

Shipment Packing Slip Report

12/2/2020 6:48:54 AM



From Warehouse: MAIN

Page: 1

Shipment: 113842

From:

JENKINTOWN
301 HIGHLAND AVE
JENKINTOWN PA 19046
UNITED STATES

THESE ITEMS ARE CONTROLLED BY THE U.S. GOVERNMENT AND AUTHORIZED FOR EXPORT ONLY TO THE COUNTRY OF ULTIMATE DESTINATION FOR USE BY THE ULTIMATE CONSIGNEE OR END-USER(S) HEREIN IDENTIFIED. THEY MAY NOT BE RESOLD, TRANSFERRED, OR OTHERWISE DISPOSED OF, TO ANY OTHER COUNTRY OR TO ANY PERSON OTHER THAN THE AUTHORIZED ULTIMATE CONSIGNEE OR END-USER(S), EITHER IN THEIR ORIGINAL FORM OR AFTER BEING INCORPORATED INTO OTHER ITEMS, WITHOUT FIRST OBTAINING APPROVAL FROM THE U.S. GOVERNMENT OR AS OTHERWISE AUTHORIZED BY U.S. LAW AND REGULATIONS

Bill To: 427568

Ship To: (20)

BOEING DISTRIBUTION SERVICES INC.
10000 NW 15TH TERRACE
MIAMI FL 33172-2756
UNITED STATES

BOEING DISTRIBUTION SERVICES INC.
3760 W. 108TH STREET
DOCK DOOR B
MIAMI FL 33018
UNITED STATES

Order Contact:



12/2/2020 CJ00033049 00JX46



03/12/2021 11/02/2020 N35 Allowed No Partial

Order	Line/Release	Item	U/M	Quantity	Package ID
CJ00033049	1-0	641216	EA	1,275.00	

Description: 83769H14-17

CI: 83769H14-17

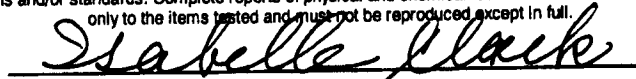
Rev: 6

Lot: J000098858-0000

Under 150 Lbs ship Fed Ex Ground acct 647810292 - Mark COLLECT
If over 150 lbs ship Fed Ex Freight Economy acct 647970370

CERTIFICATION

The product identified on this certification have been manufactured, tested and inspected in accordance with, and unless otherwise noted below, conform in all respects to the applicable drawings, specifications and/or standards. Complete reports of physical and chemical tests are on file for on-site examination. This certification relates only to the items tested and must not be reproduced except in full.


Isabelle Clark
Quality Assurance Representative

JK

SPS TECHNOLOGIES LLC

Page 1 of 1

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CR-040 Rev. NC

Any alteration or misuse of this certificate, or any unauthorized rework or modification of the identified products voids all manufacturer's warranties, and may lead to civil damages and/or criminal penalties.

CLAIMS FOR GOODS MUST BE MADE ON RECEIPT OF GOODS. ALL GOODS SHIPPED AT BUYERS RISK. NO MATERIAL ACCEPTED FOR RETURN WITHOUT OUR PERMISSION.

CERTIFICATE OF TEST

LOT NUMBER	J000098868-0000
LOT MARKING	A63
PLAN DATE	09/21/2020
CERTIFICATE DATE	12/02/2020
PACK SLIP SHIPMENT #	113842
COC #	98074

Cage: 56878

CERTIFICATION

The products identified on this certification have been manufactured, tested and inspected in accordance with, and unless otherwise noted below, conform in all respects to the applicable drawings, specifications and/or standards. Complete reports of physical and chemical tests are on file for on-site examination. This certification relates only to the items tested and must not be reproduced, except in full, without the written approval of the SPS laboratory.

PREVENT FRAUD!

Any alteration of this certification, or any unauthorized rework or modification of the identified products, voids all manufacturer's warranties and may lead to civil damages and/or criminal penalties.

CUSTOMER NUMBER	427568	CUSTOMER ADDRESS	3780 W. 108TH STREET DOCK DOOR B
CUSTOMER NAME	BOEING DISTRIBUTION SERVICES INC.		MIAMI FL 33018
PURCHASE ORDER	00JJX46		UNITED STATES
ORDER DATE	03/24/2020	INSP LOT QTY	1,275
TYPE PART	BOLT	SHIP QTY	1,275
		TYPE MATERIAL	ALLOY 718

ITEM NUMBER	641216				
PART NUMBER	83769H14-17		PART NUMBER REVISION	6	
MATERIAL SUPPLIER	CARPENTER TECHNOLOGY CORP.		HEAT NUMBER	973996	
MATERIAL LOT NUMBER	MS0000000002174				
		REV	REV		
MATERIAL SPEC.	AMS 5662	N	NON-DESTRUCTIVE SPEC.	ASTM E1417 100%	16
PROCUREMENT SPEC.	SPS-B-640 APP 5.6	9D	SURFACE SPEC.	AMS 2700 TYPE B	F
OTHER					
MATERIAL CONDITIONING	Age Hardened				

CHEMICAL ANALYSIS (WT%)					
The chemical composition of metal based on Mill Report of Raw Material					
AL	0.59000	B	0.00400	BI	< 0.00003
CB	5.22000	CO	0.41000	CR	18.31000
MG	0.01000	MN	0.07000	MO	2.88000
PB	< 0.00030	S	0.00700	SE	0.00030
TI	0.90000			SI	0.07000
				CA	< 0.00100
				CU	0.08000
				FE	18.27000
				P	0.00900
				TA	0.01000

HARDNESS - DESTRUCTIVE					
MINIMUM: 46 RC					
HARDNESS	50.8	50.8	51.1	50.7	50.7
HARDNESS	51				
FINISH PART TENSILE					
TEST NOT REQUIRED DUE TO LENGTH					
FATIGUE					
TEST NOT REQUIRED DUE TO LENGTH					

Isabelle A. Clark

Isabelle Clark - 0446

Quality Assurance Representative

Cage: 56878

CERTIFICATE OF TEST

LOT NUMBER	J000098888-0000
LOT MARKING	A63
PLAN DATE	09/21/2020
CERTIFICATE DATE	12/02/2020
PACK SLIP SHIPMENT #	113842
COC #	98074

CERTIFICATION

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CUSTOMER NUMBER	427568	CUSTOMER ADDRESS	3780 W. 108TH STREET DOCK DOOR B MIAMI FL 33018 UNITED STATES
CUSTOMER NAME	BOEING DISTRIBUTION SERVICES INC.		
PURCHASE ORDER	00JJX46		
ORDER DATE	03/24/2020	INSP LOT QTY	1,275
TYPE PART	BOLT	SHIP QTY	1,275
		TYPE MATERIAL	ALLOY 718

ITEM NUMBER	641216		
PART NUMBER	83769H14-17	PART NUMBER REVISION	6

MICRO Sample: 6
THDS & RAD ROLL AFTER HT
GRAIN FLOW & GRAIN GROWTH
DISCONT & MICRO STRUCTURE
ETCHANT PWA KALLINGS REAGENT
MAGNIFICATION 100-200X
SPECIMEN NUMBER 221660
MATERIAL LOCATION HD TO SHANK & THDS
REFERENCE STANDARD SPS-B-640
METALLURGICAL RESULTS SATISFACTORY

DOUBLE SHEAR
TEST NOT REQUIRED DUE TO LENGTH

Isabelle A. Clark

Isabelle Clark - 0446

Quality Assurance Representative

CERTIFICATE OF TEST

LOT NUMBER	J000098858-0000
LOT MARKING	A63
PLAN DATE	09/21/2020
CERTIFICATE DATE	12/02/2020
PACK SLIP SHIPMENT #	113842
COC #	98074

Cage: 56878

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PREVENT FRAUD!

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CUSTOMER NAME	BOEING DISTRIBUTION SERVICES INC.		MIAMI FL 33018
PURCHASE ORDER	00JJX46		UNITED STATES
		INSP LOT QTY	1,275
ORDER DATE	03/24/2020	SHIP QTY	1,275
TYPE PART	BOLT	TYPE MATERIAL	ALLOY 718

ITEM NUMBER	641218		
PART NUMBER	83769H14-17	PART NUMBER REVISION	6

PASSIVATION (HIGH HUMIDITY)

Sample: 13

EXPOSURE HOURS 24

CHAMBER TEMP F 101

RESULTS ARE SATISFACTORY

DURING THE PROCESS OF MANUFACTURING, TESTING, AND INSPECTION, THE PRODUCT DID NOT COME INTO DIRECT CONTACT WITH MERCURY OR ANY OF ITS COMPOUNDS, NOR WITH ANY OF MERCURY CONTAINING DEVICES EMPLOYING A SINGLE BOUNDARY OF CONTAINMENT, NOR WITH ANY RADIOACTIVE LUMINOUS MATERIAL OR ASBESTOS, OR OTHER CARCINOGENS.

THE PARTS CONTAINED IN THIS SHIPMENT HAVE BEEN MANUFACTURED AND INSPECTED IAW TSO-C148. THE CONDITIONS AND TESTS REQUIRED FOR TSO APPROVAL OF THIS ARTICLE ARE MINIMUM PERFORMANCE STANDARDS. AIRCRAFT FASTENERS APPROVED UNDER THIS TSO ARE NOT NECESSARILY INTERCHANGEABLE WITH OTHER AIRCRAFT FASTENERS APPROVED UNDER THIS TSO. FASTENERS OF SIMILAR DIMENSIONAL PROPERTIES MAY HAVE WIDELY VARYING PERFORMANCE AND METALLURGICAL PROPERTIES. SUBSTITUTION OF PARTS MAY BE DONE IF ACCEPTABLE TO OR APPROVED BY THE ADMINISTRATOR.

THREADS PER AS8879 REV D

IF APPLICABLE, MATERIAL IS DFARS 252.225-7009 (FORMERLY 252.225.7014, ALT 1) COMPLIANT

Isabelle A. Clark

Isabelle Clark - 0446

Quality Assurance Representative



Boeing Distribution Services Inc.

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 3760 W. 108th Street, Miami, FL 33018 • SITA: MIAMMCR
www.BoeingDistribution.com

Shipped From: 3760 W. 108TH ST DOOR B, MIAMI, FL 33018

Material Certification


The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to Boeing Distribution Services.

FIRM: AJ WALTER AVIATION LTD

PURCHASE ORDER#: CPE135474

QUANTITY	U/N	PART-NUMBER	CUST REF#	LOT-NUMBER	MANUFACTURER	CCODE	MFR	DTE	EXP DATE
40	EA	83769H14-17	83769H14-17	J000098858-0000	SPS JENKINS PA	56878			

BDSI CTRL/LOT # :2020LMB009


Michelle Suggs
Quality Leader

01/11/22

Inv # 01/11/22