

NORTH EAST FASTENERS

CORPORATION



AS9100 / ISO 9001

ERTIFICATE OF Conformance

NEF certifies that products supplied under this Order are in compliance with the specifications as stipulated, and were manufactured at 8, Tremco Dr, Terryville, CT 06785 USA

Customer Order Information										
Sold To: Boeing Dis	Sold To: Boeing Distribution Services Inc									
Ship Date: 4/22/2021	NEF Part #: 10321.5000PPMSDSSPA3									
P.O. #: 00LE682	Heat #: H13164									
Qty Shipped: 25.000 m	Lot #: 82527									
Descr: 10-32 x 1-1/2" Phillips Pan MS (2A) 302HQ Stainless DFARS Compliant Passivate SAE AMS2700-F Method 1 Type 6 Class 1										
DFARS 252.225-7009										
	Specifications									
IFI	ISO									
Customer Print	DIN									
Metric IFI	JIS									
Other Specifications: Procurement specification FF-S-92; Material per AMS-QQ-S-763 or AIR4127; Recess per NASM9006.										
Print #: NASM51958 R	EV 3									
Part #: MS51958-69 R	EV 3									
Desc:										
Dual : Passed Magnetic Permeabil	lity,									

^{*}These products do not contained or have come in contact with Mercury or any of its compounds during any manufacturing processes.

*This document is free from any false or fraudulent statements.

Martin Van Linter

QAForm-019 Rev. B Dtd 2/2018

Vice President

AS9100/ISO9001 QSLM Level 2/3

CAGE Code: 07ZN5

^{*}Products noted herein are compliant to RoHS directive (2011/65/EU) and RoHS 3 (EU 2015/863). We certify that these parts do not contain any of the REACH Substances of Very High Concern(SVHC) according to the Candidate List published by the ECHA (EC 1907/2006). In cases where the customer's contract specifically calls out a Cadmium or Hexavalent Chromate finish, these parts would not be considered REACH/RoHS compliant

North East Fasteners Cor

8 Tremco Dr. - P.O. Box 322

Terryville, CT 06786 Phone: (860)-589-3242 Fax: (860) 589-6969

Web: http://www.nef1.com E-Mail: nef@nef1.com



Invoice								
Date	Invoic							
04/22/2021	83							

Packing Slip

Sold To:

Boeing Distribution Services Inc

10000 NW 15th Terr Miami, Florida 33172 Ship To:

Complete Lot#

82527

Yes

Boeing Distribution Services In 3760 W. 108th Street Dock Doo

Miami, Florida 33018

Customer:

PO#: 00LE682

Shipments:

Ship Via:

FEDEX FREIGHT

Description

10-32 x 1-1/2" Phillips Pan MS (2A) 302HQ Stainless DFARS Compliant

Passivate SAE AMS2700-F Method 1 Type 6 Class 1 - MS51958-69 Rev 3

Boxes Weight

Qty. Price Ext.

294 Lbs

Subtotal : Shipping : Total :

Made in USA

NEF requires receipt of a Customer Debit Memo prior to issuing any credits. Please reference your P/O #, Invoice # and our RMA # on Debit Memo.

Government Cage Code: 07ZN5

QSLM Level 2/3



NORTH EAST FASTENERS

CORPORATION



AS9100 / ISO 9001

CERTIFICATION OF TESTING

Tensile Test

Date: 04/22/2021

Lot Size: 25.00

Lot Number: 82527

Heat Number: H13164

Specs: Procurement specification FF-S-92; Material per AMS-QQ-S-763 or AIR4127; Recess per

NASM9006.

Description: 10-32 x 1-1/2" Phillips Pan MS (2A) 302HQ Stainless DFARS Compliant Passivate SAE AMS2700-F

Method 1 Type 6 Class 1

Axial Tensile Results

Requirement	s: 1600.00 Lbs Min
Sample	Ultimate Tensile Strength (Lbs)
1	2123.00
2	2107.00
3	2127.00
4	2102.00
5	2142.00
6	0.00
7	0.00
8	0.00

Thomas Burdette
Quality Assurance Manager

NORTH EAST FASTEN
CORPORATION

All tests listed on this certification have been performed in accordance with the required specifications named above. Calibrations are in accordance with ISO10012-1. The analysis reported on this certification is in accordance with North East Fasteners Quality Manual guidelines and methods.

QAForm-016 Rev. A Dtd 8/2017

Page 1 of 1

(860) 589-3242 • NEF@NEF1.com • www.NEF1.com • 8 Tremco Drive, Terryville, CT 0678



LUI **CERTIFICATE**

Bill Ta

NORTH EAST FASTENERS CORP. P.O. BOX 322 TERRYVILLE, CT 06786

Ship To:

NORTH EAST FASTENERS CORP. **8 TREMCO DRIVE** TERRYVILLE, CT 06786

Customer PO#:

01042021MVL

Customer Part #:

Invoice Date: 1/4/2021

Invoice: 37581

CMC SO: 46212

Line: 12

3021660HQNM.CTD Item:

Ordered: 3,878

Shipped: See Tags

Item Desc:

.1660 302HQ SS WIRE - DFAR

SPECS ASTM A493-09/QQS-763F AMS STD66/SAE AIR4127

ISO 3506-A2

The raw material does not contain the conflict minerals, and is

RoHS compliant

MATERIAL TEST RESULTS

Heat: H13164

Yield Strength KSI 43

Chemical Composition %

C

MN P <u>S</u>

SI

CR

NI

CU

MO

Actual:

0.008

0.6400 0.029 0.001

0.300

17.360

3.110 9.590

0.000

N 0.000

Mechanical Properties

Tensile Strength (KSI):

Country of Orgin (Melt)

Alt Heat Number

DFAR Compliant (Y/N

72.37

JAPAN

E39482

YES 252.225-7009

Tag: 62728 Tag: 62729

Total Weight:

46212 46212

S

1,746 lb

2,132 lb 3,878 lb

Material Test Results and Specifications are provided to Cincinnati Metals Company by the issuing mill.

mas Forely --

Amy Hanley, QC



INSPECTION / MILL / QUALITY / EN 10204 / 3.1 CERTIFICATE

PRODUCT INFORMATION

 CUSTOMER : CINCINNATI METALS COMPANY,
 PO NO
 16320
 NO : HIL/WIRE/2020-2021/584

 INVOICE NO : EXP/HIL0231
 26-Oct-2020
 DATE : 26-Oct-2020

 GRADE : 302HQ

PRODUCT: S.S. WIRES GRADE: 302FQ

 DIMENSION: 0.166"
 TOL: ±0.001"
 HEAT NO.: H13164

 IDENTIFICATION: NO OF COLLS-61
 QUANTITY: 15,342.69 LBS

CONDITION: SOFT ANN. VICAFIL COATED

Order No: HIL/088

CHEMICAL COMPOSITION

CHEMICAL COMPOSITION												
ELEMEN	ITS	C%	Si%	Mn%	P%	S%	Cr%	Ni%	Cu%	Mo%	N2 (ppm)	
SPECIFIED	MIN.											
	MAX.											
RESULTS	3	0.008	0.300	0.640	0.029	0.001	17.36	9.590	3.110	0.000	127	

MECHANICAL PROPERTIES

TEST	DIA (INCH)	UTS (KSI)	0.20 Y.S. (N/mm²)	EL%	
MIN.	0.1650	70	-	-	
MAX.	0.1670	79	-	-	
RESULTS	0.1658	72.37	43.42	51	

Heat Treatment : STRAND ANNEALED AT 1050 °C

Remarks:

- · No intentional addition of Lead.
- The material free from mercury contamination.
- · Material confirms to as per ASTM A493-09.
- · Material confirm to as per QQ-S-763 w/REV F.
- · Material confirm as per AMS-STD-66/SAE AIR 4127
- · Material confirm as per ISO 3506- A2.
- · We hereby declare that the restricted substances are not intentionally added to the material supplied and unintentional amount of the
- substances are with in those limitation of RoHS Directive (2011/65/EU) 0.1% of lead, 0.1% of Mercury, 0.1% hexavelent Chromium, 0.01% of Cadmium.
- · COUNTRY OF MELT- JAPAN (MILL HEAT NO.- H13164, MELT HEAT NO.- E39482)
- · Material confirms to DFARS COMPLIANT as per 252. 225-7009
- · CONFLICT MINERALS COMPLIANT

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE TERMS OF CONTRACT.
MECHANICAL TEST RESULT ARE TAKEN RANDOMLY FROM THE LOT.
ALL THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATIONS.

Bharat Goyal Works Inspector

11 / 13, Raghuvanshi Mansion, Raghuvanshi Mill Compound, S. B. Marg, Lower Parel (W). Mumbai 400013, India

Tel: +91 22 4340 1414 (30 Lines) Fax: +91 22 4340 1400 E-mail sales@hindustaninox.com Web: www.hindustaninox.com

Factory: Savroli Kharpada Road, Village - Kumbhivali, District - Khalapur, Khopoli - 410 202, Maharashtra, India.



INSPECTION / MILL / QUALITY / EN 10204 / 3.1 CERTIFICATE

PRODUCT INFORMATION

 CUSTOMER
 : CINCINNATI METALS COMPANY,
 PO NO
 16320
 NO : HIL/WIRE/2020-2021/584

 INVOICE NO
 : EXP/HIL0231
 26-Oct-2020
 DATE : 26-Oct-2020

 PRODUCT
 : S.S. WIRES
 GRADE : 302HQ

 DIMENSION
 : 0.166"
 TOL : ±0.001"
 HEAT NO. : H13164

 IDENTIFICATION
 : NO.OF COILS-61
 QUANTITY : 15,342.69
 LBS

CONDITION: SOFT ANN. VICAFIL COATED Order No: HIL/088

CHEN	MICAL	COMP	OSIT	ION
	_			

					CHILIT	TOUT O	21-11 002	112011				
ELEMEI	ITS	С%	Si%	Mn%	P%	S%	Cr%	Ni%	Cu%	Mo%	N2 (ppm)	
SPECIFIED	MIN.											
	MAX.											
RESULTS		0.008	0.300	0.640	0.029	0.001	17.36	9.590	3.110	0.000	127	

MECHANICAL PROPERTIES

TEST	DIA (INCH)	UTS (KSI)	0.20 Y.S. (N/mm²)	EL%	
MIN.	0.1650	70	-	-	
MAX.	0.1670	79	-	-	
RESULTS	0.1658	72.37	43.42	51	

Heat Treatment : STRAND ANNEALED AT 1050 °C

Remarks:

- · No intentional addition of Lead.
- · The material free from mercury contamination.
- · Material confirms to as per ASTM A493-09.
- · Material confirm to as per QQ-S-763 w/REV F.
- · Material confirm as per AMS-STD-66/SAE AIR 4127
- · Material confirm as per ISO 3506- A2.
- · We hereby declare that the restricted substances are not intentionally added to the material supplied and unintentional amount of the
- substances are with in those limitation of RoHS Directive (2011/65/EU) 0.1% of lead, 0.1% of Mercury, 0.1% hexavelent Chromium, 0.01% of Cadmium.
- · COUNTRY OF MELT- JAPAN (MILL HEAT NO.- H13164, MELT HEAT NO.- E39482)
- · Material confirms to DFARS COMPLIANT as per 252. 225-7009
- · CONFLICT MINERALS COMPLIANT

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE TERMS OF CONTRACT.

MECHANICAL TEST RESULT ARE TAKEN RANDOMLY FROM THE LOT.

ALL THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATIONS.

Bharat Goyal Works Inspector

11 / 13, Raghuvanshi Mansion, Raghuvanshi Mill Compound, S. B. Marg, Lower Parel (W). Mumbai 400013, India

Tel: +91 22 4340 1414 (30 Lines) Fax: +91 22 4340 1400 E-mail sales@hindustaninox.com Web: www.hindustaninox.com

Factory: Savroli Kharpada Road, Village - Kumbhivali, District - Khalapur, Khopoli - 410 202, Maharashtra, India.

UniMetal Surface Finishing,LLC. 135 S. Main St. Thomaston, CT 06787

ISO 9001:2015 Certified

Phone:(860) 283-0271 Fax:(860) 283-8589

www.UniMetal.com

SURFACE FINISHING

123760 03/22/2



NORTH EAST FASTENERS 8 TREMCO DRIVE PLYMOUTH BUSINESS PARK TERRYVILLE, CT 06786

NORTH EAST FASTENERS 8 TREMCO DRIVE PLYMOUTH BUSINESS PARK TERRYVILLE, CT 06786 Phone: (860) 589- 3242

Certificate of Compliance

We hereby certify that all articles furnished in the quantities stated, as called for, have been inspected and tested and are in conformance with all applicable drawings, specifications and requirements of the said purchase order.

		and the second of
330.00 LBS	10-32X1-1/2" PHILL PAN MS	330.00
27500.00 PCS	Specs: PASSIVATE TO ASTM-A380/SAE-AMS2700E METHOD 1 TYPE 6 CLASS 1 DUAL	27500.00 F
	Materials: 302HQ S.S. P.O.#: 40482 Lot #: 82527	
	Containers Shipped: 12 PANS	
	Hida Canen Sed	
	Midallanea suy	

Authorized Signature:

Date: 03/22/2021

Per: Aida Poventud, QUALITY ASSURANCE MANAGER



Boeing Distribution Services Inc.

ABA: 021000021 Account: 304639273 SWIFT: CHASUS33 CHIP UID: 0002

Tel: +1.305.925.2600 Fax: +1.305.507.7191 www.BoeingDistribution.com Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: Boeing Distribution Services INC. JPMorgan Chase Bank New York INV:K77F76

PickTkt Number

Shipping Terms:

FCA-SELLER'S WHSE

FKZ5F1.101

Page 1 of 1

Sold To:

Date:

044032 AJ WALTER AVIATION LTD THE HEADQUARTERS MAYDWELL AVENUE SLINFOLD, RH13 0AS Great Britain

Order No:



Ship Via:

08/30/21 FEDX INTL P1 COLL

Ship To:

Terms:

NET 60

AJ WALTER AVIATION LTD THE HEADQUARTERS MAYDWELL AVENUE SLINFOLD, RH13 0AS Great Britain

CPE132651			08/30/2	1 FEDX INTL P1 C	COLL	NE I 6		FOA-SELLETTS WHOL	\dashv
Item No:	Quantity Ordered	Part Nun	nber and Description	1:		Unit:		Shipped:	
end-user(s) h ultimate cons	are controlled by the rein identified. The ignee or end-user(SCREW ECCN Tariff Schedu MFR: Ctrl#: Lot Qty Country Rev#: Cust PN Cage C Custom Net wei CTN: M e U.S. Go ey may n s), either	: EAR99 : 7318.15.6080 le B :7318.15.9000 NORTH EAST FAS 2021EMEW2X 82527 : 63 of Origin : US 3 I: MS51958-69 ode: 07ZN5 ler Reference: MS5 ght: 0.742 LB / 0.3 I	1958-69 (G Incrized for export only on after being incorp	ly to the country of	tner cour	itry or to any pers	se by the ultimate consignee son other than the authorized g approval from the	e or d
MA	TERIAL TO BE F	RETURN	ED MUST HAVE	PRIOR AUTHOR	IZATION BY BO	EING D	ISTRIBUTION	SERVICES INC.	

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE

SHIPPED FROM:

3760 W. 108TH ST DOOR B, MIAMI_, FL 33018

MATERIAL CERTIFICATION: SOLID SERVICES INC. WARRANTS THAT THE ITEMS SUBJECT OF THIS INVOICE WILL BE FREE FROM DEFECTS OF MATERIAL AND WORKMANSHIP AND, AS SET FORTH ON THE MATERIAL CERTIFICATION FORM ACCOMPANYING THE ITEMS SUBJECT OF THIS INVOICE, ARE IN CONFORMITY WITH ALL CURRENT GOVERNMENTAL REQUIREMENTS AND THE SPECIFICATIONS OF THE RESPECTIVE MANUFACTURERS. BOEING DISTRIBUTION SERVICES DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ALL WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE. THE LIABILITY OF BOEING DISTRIBUTION SERVICES IS EXPRESSLY LIMITED EXCLUSIVELY TO REPLACEMENT BECAUSE OF A DEFECT IN MATERIAL OR WORKMANSHIP SUCH REPLACEMENT SHALL OF ANY ITEM WHICH IS REJECTED CONSTITUTE SATISFACTION OF ALL LIABILITY BOEING DISTRIBUTION SERVICES MAY HAVE IN CONNECTION WITH SUCH ITEM, WHETHER LIABILITY IS BASED UPON CONTRACT RIGHTS, NEGLIGENCE, OR OTHERWISE, AND IN NO EVENT SHALL BOEING DISTRIBUTION SERVICES BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENT DAMAGES, FURTHER BOEING DISTRIBUTION SERVICES MUST BE NOTIFIED OF A REJECTION OF AN ITEM WITHIN 30 DAYS AFTER RECEIPT BY THE CUSTOMER

PACKING SLIP

Senior Director, Global Quality

Jason Lewis

BY RECEIVING DELIVERY OF THE ITEMS COVERED BY THIS PACKING SLIP, BUYER AGREES TO THE TERMS AND CONDITIONS OF SALE AT: https://www.boeingdistribution.com/aero/conditions-sale/



Boeing Distribution Services Inc.

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 3760 W. 108th Street, Miami, FL 33018 • SITA: MIAMMCR www.BoeingDistribution.com

Shipped From: 3760 W. 108TH ST DOOR B, MIAMI, FL 33018

Material Certification

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to Boeing Distribution Services.

FIRM: AJ WALTER AVIATION LTD

PURCHASE ORDER#: CPE132651

CCODE Eff Date EXP DATE MANUFACTURER LOT-NUMBER NEF NORTH EAST FASTE 07ZN5 CUST REF# QUANTITY U/M PART-NUMBER 82527 MS51958-69 63 EA MS51958-69

BDSI CTRL/LOT # :2021EMEW2X

Jason Lewis

Senior Director, Global

Tav # 08/30/21