

7055 Alexander-Fleming st, Suite 100, Saint-Laurent, QC, Canada, H4S 2B7 www.aiw-aviation.com Tear Down/Inspection Report

Work Order #: WO9289

Date Printed: 30/10/2014 Customer RO: T18940-1

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To:

A J WALTER AVIATION LTD
THE HEADQUARTERS
MAYDWELL AVENUE
SLINFOLD, WEST SUSSEX RH13 0AS
UNITED KINGDOM

Phone #:

Fax #:

Code: AJW01

Descr: Handset

PN: ST3100-21-10

Serial #: 352

352

Email: Qty: 1

Mfg: BECKER AVIONICS

TSN: 0

TSO: 0

TSR: 0

CSN: 0

CSO: 0

CSR:

P/N Out: ST3100-21-10

Serial # out: 352

Symptoms:

CODE:

TEST AND RECERTIFY

DETAILS:

Evaluation only. Do not repair before QUOTE is approved.

Faults:

CODE:

QUOTE

DETAILS:

PRELIMINARY INSPECTION (VISUAL):

PART MISSING:

NO

DAMAGE FOUND (CID): HRS/CYCLE RECEIVED: YES

NO

ADDITIONAL REQUIREMENT:

AD, SB, MOD, SIL ADD.CUST. REQUEST NO

NO

WARRANTY REQUESTED?

NO

AVION 4 NO 004443 -- J

TEST ARRIVAL:

**INITIAL TEST FAIL? YES** 

REASON FOR REMOVAL CONFIRMED: YES

DISASSEMBLY/INSPECTION:

ANY ANOMALIES FOUND DURING DISASSEMBLY/INSPECTION

NO

WORK TYPE:

REPAIR

WORKSCOPE:

CALIBRATION . CLEANING YES

CLEANING OUT OF SCOPE

NO

OVERHAUL PAINTING

NO NO



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NO

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**PCBR** 

REPAIR

YES YES

REWORK TIME CONTROLLED/TX

NO

RE-QUOTE:

NO

CODE:

CUSTOMER INDUCED DAMAGE

DETAILS:

The back part of unit housing is cracked.

CODE:

**INITIAL TEST FAILURE** 

DETAILS:

The Mic output leve I is much lowe (140mv) than specification(240mv+40mv)Calibration on Mic level is failed. The PC board

need repairing.

CODE:

**OUT OF CALIBRATION** 

DETAILS:

Calibration on Mic level as per CMM is required.

CODE:

CLEANING

DETAILS:

Cleaning is required due to dirty inside / outside of the unit.

CODE:

**PCBR** 

DETAILS:

Repair PC board for low Mic level problem.

CODE:

**DETAILS:** 

Replace cracked back housing. Repair PC board for low Mic level problem, perform calibration on Mic level and clean unit.

## **Corrective Actions:**

CODE:

REPAIRED

DETAILS:

Replace cracked back housing. Repair PC board for low Mic level problem. perform calibration on Mic level and clean unit.

PN

Description

Reason

Qty Needed

CDDisposition

NE

0824-496-284

CASE COMPLETED

CID

1

Consumable

AVION 4 No 004443



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## REASON LEGEND

(AD) AD: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".

(BR)\* BROKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed. "NOT Customer Induced".

(BU)\* BURNT: Part found burnt, overheated, scorched, seared, blistered, short circuited etc...

(CID) CUSTOMER INDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FOD etc ....

(CO)\* CORRODED: Part found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.

(CM) 100% CMM: Part which is a mandatory replacement as per CMM.

(CT)\* CONTAMINATED: Part found contaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".

(DE)\* DEFECTIVE: Part defective, intermittent or loose

(DL)\* DELAMINATED: Part found delaminated.

(LE)\* LEAKING: Part Leaking, seeping, porous beyond acceptable level as per CMM

(MI) MISSING: Part missing to complete a unit as per CMM. "Customer responsibility"

(MO) MODIFICATION: Part requires modification as per CMM or other technical documentation. Part may be modified or replaced with a modified part.

(NR)\* NOT REUSABLE: Part that cannot be reused EX: O-ring, rings, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.

(OT)\* OUT OF TOLERANCE: Part did not meet the tolerance or calibration as per CMM.

(RP)\* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Diaphragm, bellows...)

(RW)\* REWORKED: Part reworked, refurbished, machined as per CMM.

(SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code will include the last digits of the "SB"

(SE)\* SEIZED: Part seized.

(SI) SIL: Part replaced due to Service Information Letter that needs to be incorporated. This code will include the last digits of the SIL.

(TX) TIME CONTROLED: Part reached the end of its life, it is time expired and may either be overhauled if applicable or replaced due to times or cycles.

(WO)\* WORN: Part scratched, grinded, rubbed, grooved, scrapped, gouged, chipped, abrasion etc....

(WT) WARRANTY: Part replaced under warranty

\* NORMAL WEAR AND TEAR

AVION 4
No 004443