1. Approving Civil Aviation Authority/Country	vil Aviation 2.	AUTHORIZED RELEASE	ZED RELEASE CERTIFICATE	3. Form Tracking Number. WO106922
Transport Canada	Sanada	FORM ONE	10	
4. Organization Name and Address.	e and Address.			To Want Order Contract or
AJW Technique Inc 7055, rue Alexander Fleming Saint-Laurent QC H4S-2B7	Inc ter Fleming H4S-2B7	AJ	AJW technique	1. Work Order, Command Invoice Number: 4701176486
Canada				
6. Item: 7. Description:	n:	8. Part Number:	9. Quantity: 10. Serial/Batch Number:	11. St
1 Command	Command Sensor Unit	780A0000-02	1.00 01438	REPAIRED
12. REMARKS				
UNIT REPAIRE OEM CMM 27- OEM CRM 27-1 WITH APPLICA	UNIT REPAIRED IN ACCORDANCE WITH OEM CMM 27-09-02, REV 004, OEM CRM 27-09-02RM, REV 002. WITH APPLICABLE DELTA SUPPLEMENT	UNIT REPAIRED IN ACCORDANCE WITH OEM CMM 27-09-02, REV 004. OEM CRM 27-09-02RM, REV 002. WITH APPLICABLE DELTA SUPPLEMENTAL INFORMATION REV 002, PUB 02954.		
			Maintenance p	EASA Approval No.: EASA.145.7260 Maintenance performed in accordance with FAR 43.17
13a. Certifies the iter	ns identified above wer	13a. Certifies the items identified above were manufactured in conformity to:	14a. Certifies that, except where otherwise specified in Block 12, the work identified in Block 14, and doorshoot in Block 12 was performed in accordance with Canadian Aviation	Ted in Block 12, the work identified in Block
Approved des	ign data and are in a c	Approved design data and are in a condition for safe operation.	Regulations.	ווו מכנסוממוכם with Canadian Sylabor
Non-approved	Non-approved design data specified in Block 12	in Block 12	X CAR 571.10 Maintenance Release	
1			Other regulation specified in Block 12	
13b. Signature:		13c. Approved Organization Number	14b. Signature	14c. Approval Organization Number 33-12
13d. Name (Typed or Printed)	or Printed):	13e. Date	14d. Name (Typed or Printed)	14e. Date (dd/mmm/yyyy)
			Ousmane Tapsoba	20-May-2021
		Installer Re	Installer Responsibilities	
This certificate does Installers working in country specified.	This certificate does not constitute authority to install the part. installers working in accordance with the national regulations country specified.	This certificate does not constitute authority to install the part. Installers working in accordance with the national regulations of a country other than specified in Block 1, must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the	Block 1, must ensure that their regulations recognize an Installation or	ertifications from the rtification issued in accordance with the
applicable national r	applicable national regulations before the aircraft may be flown.	aircraft may be flown.		

100-7055 Alexander-Fleming, Saint-Laurent, QC, H4S 2B7, Canada www.ajw-group.com

Tear Down/Inspection Report

Work Order: WO106922 Date Printed: 2021-05-20 Customer RO: 4701176486

Page: 1

To:

DELTA AIR LINES P.O. BOX 830954 **BIRMINGHAM, AL 35283**

USA

Code: DELTAIR Phone: 404-714-3727 Fax: 404-677-2716

Descr: Command Sensor Unit

P/N: 780A0000-02

S/N: 01438

Qty: 1

Mfg: LIEBHERR LINDENBERG

TSN: N/A

TSO: N/A

TSR: N/A

CSN: N/A

CSO: N/A

CSR: N/A

P/N Out: 780A0000-02

Email: melissa.s.beach@delta.com

Serial Out: 01438

Symptoms:

CODE:

REASON FOR REMOVAL

time control, friction test. DETAILS:

Faults:

CODE:

INITIAL TEST FAILURE

DETAILS:

Initial test failure is attributed to friction breakout torque out of CMM specification.

CODE:

DISASSEMBLY / INSPECTION FINDINGS

DETAILS:

During disassembly and inspection of the unit the following anomalies were found:

All static discs and friction disc found scratched.

CODE:

REPAIR

DETAILS: The following repair(s) to be performed:

Both Statics discs and friction disc to be replaced.

Friction breakout to be adjusted as per CMM specification.

UNIT TO BE REPAIRED IN ACCORDANCE WITH

OEM CMM 27-09-02, REV 004,

OEM CRM 27-09-02RM, REV 002

WITH APPLICABLE DELTA SUPPLEMENTAL INFORMATION REV 002, PUB 02954

Corrective Actions:

CODE:

REPAIRED

DETAILS:

The following repair(s) performed:

Both Statics discs and friction disc replaced.

Friction breakout adjusted as per CMM specification.

UNIT REPAIRED IN ACCORDANCE WITH

OEM CMM 27-09-02, REV 004, OEM CRM 27-09-02RM, REV 002

WITH APPLICABLE DELTA SUPPLEMENTAL INFORMATION REV 002, PUB 02954

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Tear Down/Inspection Report

Work Order: WO106922
Date Printed: 2021-05-20
Customer RO: 4701176486

Page: 3

REASON LEGEND

(AD) AD: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".

(BR)* BROKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed. "NOT Customer Induced".

(BU)* BURNT/MELTED: Part found burnt, overheated, scorched, seared, blistered, short circuited etc...

(CID) CUSTOMER INDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FOD etc....

(CO)* CORRODED: Part found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.

(CMM) 100% CMM: Part which is a mandatory replacement as per CMM.

(CT)* CONTAMINATED: Part found contaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".

(DE)* DEFECTIVE: Part defective, intermittent or loose

(DL)* DELAMINATED: Part found delaminated.

(LE)* LEAKING: Part Leaking, seeping, porous beyond acceptable level as per CMM

(MI) MISSING: Part missing to complete a unit as per CMM. "Customer responsibility"

(MOD) MODIFICATION: Part requires modification as per CMM or other technical documentation. Part may be modified or replaced with a modified part

(NR)* NOT REUSABLE: Part that cannot be reused EX: O-ring, rings, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.

(OOS) OUT OF SCOPE: Unit discrepancy not directly caused by customer and is above and beyond normal wear and tear or excluded from applicable commercial contracts.

(OOT)* OUT OF TOLERANCE: Part did not meet the tolerance or calibration as per CMM.

(RP)* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Diaphragm, bellows...)

(RW)* REWORKED: Part reworked, refurbished, balanced, machined as per CMM.

(SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code will include the last digits of the "SB"

(SE)* SEIZED: Part seized

(SIL) SIL: Part replaced due to Service Information Letter that needs to be incorporated. This code will include the last digits of the SIL.

(TX) TIME CONTROLED: Part reached the end of its life, it is time expired and may either be overhauled if applicable or replaced due to times or cycles

(WO)* WORN: Part scratched, grinded, rubbed, grooved, scrapped, gouged, chipped, abrasion etc....

(WT) WARRANTY: Part replaced under warranty

(CS) CUSTOMER SUPPLIED PARTS: Part supplied by customer

(NDT) NON DESTRUCTIVE TEST

(IP) INCORRECT PART; (SS) SUPERSEDED;

(AR) AS REQUIRED;

NORMAL WEAR AND TEAR



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Work Order: WO106922 Date Printed: 2021-05-20 Customer RO: 4701176486

			Page: 2	
PN	Description	Reason	Qty Needed	Dispositio
80-0004	FRICTION DISC	WO	1	Consumable
780-0005	FRICTION DISC	wo	1	Consumable
9035A0004-01	STATIC DISC	WO	1	Consumable
AS517-3-0	COUNTERSUNK SCREW	NR	3	Consumable

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