RAS 391 Insp

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CERTIFICATION STAMP

133

Penetrant Batch No: Part Number: 276-1004-71 Job Number: 45855380 Materials Remover: Materials Penetrant: Log No: 74079 ZL-27A (HIGH) 220901 SKC-S (PORTABLE) Operation No: 1615 System Used: PORTABLE UV Light Used: 4084 □ Battery Powered Inspector: PAUL KYLE Date: 12/04/2024 Non Battery Powered

Light Weter Used: CAL1599

BEFORE

UV Reading: 3554

minimum 1.2 mW/cm² (1200µW/cm²)

maximum 5.0 mW/cm² (5000µW/cm²)

AFTER N/A

minimum 1.2 mW/cm² (1200μW/cm²)
maximum 5.0 mW/cm² (5000μW/cm²)

Background White Light: 1.81 N/A
(max 20 Lux)

UV LED Max White Light
at Min Working Distance: 2.31 N/A

at Min Working Distance: 2.31

UV LED Beam Uniformity: ACCEPTABLE

NA

Verification White Light: N/A
(if applicable min 1000 Lux)

SHEET NO 02) NO CRACKS FOUND.

AFTER ETCH TO INFILL IAW (UTC PROCESS

INSPECTED R/H AFT PEN NIB SKIN WELD REPAIR

Inspector Comments:

Criteria:

WI/PR501/009

ACCEPTABLE

Appearance:

System Performance: 4 INDICATION

TAM Panel Used:

29621

Developer Batch No:

Materials Developer:

ZP-9F

231009

230304

Remover Batch No:

Pass 1

Reject 0

Time Taken (hours) 1.5

RAS 133

CRS SIGNATORY STAMP

Inspector Stamp and Signature

391

System Performance: 4 INDICATION Part Number: 276-1004-71 Job Number: 45855380 SHEET NO 02) NO CRACKS FOUND Criteria: **Penetrant Batch No: Materials Penetrant:** AFTER STRESS RELIEVE IAW (UTC PROCESS INSPECTED R/H AFT PEN NIB SKIN WELD REPAIR Appearance: TAM Panel Used: **Developer Batch No:** Materials Developer: Remover Batch No: Materials Remover: Inspector Comments: 74174 29621 ZP-9F ZL-27A (HIGH) 230304 WI/PR501/009 ACCEPTABLE 231009 SKC-S (PORTABLE) 22090 Operation No: 1615 System Used: PORTABLE **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm²) minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light** Verification White Light: (if applicable min 1000 Lux) Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** □ Battery Powered Inspector: PAUL KYLE Date: 19/04/2024 (max 20 Lux) 3567 N 2.19 1.79 BEFORE ACCEPTABLE Non Battery Powered NA **AFTER** Z × N

391 % 5 Inspector Stamp and Signature

Time Taken (hours) 1.5

CRS SIGNATORY STAMP

133

Reject 0

Pass 1

Rohr Aero Services Limited Prestwick Service Center

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Work Order: 45855380 UTC Aerospace Systems

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		3. Hove 7 17 NOV 2023 (RAS)		
		FURTHER STRIP DOWN.		
		PEN NIB-PAN RIVETS TO AVOID		
h		Passible fastener substitute for		
		ENGINGERING TO INVESTIGATE		
		CZIT.		
		INNER PAN LEFT FITTES TO		
		AFT ROW NIB REMOVED BUT		
	(INNER PAN REQUIRES WELDING- YES (NO)		
	(Rus)	(X) RECORD FURTHER DEFAULTS		
(133	On 11 1/23	SPLIT INNER PAN FROM AFT PEN NIB		
RAS	NOTED LOCATIONS. NOT: MRZ3-13115.	NOOS AND MISSING BUSINES		
	JUNGALL CRSSSS-6 PASIGNERS AT	(文)NO DEFECTS FOUND		
2 0 APR 2024	()REASSEMBLE AFT PEN NIB OP 1620			
	(_)REPLACE RIVETS ON OP 1620	EXAMINE FOR CRACKS, DAMAGE, LOOSE & MISSING RIVETS		
2		276-1010-45.		
_	(_)NO ACTION REQUIRED	CARRY OUT VISUAL INSPECTION OF PEN NIB INNER PAN		
2	DRG REF; 276-1010 ITEM 2	DRG REF; 276-1010 (57A) & (32C) ITEM 2		
	REPAIR INNER PAN	INSPECT/REPAIR INNER PAN	NZSHOPFL	1620
Mech Insp	Disposition	Discrepancy	Work Ctr	Oper

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Oper	Work Ctr	Task	Mech Insp
1625	NZSHOPFL	ASSEMBLE AFT PEN NIB SKINS AND FRAMES BRG REF: 276-1004 ITEMS 2,7,8,15,16,12 B-HOUDY MAN REF: CMM 78-11-14	how Methon
		TICK AS REQUIRED (X) AS NOT REQUIRED	
Ĭ.		(文)REPLACE 小仆 LOOSE RIVETS	
		(文)REFIT INNER PAN	19 APR 2024
	h	(V)REFIT R/H FRAME	
		(_)REFIT L/H FRAME	(RAS) (379)
		(K) REFIT R/H FWD SKIN	
		(L)REFIT L/H FWD SKIN	8
		(_)REFIT SPLICE	
		(文)REFIT L/H & R/H WIRE MESH	
		B. Hawe-1 14 NOV 2023 (PAS)	
DOCUMENTATION INFORMAT	ION PROPRIETARY TO	DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED. THIS DOCUMENT OR FILE DOES NOT CONTAIN EXPORT CONTROLLED TECHNOLOGY OR TECHNICAL DATA	CERTIFICATION STAMP RAS 133
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UTC Aerospace Systems

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Work Order: 45855380

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19 APR 2024 RAS 391	WELD L/H FWD PEN NIB REF: BWG 276-1004-63 WELD ONLY ON THIS OP TICK FOR REQUIRED(X)FOR NOT REQUIRED (_)NO ACTION REQUIRED ON THIS OP (_)REBUILD PEN NIB ASSY ON OP 1700 (_)REPLACERIVETS ON OP 1700 (_)REFIT ON OP 1710 (_)L/H SKIN REQ WELDING P/N:276-1004-63 WELD NA 276-1004-63-1004-63 (_)REGIONAL A 276-1004-63 (_)REGIONAL A 276-100	INSPECT/ REPAIR L/H FWD PEN NIB SKIN. REF. DWG 376 1004 HEMS 41, MAN REF.CMM 78-11-12 A.G. CARRY OUT A VISUAL INSPECTION OF THE L/H FWD 672 PEN NIB SKIN, EXAMINE FOR CRACKS, DAMAGED LOOSE OR MISSING RIVETS, FRETTING DAMAGE ON FWD AND AFT EDGES. FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED (X) NO DEFECTS FOUND (X) NO DEFECTS FOUND (X) LOOSE RIVETS (W) PRINT OPS 1670, 1680 & 1690 FOR FRAMES IF SPLIT FOR WELDING (X) LOOSE RIVETS (W) RECORD DEFECTS BELOW 3 OFF HOLES AT THE AFT GND ARCA OF WCAR AROUND IT A/SO. WCAR AROUND IT A/SO.	NZSHOPFL	1640
Mech Insp	Disposition	Discrepancy	Work Ctr	Oper

PROCESS SHEET NO 03) NO CRACKS FOUND AFTER ETCH TO OVERSIZE HOLES IAW (UTC Criteria: System Performance: INSPECTED L/H FWD PEN NIB SKIN WELD REPAIR Inspector Comments: Appearance: TAM Panel Used: Part Number: 276-1004-63 Job Number: 45855380 Developer Batch No: Remover Batch No: Penetrant Batch No: **Materials Penetrant:** Materials Developer: Materials Remover: Inspector Stamp and Signature 74081 NA ZP-9F N ZL-27A (HIGH) WI/PR501/009 230304 SKC-S (PORTABLE) 22090 231009 Operation No: 1640 System Used: PORTABLE Reject 0 Pass 1 **Background White Light:** minimum 1.2 mW/cm² (1200µW/cm² maximum 5.0 mW/cm² (5000µW/cm² **UV LED Beam Uniformity**: at Min Working Distance **UV LED Max White Light Verification White Light:** (if applicable min 1000 Lux, Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** □ Battery Powered Inspector: PAUL KYLE Date: 12/04/2024 (max 20 Lux, N 2.31 1.81 3554 ACCEPTABLE BEFORE ☑ Non Battery Powered NA NA N AFTER NA 133 133

Time Taken (hours) 1.5

CRS SIGNATORY STAMP

Part Number: 276-1004-63 Criteria: Appearance: System Performance: TAM Panel Used: **Materials Developer: Remover Batch No: Materials Remover: Penetrant Batch No: Job Number: 45855380** Materials Penetrant: (UTC PROCESS SHEET NO 03) NO CRACKS (OVERSIZE HOLES) AFTER STRESS RELIEVE IAW INSPECTED L/H FWD PEN NIB SKIN WELD REPAIR Inspector Comments: Developer Batch No: Inspector Stamp and Signature 74175 NA ZP-9F N N 230304 ZL-27A (HIGH) SKC-S (PORTABLE) 220901 WI/PR501/009 231009 Operation No: 1640 System Used: PORTABLE Time Taken (hours) 1.5 Reject 0 Pass 1 Background White Light: maximum 5.0 mW/cm² (5000µW/cm² minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light** Verification White Light: (if applicable min 1000 Lux) Light Meter Used: CAL1599 UV Light Used: 4084 UV Reading: □ Battery Powered Inspector: PAUL KYLE Date: 19/04/2024 (max 20 Lux) 2.19 1.79 3567 ACCEPTABLE BEFORE ✓ Non Battery Powered **CRS SIGNATORY STAMP** N N NA N **AFTER** NA 133 133

Rohr Aero Services Limited Prestwick Service Center

Print Date: 05.11.2023
Printed by: IAN MCINTYRE



DOCUMENTATION INFORM			1650	Oper
ATION PROPRIETARY TO			NZSHOPFL	Work Ctr
DOCUMENTATION INFORMATION PROPRIETARY TO LITC AEROSPACE SYSTEMS ANY DISCLOSURE OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED	C)PEN NIB ASSY REMOVED 276-1004-79 (J)RH SKIN 276-1004-79 SPLIT FOR WELDING (J)PRINT OPS 1670, 1680 & 1690 FOR FRAMES IF SPLIT FOR WELDING (X) LOOSE RIVETS (J) RECORD DEFECTS BELOW THERE IS AN AREA OF WGAR AT THE AFT MID CORNER INNCR FACE. THE AFT MID CORNER INNCR FACE. THE WGAR IS I'X I APPROX AND D. 045" DGEP AT WORST POINT. B-HGNRM 14 NOV 2023 RAS 114	FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED	INSPECT/ REPAIR R/H FWD PEN NIB SKIN. REF, BWG 276 1884 HEMS 42, MAN REF: CMM 78-11- A G CARRY OUT A VISUAL INSPECTION OF THE R/H FWD PEN NIB SKIN . EXAMINE FOR CRACKS, DAMAGED LOOSE OR MISSING RIVETS, FRETTING DAMAGE ON FWD AND AFT EDGES.	Discrepancy
	(L)REFIT ON OP 1710 (L)RH SKIN REQ WELDING P/N:276-1004-79 WED IAW 276-1004-79-W95-INFL. Spen Welling P/N:276-1004-79 WED IAW 276-1004-79 Spen Welling P/N:276-1004-79 Spen Welling P/N:276-1004-79 Spen Welling P/N:276-1004-79 Spen Welling P/N:276-1004-79 (L)RHFIT ON OP 1710 (RHFIT ON OP 1710 (RHFI	(_)NO ACTION REQUIRED ON THIS OP (_)REBUILD PEN NIB ASSY ON OP 1700 (_)REPLACERIVETS ON OP 1700	WELD R/H FWD PEN NIB REF: DWG 276-1004-HEMS-12- MI (2-A-0) P/N: 276-1004-79 WELD ONLY ON THIS OP TICK FOR REQUIRED(X)FOR NOT REQUIRED	Disposition
CERTIFICATION STAMP	19 APR 2024			Mecu
	2024 RAS 391			Jens

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SHEET NO 02) NO CRACKS FOUND. AFTER ETCH TO INFILL IAW (UTC PROCESS Criteria: Appearance: System Performance: TAM Panel Used: Part Number: 276-1004-79 Job Number: 45855380 INSPECTED R/H FWD PEN NIB SKIN WELD REPAIR **Developer Batch No: Remover Batch No:** Penetrant Batch No: **Materials Penetrant:** Inspector Comments: Materials Developer: Materials Remover: Log No: Inspector Stamp and Signature 391 Pas 74083 4 INDICATION 29621 ZP-9F ZL-27A (HIGH) 230304 220901 WI/PR501/009 231009 SKC-S (PORTABLE) ACCEPTABLE System Used: Operation No: 1650 **PORTABLE** Time Taken (hours) 1.5 Reject 0 Pass 1 **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm² minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light Verification White Light:** (if applicable min 1000 Lux, Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** Battery Powered (max 20 Lux) Inspector: PAUL KYLE Date: 12/04/2024 N 2.31 3554 <u>1.8</u> ACCEPTABLE BEFORE ✓ Non Battery Powered CRS SIGNATORY STAMP AFTER N N N NA 133 133

Log No: Criteria: Appearance: System Performance: 4 INDICATION **Penetrant Batch No: Materials Penetrant:** Part Number: 276-1004-79 Job Number: 45855380 PROCESS SHEET NO 02) NO CRACKS FOUND TAM Panel Used: **Remover Batch No:** Materials Remover: Developer Batch No: Materials Developer: INSPECTED R/H FWD PEN NIB SKIN WELD REPAIR Inspector Comments: (INFILL) AFTER STRESS RELIEVE IAW (UTC 74176 29621 ZP-9F ZL-27A (HIGH) 230304 231009 SKC-S (PORTABLE) 22090 WI/PR501/009 ACCEPTABLE Operation No: 1650 System Used: PORTABLE **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm² minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light** Verification White Light: Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** ☐ Battery Powered Date: 19/04/2024 Inspector: PAUL KYLE (max 20 Lux) 3567 N N ACCEPTABLE 2.19 1.79 BEFORE ✓ Non Battery Powered N N **AFTER** N N NA

Inspector Stamp and Signature



Reject 0

Pass 1

(if applicable min 1000 Lux)

Time Taken (hours) 1.5



CRS SIGNATORY STAMP

RAS/FORM/ 260 Rev 13/01/2020

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Rohr Aero Services Limited Prestwick Service Center

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	1651	Oper
	NZSHOPFL	Work Ctr
	INSPECT/ REPAIR RIH FWD PEN NIB SKIN. REF: DWG 276-1004 ITEMS 42, MAN REF.CMM 78-11-14 CARRY OUT A VISUAL INSPECTION OF THE RIH FWD PEN NIB SKIN, EXAMINE FOR CRACKS, DAMAGED LOOSE OR MISSING RIVETS, FRETTING DAMAGE ON FWD AND AFT EDGES. FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED (A) PEN NIB ASSY REMOVED 276-1004-79 (A) PEN NIB	Discrepancy
	WELD RIH FWD PEN NIB REF: DWG 276-1004 ITEMS 42 PIN: 276-1004-79 WELD ONLY ON THIS OP TICK FOR REQUIRED(X)FOR NOT REQUIRED (_)REBUILD PEN NIB ASSY ON OP 1700 (_)REPLACERIVETS ON OP 1700 (_)REFIT ON OP 1710 (_)RH SKIN REQ WELDING PIN:276-1004-79	Disposition
CERTIFICATION STAMP	19 APR 2024	Mech
	RAS 391	insp

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PROCESS SHEET NO 02) NO CRACKS FOUND Criteria: Appearance: System Performance: 4 INDICATION Part Number: 276-1004-79 Job Number: 45855380 Log No: AFTER ETCH TO OVERSIZE HOLES IAW (UTC Inspector Comments: TAM Panel Used: Developer Batch No: Materials Developer: Remover Batch No: Penetrant Batch No: Materials Penetrant: INSPECTED R/H FWD PEN NIB SKIN WELD REPAIR Materials Remover: Inspector Stamp and Signature 74084 29621 ZL-27A (HIGH) 230304 ZP-9F SKC-S (PORTABLE) 220901 WI/PR501/009 ACCEPTABLE 231009 Operation No: 1651 System Used: PORTABLE Time Taken (hours) 1.5 Reject 0 Pass 1 **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm²) minimum 1.2 mW/cm* (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light Verification White Light:** (if applicable min 1000 Lux) Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** Battery Powered Inspector: PAUL KYLE Date: 12/04/2024 (max 20 Lux, N N 2.31 3554 ACCEPTABLE BEFORE <u>-1</u> <u>8</u>2 ☑ Non Battery Powered **CRS SIGNATORY STAMP** N N N **AFTER** NA 133 33

Inspector Comments: Criteria: Appearance: System Performance: 4 INDICATION Remover Batch No: **Penetrant Batch No:** Part Number: 276-1004-79 Job Number: 45855380 Log No: TAM Panel Used: **Developer Batch No:** Materials Developer: Materials Remover: Materials Penetrant: (UTC PROCESS SHEET NO 02) NO CRACKS INSPECTED R/H FWD PEN NIB SKIN WELD REPAIR (OVERSIZE HOLES) AFTER STRESS RELIEVE IAW 74177 29621 ZL-27A (HIGH) ZP-9F 230304 22090 231009 SKC-S (PORTABLE) WI/PR501/009 ACCEPTABLE Operation No: 1651 System Used: **PORTABLE** Pass 1 **Background White Light:** maximum 5.0 mW/cm² (5000µW/cm²) minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity:** at Min Working Distance: **UV LED Max White Light Verification White Light:** (if applicable min 1000 Lux) Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** Battery Powered Inspector: PAUL KYLE Date: 19/04/2024 (max 20 Lux) 2.19 3567 NA ACCEPTABLE 1.79 BEFORE Non Battery Powered N N N N N **AFTER** N 133 133

Inspector Stamp and Signature

Time Taken (hours) 1.5

CRS SIGNATORY STAMP

Reject 0

Rohr Aero Services Limited Prestwick Service Center

Printed by: BENJAMIN HENRY Print Date: 14.11.2023



Work Order: 45855380

UTC Aerospace Systems

INSPECT/ REPAIR R/H FWD PEN NIB SKIN. REF: DWG 276-1004 ITEMS 42, MAN REF: CMM 78-11-14 REF: DWG 276-1004 ITEMS 42, MAN REF: CMM 78-11-14 REF: DWG 276-1004 ITEMS 42, MAN REF: CMM 78-11-14 REF: DWG 276-1004 ITEMS 42, MAN REF: CMM 78-11-14 REF: DWG 276-1004 ITEMS 42, MAN REF: CMM 78-11-14 REF: DWG 276-1004-79 CARRY OUT A VISUAL INSPECTION OF THE R/H FWD FINDINGS TICK FOR REQUIRED (COMPONIT REQUIRED NOT REQUIRED NOT REQUIRED) FINDINGS TICK FOR REQUIRED (COMPONIT PER NOT REQUIRED) (A) PEN NIB ASSY REMOVED 276-1004-79 (A) PEN NIB ASSY REMOVED 276-1004-						1652	Oper
WELD R/H FWD PEN NIB REF: DWG 276-1004 ITEMS 42 P/M: 276-1004-79 OR WELD ONLY ON THIS OP TICK FOR REQUIRED(X)FOR NOT REQUIRED (_)REBUILD PEN NIB ASSY ON OP 1700 (_)REPLACERIVETS ON OP 1700 (_)REFIT ON OP 1710 (_)RYH SKIN REQ WELDING P/N:276-1004-79 (_)CRAL TO OP 1651 (_)CRAL TO OP 1651						NZSHOPFL	ANOLY CE
WELD R/H FWD PEN NIB REF: DWG 276-1004 ITEMS 42 P/N: 276-1004-79 WELD ONLY ON THIS OP TICK FOR REQUIRED(X)FOR NOT REQUIRED (_)REBUILD PEN NIB ASSY ON OP 1700 (_)REFIT ON OP 1710 (_)RH SKIN REQ WELDING P/N:276-1004-79 (_)RCL TO OP 1651 (_)RUL TO OP 1651	(3) FOR FIND FRAME AND 15 0.204"	(1) FOR ACT EPLICE AND IS DIEIG	THERE ARE 4 OFF ELONGATOR	FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED (**)PEN NIB ASSY REMOVED 276-1004-79 (**)RIH SKIN 276-1004-79 SPLIT FOR WELDING (**) RECORD DEFECTS BELOW	CARRY OUT A VISUAL INSPECTION OF THE R/H FWD PEN NIB SKIN ,EXAMINE FOR CRACKS,DAMAGED LOOSE OR MISSING RIVETS,FRETTING DAMAGE ON FWD AND AFT EDGES.	INSPECT/ REPAIR R/H FWD PEN NIB SKIN. REF: DWG 276-1004 ITEMS 42 , MAN REF:CMM 78-11-14	Discrepancy
		(8	PLERCY TO OP 1651 Bally 141/13	(_)REBUILD PEN NIB ASSY ON OP 1700 (_)REPLACERIVETS ON OP 1700 (_)REFIT ON OP 1710 (_)R/H SKIN REQ WELDING P/N:276-1004-79		WELD R/H FWD PEN NIB REF: DWG 276-1004 ITEMS 42 P/N: 276-1004-79	Diaposition

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UTC AEROSPACE SYSTEMS IS PROHIBITED.		22	Secret Hill 23	REPAR (A) 276-1004-75-WDS-OUSH.	(<u>×</u>)WELD R/H FRAME 276-1004-78 (<u>V</u>)WELD FWD SPLICE 276-1004-75 (<u>\(\)</u>)REPLACE SPLICE SHIM P/N:M22499-3-013	(^大)WELD L/H FRAME 276-1004-77	(V)REBUILD PEN NIB OP 1700	XNO ACTION REQUIRED	WELD ONLY ON THIS OP TICK IF REQUIRED (X)IF NOT REQUIRED	REPAIR FWD PEN NIB AFT SPLICE DWG REF: 276-1004 MAN REF:CMM 78-11-14	Disposition
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Criteria: Job Number: 45855380 PROCESS SHEET NO 02) NO CRACKS FOUND AFTER ETCH TO OVERSIZE HOLES IAW (UTC Inspector Comments: Appearance: System Performance: Materials Developer: **Materials Remover:** Materials Penetrant: Part Number: 276-1004-75 Log No: INSPECTED FRAME SPLICE WELD REPAIR AREAS TAM Panel Used: Developer Batch No: Remover Batch No: Penetrant Batch No: Inspector Stamp and Signature 391 74085 4 INDICATION 29621 ZP-9F 231009 ZL-27A (HIGH) WI/PR501/009 230304 SKC-S (PORTABLE) 220901 ACCEPTABLE Operation No: 1680 System Used: PORTABLE Time Taken (hours) 1.5 Reject 0 Pass 1 Background White Light: maximum 5.0 mW/cm² (5000µW/cm²) minimum 1.2 mW/cm² (1200µW/cm²) **UV LED Beam Uniformity: UV LED Max White Light** at Min Working Distance: **Verification White Light:** (if applicable min 1000 Lux) Light Meter Used: CAL1599 UV Light Used: 4084 **UV Reading:** Battery Powered Inspector: PAUL KYLE Date: 12/04/2024 (max 20 Lux) 2.31 ACCEPTABLE 3554 <u>1</u>.8 BEFORE Non Battery Powered CRS SIGNATORY STAMP NA N A N N N **AFTER** 133 133

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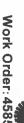
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SS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.	REPAIR FWD PEN NIB FWD SPLICE DWG REF: 276-1004 MAN REF:CMM 78-11-14 WELD ONLY ON THIS OP TICK IF REQUIRED(X)IF NOT REQUIRED (X)NO ACTION REQUIRED (X)WELD L/H FRAME 276-1004-61 (X)WELD R/H FRAME 276-1004-62 (X)WELD FWD SPLICE SHIM P/N:M22499-3-013 S. HCJ2-1 14 NOV 2023	Disposition
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SS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.		B.HGNRY 14 NOV 2023 (RAS)	(A)WELD R/H FRAME 276-1004-70 (A)WELD FWD SPLICE 276-1004-75 (A)REPLACE SPLICE SHIM P/N:M22499-3-013	(文)WELD L/H FRAME 276-1004-69	(上)REBUILD PEN NIB OP 1700	(X)NO ACTION REQUIRED	TICK IF REQUIRED(X)IF NOT REQUIRED	DWG REF: 276-1004 MAN REF:CMM 78-11-14 WELD ONLY ON THIS OP	REPAIR FWD PEN NIB MID SPLICE	F10F001001
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Work Order: 45855380 UTC Aerospace Systems

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1700	NZSHOPFL	ASSEMBLE FWD PEN NIB SKINS DRG REF-276 1804 ITEMS 41 AND 42 M/ (A) TICK IF REQUIRED (X)IF NOT REQUIRED (672)	mest.	۲′
		(X)NO ACTION REQUIRED	19 APR 2024	_
		(V)REFIT FWD FRAME	RAS	
		(V)REFIT MID FRAME	379	
		(_)REFIT AFT FRAME		
		(_)REFIT R/H FWD SKIN		
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CERTIFICATION STAMP			379)	BAA	22 APR 2024		of the sm	Mech i
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		B. Hower 14 NOV 2023	6	(<u>〈</u>),,TOP PLATE WORN	(文),,BOTTOM PLATE WORN	(<u>×</u>),,SEAL PAD WORN	(NO DEFECTS FOUND	(X)NO VISUAL INSPECTION POSSIBLE	FINDINGS TICK FOR REQUIRED(X)FOR NOT REQUIRED	INSPECT TOP & BOTTOM PLATE, SEAL PAD FOR WEAR		MAN REF:S/B RB211-78-D323 MAN REF:CMM 78-11-14	INSPECT/RENEW TOP & BOTTOM PLATE, SEAL PAD	Disciepalicy
							(X)REPLACE NAS1398C8-5 RIVETS		(<u>X</u>)RENEW276-1037-75-EPA-UTC-PSC,,BOTTOM PLATE	(X)RENEW FK16690 SEAL PAD	(SNO ACTION REQUIRED	MAN REF:S/B RB211-78-D323	RENEW/REFIT TOP & BOTTOM PLATE, SEAL PAD	Disposition
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SS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHBITED.	REFIT L/H UPPR STRUT SIDE SKIN MAN REF.CMM 78-11-14 FIGURE 5 P/N:276-1004-43 TICK FOR REQUIRED (X) FOR NOT REQUIRED (文)NO ACTION REQUIRED (文)REF OP 1731 IF SKIN REQUIRES WELDING (文)REFIT L/H UPPR SIDE SKIN (文)REPLACERIVETS (文)REPLACERIVETS (文)REPLACERIVETS (文)REPLACERIVETS (文)REPLACERIVETS (文)REPLACERIVETS (文)REPLACERIVETS	Disposition
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FINDINGS TICK FOR REQUIRED (X) FOR NOT REQUIRED (Y)NO DEFECTS FOUND (X)REF OP 1741 IF SKIN REQUIRES WELDING (X)RH UPPR FAIRING REMOVED (X)RECORD FURTHER DEFECTS BELOW (3) LOOSE / MISSING RIVETS. (X)RECORD FURTHER DEFECTS BELOW	CARRY OUT VISUAL INSPECTION OF UPPR STRUT	INSPECT R/H UPPR STRUT SIDE SKIN MAN REF-CMM 78-11-14 CHECK SECTION	Discrepancy
TAAS & ED	P/N:276-1004-44	REFIT R/H UPPR STRUT SIDE SKIN MAN REF:CMM 78-11-14 FIGURE 5	Disposition
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	hun Milty 15 NOV 2023 (RAS)	(*)RECORD FURTHER DEFECTS BELOW	(大)SHROUD ASSYLOOSE RIVETS	(冬)NO DEFECTS FOUND	(VREMOVED TO ASSIST REPAIRS	MISSING RIVETS.	SHROUD ASSY.	CARRY OUT A VISUAL INSPECTION OF THE	Discrepancy
	hun Mily 15 NOV 2023 (RAS)			(上)WELD SHROUD ASSY P/N:276-1106-501	CREFIT ON OP 1780	(*)NO ACTION REQUIRED	WELD ONLY ON THIS OP	MANUAL REF: DWG 276-1010 ITEMS 43 & 44	Disposition
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	B. Hewen 1 & NOV 2023 (5.74)	(X)DRAIN TUBE SADDLE LOOSE RIVETS (X)SEALANT MISSING. (X)RECORD DEFECTS BELOW	(X)REMOVED TO ASSIST REPAIRS	INSPECT/REPAIR DRAIN TUBE SADDLE MAN REF:CMM 78-11-14
110 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 - 1310 -	B. Henrey 14 NOV 2023 (714)	(X)WELD DRAIN TUBE SADDLE P/N:276-1010-(21)/(37) (DELETE P/N AS REQ)	(X)REFIT ON OP 1780	WELD/REPAIR DRAIN TUBE SADDLE AND BACK PLATE MANUAL REF: DWG 276 1010 ZONE 67 (Q-A o) WELD ON THIS OB
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	WELD/REPAIR DRAIN TUBE SADDLE AND BACK PLATE MANUAL REF: BWG 276 1010 ZONE 07 HEMS 32 A GO WELD ONLY ON THIS OP WELD ONLY ON THIS OP (X)NO ACTION REQUIRED (X)WELD DRAIN TUBE BRKT P/N:276-1010-(31)/(39) (DELETE P/N AS REQ) (DELETE P/N AS REQ) (A) P(A) P(A) P(A) P(A) P(A) P(A) P(A) P	Disposition
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		()REFIT DRAIN TURE SADDI E P/N·276-1010-(21)/(37)		
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	2 3 APR 2024	(≺)ASSEMBLE THE SHROUD P/N:FK16561		
	2	(ASSEMBLE THE DRAIN TUBE BKT:FK16617		
		(X)ASSEMBLE THE DRAIN TUBE P/N:FK16627		
	N/A	(L)NO ACTION REQUIRED	H	
	en.	ASSEMBLE AND REFIT DRAIN TUBE,BRKT AND SHROUD REF: DWG 276-1010 ITEMS 42,43,44.	NZSHOPFL	1780
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	72	W				B. Have-1 14 NOV 2023 (RAS)	(x) 8 BLANKING SCREWS REMOVED	(X) X BLANKING SCREWS MISSING	(X)NO DEFECTS FOUND	FINDINGS TICK AS REQUIRED (X) AS NOT REQUIRED	CONTRACT	HOIST POINT INSERTS AND HOIST POINT BLANKING	CARRY OUT A VISUAL INSPECTION OF THE CNA	Man Ref:78-11-14 FIG 2	INCRECT HOIST BOINTS SCREWS & INSERTS	Discrepancy
							8. Henry 14 NOV 2023 (PAS)		(X)RELET S HOIST POINT SCREW NAS10810445	/X)RENEW X HOIST POINT SCREWS NAS108104A5	(X)NO ACTION REQUIRED	TICK AS REQUIRED (X) AS NOT REQUIRED	RENEW INSERTS I.A.W SRM 54-40-01-REPAIR 012	Man Ref:78-11-14 FIG 2	BENEW/BEELT HOIST BOINT SOBEWS	Disposition
								133	DA.O	2 5 APR 2024	(2/8				Mecn

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Work Order: 45855380

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> Work Order: 45855380 UTC Aerospace Systems

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			B. Haway 14 NOV 2023 (SAS)	(∑)EXIT SKIN , (∑)SEAL CARRIER,	FOLLOWING LOCATIONS.	(X)REMOVED TO ASSIST REPAIRS AT	(Sexit skin , (Seal Carrier,	AT FOLLOWING LOCATIONS:	()INNER DUCT SEALANT MISSING/DAMAGED	X)NO DEFECTS FOUND	AERODYNAMIC SEALANT.	CARRY OUT A VISUAL INSPECTION OF THE INNER	INSPECT/REPLACE INNER DUCT SEALANT	Discrepancy
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INSPECT/REPLACE OUTER DUCT SEALANT MANUAL REF:SRM 54-40-01 REPAIR 07 CARRY OUT A VISUAL INSPECTION OF THE OUTER SEALANT. (E-PERSONAL PROPERTY.	1850	Opei
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DEFOD COMPLETE UNIT MAN REF CMM 78-11-14	NOTE: THIS IS A TWO MAN OPERATION.	FULLY DEFOD COMPLETE UNIT PRIOR TO SENDING TO PAINT. UTILISING THE BORESCOPE.	NOTE: PAY PARTICULAR ATTENTION TO THE EXIT SKIN ASSEMBLY. DEFOD THROUGH	THE 3 DRAIN HOLES AND CHECK USING THE BORESCOPE THROUGH THE DRAIN HOLES.	THE 3 DRAIN HOLES AND CHECK USING THE BORESCOPE THROUGH THE DRAIN HOLES. NOTE: PAY PARTICULAR ATTENTION TO THE ENCLOSED FWD AND AFT PEN NIB ASSEMBLIES. UTILISING THE BORESCOPE WHERE POSSIBLE.	THE 3 DRAIN HOLES AND CHECK USING THE BORESCOPE THROUGH THE DRAIN HOLES. NOTE: PAY PARTICULAR ATTENTION TO THE ENCLOSED FWD AND AFT PEN NIB ASSEMBLIES. UTILISING THE BORESCOPE WHERE POSSIBLE. NOTE: PAY PARTICULAR ATTENTION TO THE ENCLOSED AREA FORWARD OF THE ATTACHMENT RING WHERE THE PRIMARY NOZZLE MATES WITH THE ATTACHMENT RING. UTILISING THE BORESCOPE WHERE POSSIBLE.	THE 3 DRAIN HOLES AND CHECK USING THE BORESCOPE THROUGH THE DRAIN HOLES. NOTE: PAY PARTICULAR ATTENTION TO THE ENCLOSED FWD AND AFT PEN NIB ASSEMBLIES. UTILISING THE BORESCOPE WHERE POSSIBLE. NOTE: PAY PARTICULAR ATTENTION TO THE ENCLOSED AREA FORWARD OF THE ATTACHMENT RING WHERE THE PRIMARY NOZZLE MATES WITH THE ATTACHMENT RING. UTILISING THE BORESCOPE WHERE POSSIBLE.
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UTC Aerospace Systems

Work Order: 45855380



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		WHERE NO ACCESS IS POSSIBLE ENTRAPPED FOD IS ALLOWED REF MR23-13954		
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	2 3 APR 2024 (33)		
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133	2. MIX PRIMER UNTIL HOMOGENEOUS IAW ABOVE MAN REF/TDS.		
RAS	1. PREPARE & BELLEST PIECE.		
2 3 APR 2024			
War.	APPLY PRIMER TO INNER SURFACE IAW ABOVE DRWG REF.		
2	DRWG REF: 276-1042, FLAG NOTE 9 PR505,WI/PR505/001,WI/PR505/002		
	PRIME STRUTS & INNER & OUTER SURFACES OF PAN SEAL LAND	ICPAINTS	1880
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Printed by: IAN MCINTYRE



POT LIFE: 16 HRS @ 25 DEG C 3. APPLY PRIMER IAW ABOVE MAN SPRAYING TEMPLEG C: 15 - 35c DATE/TIME APPLIED: REQUIRED REQUIRED FLASH OFF TIME: N/A FINAL CURE START TIME CURE START TIME INITIAL & STAMP	SPRAYING TEMPLED: SPRAYING TEMPLED: DATE/TIME APPLIED: FLASH OFF TIME: FINAL CURE TEMP DE: INITIAL & STAMP	Oper Work Ctr
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Print Date: 05.11.2023
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Oper Work Ctr	Task	Mech
4.CLEAN & DEM/	4.CLEAN & DEMASK UNIT AS REQUIRED.	CA.
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	REQUIRE ACTUAL:	12 3 APR 2024
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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.	APPLY PRIMER TO INNER SURFACE IAW ABOVE DEWEREF. PAINT BOOTH: (TICK) (X) AS REQ: INLEGED TO THE PRIMER & LABEL TEST CARACTURE. 2. MIX PRIMER & LABEL TEST CARACTURE. 2. MIX PRIMER UNALL DIMOGENEOUS IAW ABOVE MAN REF/TDS. NOTE: MIXING ORDER IS AS FOLLOWS BASE, ACTIVATOR THEN THINNERS UNLESS OTHERWISE SPECIFIED PRIMER PART NUMBER: 10P4-2NF MIX RATIO: 1-1 PRIMER BATCH NUMBER: MIX RATIO: 1-1 PRIMER BATCH NUMBER: MIX RATIO: 1-1 PRIMER BATCH NUMBER: MIX RATIO: 1-1 PRIMER WIXED: MIX RATIO: 1-1 PRIMER WIXED: NOTE: VISCOSITY CHECK MUST BE CARRIED OUT AFTER INDUCTION TIME VISCOSITY CUP USED: ISO CUP #3	PRIME INNER SURFACE OF FWD SEAL CARRIER DRWG REF: 276-1043, P/N:276-1043-505 PR505,WI/PR505/001,WI/PR505/002	Task
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3. APPLY PRIMER JAWA BOUBMAN REF/TDS.

REQUIRED: ACTUAL: SPRAYING TEMP DEG C: 15 - 35c INITIAL & STAMP CURE START TIME FINAL CURE TEMP DEG C: FLASH OFF TIME: RELATIVE HUMIDITY %: 35-75% DATE/TIME APPLIED: REQUIRED: ACTUAL: GC: 25c ACTION REQUIRED REQUIRED: ACTUAL: STOP TIME_ Task CERTIFICATION STAMP Mech 2 3 APR 2024 133 133 Insp 133

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Work Order: 45855380 UTC Aerospace Systems

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		DRY FILM THICKNESS: > 1mil	RAS 133	
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Work Order: 45855380 UTC Aerospace Systems

Work Ctr Ta	k Mech	Insp
REQUIRED: ACTUAL:		
VISCOSITY RESULTS: 23-30 SECS 28 Sec		
POT LIFE: 8 HRS @ ROOM TEMP		
3. APPLY PRIMER IAW ABOVE MAN REF/TDS.	9	
REQUIRED: ACTUAL:		
SPRAYING TEMPERATURE DEG C: 15 - 35c	725	
TIME DATE APPLIED: 10.30 cm 24 API		1
REQUIRED: ACTUAL:	24 APR 2	024
RELATIVE HUMIDITY %: 35-75% 40%	(\$08 608	
FLASH OFF TIME: 15-30 MIN SOME		
FINAL CURE TEMP DEG C: 30 MIN @ 60C		
CURE START TIME 11 STOP TIME	-30a-	
INITIAL & STAMP T.L. (608)		
4.CLEAN & DEMASK UNIT AS REQUIRED.		
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No.	Tas Oper Work Ctr REQUIRED: ACTUAL: VISCOSITY RESULTS: 23-30 SECS 2850C POT LIFE: 8 HRS @ ROOM TEMP 3. APPLY PRIMER IAW ABOVE MAN REF/TDS. REQUIRED: ACTUAL: SPRAYING TEMPERATURE DEG C: 15-35c TIME/ DATE APPLIED: 10.3 Column 24 APR RELATIVE HUMIDITY %: 35-75% 40% FILASH OFF TIME: 15-30 MIN @ 60C CURE START TIME 11 2000 STOP TIME 11 INITIAL & STAMP 7000 ROBORD TO THIS BEODMATION WITHOUT BY DOCUMENTATION INFORMATION TO UTC AEROSPACE SYSTEMS. ANY DISCLOSURE OR USE OF THIS INFORMATION WITHOUT BY THIS DOCUMENT CONTINUE DEGACON TO TECHNICAL DATA THIS DOCUMENT CONTINUE DEGACON TO THE DATA TO	Task Mech RED: ACTUAL: 0 SECS 28 Sec. MP MAN REFITDS. RED: ACTUAL: G C: 15-35c 72 G C: 15-35c 72 MIN 350 NIN @ 60C STOP TIME (1.30 EQUIRED. REQUIRED. CAN REQUIRED. CERTIFICATION CERTIFICATION

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	5.FOIL VERIFICATION:REQ: O. 93.13 ACT: O. 93.11 TOLERANCE +/-0.02mil		
1	6.INSPECT/TEST PRIMER IAW ABOVE MAN REF/TDS.		
	REQUIRED: ACTUAL:		
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	VISUAL INSPECTION PASS/PAIL	2	
	ADHESION TEST PASS/FAIL:	1	7
	SOLVENT TEST NOT REQUIRED	2 APR 2021	_
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	CONDUCTIVITY TEST NOT REQUIRED	608	
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Work Order: 45855380 UTC Aerospace Systems

Oper	Work Ctr	Task	Mech	lnsp
1920	ICPAINTS	PREPARE OUTER SURFACES FOR TOPCOAT		
an annual section of the section of		MANUAL REF: SRM 54-40-01 REPAIR 13. SW-PNT-001, PR505,WI/PR505/001,WI/PR505/002.		
		1.PRE-CLEAN OUTER SURFACES WITH JPA SOLVENT IAW ABOVE MAN REF.		
		2.VERIFICATION OF PRE-CLEANING:(TICK) AS REQ (X) NOT REQ	March 1	
	JA.	(X) WATER BREAK FREE CHECK (X) LITMUS PAPER ((X) VISUAL	24/2/2	<u></u>
		INITIAL & STAMP (643)	A A A	<u> </u>
		3.MASK OUTER SURFACES WITH CRAFT PAPER & MASKING TAPE IAW ABOVE MAN REF. TAPE PART NUMBER: 3M201E LOT NUMBER: NAME AND ADDRESS AND ADDRES	643	
		TAPE PART NUMBER: 3M201E LOT NUMBER: NA		
		4.VERIFICATION OF MASKING: (TICK) AS REQ (X) NOT REQ		
		INITIAL & STAMP 643		
			9	
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TOPCOAT OUTER SURFACES IAW MANUAL REF: SRM 54-40-01 REPAIR 13. PRS05,WIJPRS05/001,WIJPRS05/002 APPLY TOPCOAT TO OUTER SURFACES IAW ABOVE MANUAL REF. PAINT BOOTH: (TICK) (X) AS REQ: INLETS (ATR & 1 & 2 & 2 & 2 & 1 \) 1. PREPARE & LABEL TEST PIECE. 2. MIX PAINT UNTIL HOMOGENEOUS IAW ABOVE MAN REF/TDS. NOTE: MIXING ORDER IS AS FOLLOWS BASE, ACTIVATOR THEN THINNERS UNLESS OTHERWISE SPECIFIED PAINT PART NUMBER: \(\frac{1}{2} \) \(\frac{2}{2} \) \(\frac	OCCUMENTATION INFORMA											1930	Oper
	TION BRODDIETARY TO							- 1				ICPAINTS	Work Ctr
25 APR 20	I THENDORD STANDARD STANDARD OF THE STANDARD NATHER SORROW IN INTERNATION SHE SO ISSUED AND SWATCH STANDARD STANDARD OF THE STANDARD STAND		NOTE: VISCOSITY CHECK MUST BE CARRIED OUT AFTER INDUCTION TIME	REQUIRED: ACTUAL	1 1	PAINT PART NUMBER: FCL - G-BAC708 66 MIX RATIO: 2-1-1	NOTE: MIXING ORDER IS AS FOLLOWS BASE, ACTIVATOR THEN THINNERS UNLESS OTHERWISE SPECIFIED	2. MIX PAINT UNTIL HOMOGENEOUS IAW ABOVE MAN REF/TDS.	1. PREPARE & LABEL TEST PIECE.	PAINT BOOTH: (TICK) (X) AS REQ: INLETS (→ TR (→ 1 (→ 2 (✓	APPLY TOPCOAT TO OUTER SURFACES IAW ABOVE MANUAL REF.	TOPCOAT OUTER SURFACES IAW MANUAL REF: SRM 54-40-01 REPAIR 13. PR505,WI/PR505/001,WI/PR505/002	Task
	CERTIFICATION STAMP							(628)	SA A	2 5 APR 2024		N. P.	Mech Insp

Form SAP 1049-1-B 04/14/15

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CERTIFICATION STAMP					68289 6289	2 5 APR 2024	Mech
RAS 133						1	Insp

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CERTIFICATION STAMP								628°	2 5 APR 2024		Sul	Mech
RAS 133											\ 	Insp

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CERTIFICATION STAMP									6 分 A 8 S)	2 5 APR 2024		50/	Mech
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Rohr Aero Services Limited Prestwick Service Center

Print Date: 05.11.2023
Printed by: IAN MCINTYRE

Work Order: 45855380 UTC Aerospace Systems

Oper	Work Ctr	Task	Mech	Insp
		VISCOSITY RESULTS: 17-35 SECS 215	Sill	<u> </u>
		POT LIFE: 4 HOURS AT 25 DEG C		
		3. APPLY PAINT IAW ABOVE MAN REF/TDS.	2 5 APR 2024	
		REQUIRED: ACTUAL:	SA S	
		SPRAYING TEMP DEG C: 20 - 25c 22°C	628	
		TIME/ DATE APPLIED: 6325 25 APR 2024		
		REQUIRED: ACTUAL:		
		RELATIVE HUMIDITY %: <50% 45%		
		FLASH OFF TIME: 30 MIN 30min		
		FINAL CURE TEMP DEG C: 60-82 DEG C		
		CURE START TIME OLOO STOP TIME 0502		
		4.CLEAN & DEMASK UNIT AS REQUIRED.		
		5.FOIL VERIFICATION:REO: 2 ACT: 1.99 TOLERANCE +/-0.02mil		
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Printed by: IAN MCINTYRE

Work Order: 45855380

Work Order: 45855380

Oper	Work Ctr	Task	Mech Insp
		6.INSPECT/TEST PAINT IAW ABOVE MAN REF/TDS.	
		REQUIRED: ACTUAL:	Sal Y
		DRY FILM THICKNESS: 1-1.5 MIL 1.31.	2 5 APR 2024
		VISUAL INSPECTION PASS/FAIL) 77
		ADHESION TEST PASS/FAIL	6 かみ 205
		SOLVENT TEST NOT REQUIRED	(
	• "	HARDNESSS TEST NOT REQUIRED	
		CONDUCTIVITY TEST NOT REQUIRED	
		INITIAL & STAMP Sum (628)	
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Work Order: 45855380 UTC Aerospace Systems

Oper Wo	Work Ctr	Task	Mech Insp
	ICPAINTS	APPLY LUBRIBOND TO OUTER DUCT SEAL CARRIER. DRAWGING REF:276-1002 FLAG NOTE 24	Soll
		ACTION REQ YES / NO	2 5 APR 2024
		DRAWGING REF:276 1882 FLAC NOTE:24 24 (672)	628 86
DOCUMENTATION INFORMATION PRI	OPRIETARY TO	DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED. THIS DOCUMENT OR FILE DOES NOT CONTAIN EXPORT CONTROLLED TECHNOLOGY OR TECHNICAL DATA	CERTIFICATION STAMP RAS 133

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Work Order: 45855380 UTC Aerospace Systems

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Work Order: 45855380 UTC Aerospace Systems

5.FOIL VERIFICATION:REQ: 0.43 LACT: 0.43 LITOLERANCE +/-0.02mil 6.INSPECT/TEST PRIMER IAW ABOVE MAN REF/TDS. REQUIRED: ACTUAL: DRY FILM THICKNESS: 0.5-0.7 MIL (2.65 Let) VISUAL INSPECTION PASS/FAIL ADHESION TEST PASS/FAIL/NOT-REQUIRED SOLVENT RESISTENCE TEST PASS/FAIL/NOT-REQUIRED CONDUCTIVITY TEST PASS/FAIL/NOT REQUIRED CONDUCTIVITY TEST PASS/FAIL/NOT REQUIRED INITIAL & STAMP THIS OP OFF. DATE & STAMP THIS OP OFF.	Oper	Work Ctr	Task	Mech
S.INSPECTITEST PRIMER IAW ABOVE MAN REFITDS. REQUIRED: ACTUAL: DRY FILM THICKNESS: 0.5-0.7 MIL (263) VISUAL INSPECTION PASS/FAIL ADHESION TEST PASS/FAIL/MOT REQUIRED SOLVENT RESISTENCE TEST PASS/FAIL/MOT REQUIRED CONDUCTIVITY TEST PASS/FAIL/MOT REQUIRED INITIAL & STAMP THIS OP OFF.			5.FOIL VERIFICATION:REQ: <u>O. 9.5</u> MACT: <u>ம. 13.</u> MOLERANCE +/-0.02mil	
REQUIRED: ACTUAL: DRY FILM THICKNESS: 0.5-0.7 MIL (2.6-5			6.INSPECT/TEST PRIMER IAW ABOVE MAN REF/TDS.	
UISUAL INSPECTION PASS/FAIL/NOT REQUIRED SOLVENT RESISTENCE TEST PASS/FAIL/NOT REQUIRED HARDNESSS TEST PASS/FAIL/NOT REQUIRED CONDUCTIVITY TEST PASS/FAIL/NOT REQUIRED INITIAL & STAMP 1 CONDUCTIVITY TEST PASS/FAIL/NOT REQUIRED AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.				
VISUAL INSPECTION PASS/FAIL ADHESION TEST PASS/FAIL/NOT-REQUIRED SOLVENT RESISTENCE TEST PASS/FAIL/NOT REQUIRED CONDUCTIVITY TEST PASS/FAIL/NOT REQUIRED INITIAL & STAMP 1 (608) AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.			0.5-0.7 MIL	
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CONDUCTIVITY TEST PASS/FAIL/NOT REQUIRED INITIAL & STAMP 1 (608) AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.				
INITIAL & STAMP (608) AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.	_			
AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.				
AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.		-		
			AFTER LAST STEP ABOVE IS INITIALED & STAMPED, THEN SIGN, DATE & STAMP THIS OP OFF.	
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DOCUMENTATION INFORMATION PROPRIETARY TO UTC AEROSPACE SYSTEMS, ANY DISCLOSURE, OR USE OF THIS INFORMATION WITHOUT EXPRESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.					UNITISHIPPING VIDEOS IN THE APPROPRIATE YEAR, MONTH FOLDER.	*MAKE A COPY OF THE SHIPPING VIDEO AND STORE IN THE ZVINI ETS BUSINESS	*AFTER YOU HAVE COMPLETED THE VIDEO, TAKE THE TIME TO VIEW THE VIDEO AND	*VIDEO ALL 4 SIDES OF THE CRATE LID.	POSSIBLE, PAY PARTICULAR ATTENTION TO ALL DAMAGE THAT HAS BEEN LEFT	*START AT 12'CLOCK LOCATION AND RECORD THE INNER SKIN AND HARDWARE WHERE	*VIDEO ALL SIDES OF THE ASSEMBLY, IF REQUIRED TAKE STILL PHOTOS	ATTENTION TO ALL DAMAGE THAT HAS REEN LEET AS-IS	DIRECTION RECORDING THE SOLID SKIN OF THE PANEL. PAY PARTICULAR	*START AT 13 O'CLOCK LOCATION AND MOVE AROLIND THE LINIT IN A CLOCKWISE	UNIT, STAY ON THE CERTIFICATE FOR A FEW SECONDS TO ALLOW ALL INFORMATION	*THEN MOVE ONTO THE RELEASE CERTIFICATE WHICH MUST BE ATTACHED TO THE	REPAIRS.	*START WITH THE DATA PLATE OR ETCHED PART NUMBER, RECORD ALL NOTED	BELOW SHOWS INSTRUCTIONS FOR VIDEOING A NOZZLE, BUT USE THESE NOTES AND	SHIPPING VIDEO REQUIREMENTS	Task
CERTIFICATION STAMP											((133)	3) A3)		3 0 APR 2024		(- SES)		Mech
																					Insp

Form SAP 1049-1-B 04/14/15

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Rohr Aero Services Limited Prestwick Service Center

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RESS WRITTEN CONSENT OF UTC AEROSPACE SYSTEMS IS PROHIBITED.	(X) REMOVE 2 2 OCLOCK STRUT BEARINGS. (E) REMOVE 4 OCLOCK STRUT BEARINGS. (E) REMOVE 8 OCLOCK STRUT BEARINGS. (E) REMOVE 10 OCLOCK STRUT BEARINGS. (E) REMOVE 2 8 OCLOCK STRUT BEARINGS. (E) REM	(上)NO ACTION REQUIRED	REMOVE BEARINGS I.A.W CMM 78-11-14 REPAIR 004.	Disposition
CERTIFICATION STAMP RAS 122	2 7 APR 2024			Mech Insp

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PAGE: 1214 OF 121

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Rohr Aero Services Limited Prestwick Service Center

Print Date: 05.11.2023

Work Order: 45855380



8100	8090	8080	8075	8070	8060	8050	8045	8040	8030	8020	Op
0 CHECK I.R.R. IS COMPLETE*	PART NUMBER VERIFICATION* (CRS SIGNATORY AND ENGINEERING)	VERIFICATION OF ALL REPAIRS / MODS. OUTWITH MANUAL LIMITS ARE APPROVED (ENGINEERING) (PRE CRS STAGE)	195 INSPECT INSIDE OF CRATE LID AND FINAL FOD CHECK	0 INSTALL COMPONENT ONTO CRATE	INSPECT UNDER BODY PRIOR TO MOUNTING ON CRATE BASE.	FINAL UNIT INSPECTION (VISUAL)*	TOOLING CHECK	BOM RECONCILED (PRE CRS STAGE)	JOB ORDER DIRECTIVES CHECK (PRE CRS STAGE)	FOREIGN OBJECT DEBRIS (PRE CRS STAGE)	p Inspection
CHECK DATA PLATE DETAILS ON THE UNIT ARE CONSISTANT WITH THE PRINTED RELEASE FORM.	PR NO. FK16717 1.A.W 5/13 78 -9441	No. UK.21J.0023	Ensure that there are no protruding objects on the crate lid i.e. screws/nails that may damage the component. Perform final FOD check of product and crate prior to installing crate lid.	Once Secure, video the unit to assure shipping condition and file in X:\Inlets Business Unit\Shipping Videos	Ensure product, and crate areas are free from any dust or debris that could cause FOD	Carry out a full visual inspection of the unit & Ensure Data plate is update with relevant information	Ensure all toolkits used during final build are reviewed and accounted for	Review the BOM and correct where req'd prior to CRS Stage	Before CRS stage, Ensure all operation Discrepancies, Dispositions & Completion Columns are signed, dated & stamped. Review customer instruction have been carried out	Where access allows, (i.e. access panels), final check unit for any debris that could cause FOD.	Comments
3 0 APR 2024 (711)	3 0 APR 2024 RAS	2022 3 0 APR 2024 (5	SALC. 3 0 APR 2024	SAM 3 0 APR 2024	SILL 3 0 APR 2024	72 - Fg APR 2024 (111)	3 0 APR 2024	SHW- 27 APR 2024	SHL 27 APR 2024	SHC 27 APR 2024	Insp / Stamp (Sign, Date & Stamp)
3 0 APR 2024 (133)	3 0 APR 2024 (503)	5035 3035	RAS 133	NSP (RAS) (133)	(RAS) 133	30 APR 2024	(RAS) 133	(133)	RAS 133	(AAS)	Insp / Stamp (Sign, Date & Stamp)

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Rohr Aero Services Limited

Print Date: 05.11.2023

Work Order: 45855380

Collins Aerospace

Prestwick Service Center Date 05/11/23 P/O Number R418509 Customer A J WALTER AVIATIO Customer SCRAP ON SITE CAM KELLY MORRISON

	Log No.	X	-	2	Ś	4	5-	9-	-7	8	-0	0
	N Op	NO.	1280	1280	1280	1280	1280	1300	1310	1310	1310	1310
PARTS/	Part No. & Serial No. (if applicable)	(H applicable)	FK16657	276-\$012-551	276-\$022-552 TOPLATE	0919173	EK 16761	E8969143	276-1005-	5899173	Fu16636	4659175
PARTS/MATERIALS REJECTED	Description	Describuon	RURSTRIP	TOPLATE	Toplate	Angle	Angle	880A	Seal	862	SCA	EC-8/
JECTE	Qty	WLY	2	~		_	_	-	2			-
D	Reason/Criteria for Rejection	Velection	LORN	N92N	NORN	MORN	MORN	Nact	WORN	Mokn	WORN	NOON
	Entered By (Stamp)		RAS 114	RAS 114	PAS 114	(RA) (114)	(RAS)	RAS 114	(RAS) 114	(RAS) 114	RAS 114	RAS 114
	X	0 40	133	RAS 133	RAS 133	RAS 133	P.A.S 133	RAS 133	P.A.S 133	RAS 133	RAS 133	(RAS)
FINAL	Customer Return											
FINAL DISPOSITION (STAMP)	Await Customer Review (SEE NOTE)											
(STAMP)	To be kept for training											
	To be kept for future repair (Rotable order Raised)											

LOG NUMBER= -1, 2, 3 etc.

RAS/FORM/ 190 27/06/2023

Reject Part Location

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Print Date: 06.11.2023

Work Order: 45855380

Collins Aerospace

1 73 -12 16 Va 79 7 20 Date W Log No. 1310 320 1320 1320 05/11/23 22 32 320 W S W S S 20 W 30 0 O 0 276-1005-7 P/O Number 276-1005-9 276-1005-9 276-1005-7 CK16595 276-1005-3 276-1005-FK16599 FK16599 8659175 Part No. & Seria (if applicable) PARTS/MATERIALS REJECTED R418509 SEA VCA XX XXX Sea XXX SCA SCA A S SCA Description Customer AJ WALTER Qty Reason/Criteria for MORN WORN NORN WORN MORN MORN SON WORN WORN MORN Rejection Customer Requirement SCRAP **Entered** 114 114 114 114 114 114 8AS 114 114 114 114 114 114 114 114 114 114 114 17A 11A 11A By (Stamp) 133 133 13.3 33.3 133 133 3 X Locally 13.7 13.3 13.3 133 133 133 133 133 133 133 133 133 133 Scrapped & Confirmed CAM Customer FINAL DISPOSITION (STAMP) Return KELLY **Await** Customer Review (SEE NOTE) To be kept for training To be kept for future repair (Rotable order Raised) (Customer Review Items Only) Note: Please copy & pass this document to QA for Database input

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LOG NUMBER= -1, 2, 3 etc

NSPECTION AND REPAIR RECORD on Aero Services Limited

restwick Service Center

Print Date: 06.11.2023

Work Order: 45855380

Collins Aerospace

LOG	-30	b2-	-28	-27	-26	52-	-24	23	-22	-24	Log No.		Date
NUMBER	1430	-29 1420	1380	-27 1370	1360	-25 1360	1350	1330	1330	1330	NO.		Date 05/11/23
LOG NUMBER= -1, 2, 3 etc.	FK 16883	FK 16883	EK16683	FX 16607	FK 1667 1	FK 166 70	18991 XI	276-1005-3	FK16597	276-1005-5	Part No. & Serial No. (if applicable)		P/O Number
	283	W	W	L	7 (70	1	5-3	7	5	Serial	PARTS/	R418509
Reject	ころしている	FITTIN	SEAL	SEAL	SEAC	SEAL	SEAL	SGA	SGA	SEA	Description	PARTS/MATERIALS RI	Customer
Reject Part Location	~		~	~			~	~			Qty .	REJECTED	AJ WALTER
ation NA	1045 Holes	icy's Hoces	WEAR	NANN	TEAR	wear	MEAN	WOLN	MORN	WOEN	Reason/Criteria for Rejection	D	Customer Requirement
	(RAS)	RAS 379	RAS 375	(RAS) 379	RAS 379	(RAS) (379)	RAS 379	RAS 114	\$AA 114	(PAS)	Entered By (Stamp)	55	SCRAP
	(RAS) 133	RAS 133	(2AS)	RAS 133	133 133 8	(133 (133 (133	RAS 133	(P.A.S) 133	RAS 133	RAS 133	Locally Scrapped & Confirmed		
											Customer Return	FINAL	CAM
P											Await Customer Review (SEE NOTE)	DISPOSITION	KELLY
Page 3											To be kept for training	(STAMP)	
3 of 2											To be kept for future repair (Rotable order Raised)		
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Print Date: 06.11.2023 Work Order: 45855380

Collins Aerospace

Part No. & Serial Par	Date 05/11/23	P/O Number	R418509 Customer	AJ WALTER	R Customer Requirement	SCRAP		CAM	KELLY		
Op No. Part No. & Serial No. Description On No. Reason/Criteria for Engraphy of Proceeding Processes Page of Processes			TS/MATERIALS	REJECTE	D			FINAL	ISPOSIT	NOI (DISPOSITION (STAMP)
1465		Part No. &			Reason/Criteria for	Ву	crapped &	and the State Conference of the State of the	Customer	SEE NOTE)	To be kept for training
1465 =K 16662 INVENTERIAL 1 OSHOLES (379)					Rejection					(\$,
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1270 276-1402-21 BLANK ASS 1 WEAR PAS 1270 276-1402-22 BLANK ASS 1 WEAR PAS 1270 276-1402-22 PLIN TRAIGH 1 WEAR PAS 1379 PLIN PRINCE 1270 276-1402-29 SUPPORT BAIL 1 CORRAGION PAS 1379 PLIN PAS 1379			CAT PVD			(RAS)	RAS			_	
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1760 776-1402-79 SUMMER ME 1 CORMOSION (379) CARS 1760 776-1407-70 SUMMER BEARING (379) CARS (379)	-36 12	2-50001922 05		>	wear	(3)	133				
1760 276-1402-30 SHAME & COMACSION (SIS) 1760 FK16743 DOC STAUT 1 COMACSION (SIS) PRO FK16743 DOC STAUT 1 O/S HOLE (SIS) (SIS)						RAS	RAS 133				
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	1786 B-				O/S HOLE	RAS 133	RAS 133				
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4.S/FORM/ 190 27/06/2023

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