			This certificate does not constitute authority to install the part.
	Installer Responsibilities	Installer Re	
27/Sep/2017	Shaoying Zhang		1 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1
14e. Date (dd/mmm/yyyy)	14d. Name (Typed or Printed) 14e. Da	13e. Date	Tod, Name (Typed or Finited):
14c. Approval Organization Number 33-12	14b. Signature 14c. Ap	13c. Approved Organization Number	
	Cther regulation specified in Block 12		
	X CAR 571.10 Maintenance Release	G MI ISHOCK TZ	I work approved nesting an specified in prock 12
Block 12, the work identified in Block cordance with Canadian Aviation	14a. Certifies that, except where otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was performed in accordance with Canadian Aviation Regulations.	ere manufactured in conformity to: condition for safe operation.	Approved design data and are in a condition for safe operation.
	SION 5,DEC 20/2006.	REPAIRED AND TESTED SERVICEABLE IN ACCORDANCE WITH CMM 23-40-01 REVISION 5,DEC 20/2006 FOR ADDITIONAL INFORMATION, REFER TO TEAR DOWN/INSPECTION REPORT.	;
			12 REMARKS
REPAIRED	1.00 535	ST3100-21-10	Handset
11. Status/Work	9. Quantity: 10. Serial/Batch Number:	8. Part Number:	6. Item: 7. Description:
5. Work Order, Contract or Invoice Number: R326174-1	Wechnique	A	AJW Technique inc 7055, rue Alexander Fleming Saint-Laurent QC H4S-2B7 Canada
			4. Organization Name and Address.
WO55540	E CERTIFICATE E	AUTHORIZED RELEASE	Transport Canada
3. Form Tracking Number.			Authority Country



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Tear Down/Inspection Report

Work Order #: WO55540 Date Printed: 9/27/2017 ustomer RO: R326174-1

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To:

A J WALTER AVIATION LIMITED THE HEADQUARTERS MAYDWELL AVENUE SLINFOLD, WEST SUSSEX RH13 0AS UNITED KINGDOM

'hone #:

Fax #:

Code: AJW01 Descr: Handset PN: ST3100-21-10

Serial # 535

Email:

Qtv: 1

Mfg: BECKER AVIONICS GMBH

TSN: N/A

TSO: N/A

TSR: N/A

CSN: N/A

CSO: N/A

CSR: N/A

P/N OutST3100-21-10

Serial # out:

Symptoms

CODE: REASON FOR REMOVAL DETAILS: Rear interphone U/S.

Faults:

CODE:

CUSTOMER INDUCED DAMAGE

DETAILS: Description of damage found: Crack found in Upper case, requires replacing.

Possible cause of damage:unit mishandled,banged or dropped.

Lower case broken, requires replacing.

Possible cause of damage:unit mishandled,banged or dropped.

-Identification requires replacing because of Lower case replacement.

-Earphone parts fallen apart, requires replacing.

Possible cause of damage:unit mishandled,banged or dropped.

See attached picture(s) QTY: 4

CODE:

INITIAL TEST FAILURE

DETAILS: Initial test failure is attributed to

- Microphone audio output test fail, low output found. - Receiver audio output test fail, no output found.

CODE:

PCBR

DETAILS: PC Board

- The following repair: to solder the resistor.

CODE:

OUT OF CALIBRATION

DETAILS: Perform Microphone audio output calibration per CMM specifications.

CODE:

REPAIR

DETAILS: The following repairs will be performed:

Form created with Quantum Control(tm) technology. Product Licensed to: AJW Technique Inc.



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Tear Down/Inspection Report

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- -UPPER CASE, LOWER CASE, RESISTOR, PLATE IDENTIFICATION and EARPHONE will be replaced.
- -Microphone output will be calibrated.
- -RESISTOR will be re soldered to the PC Board.
- -CAPACITOR, REED SWICTCH will be resealed.

FINAL TEST WILL BE PERFORMED AFTER RE-ASSEMBLY TO RE-CERTIFY THE UNIT.

Corrective Action

CODE: REPAIRED

DETAILS: The following repairs are performed:

-UPPER CASE, LOWER CASE, RESISTOR, PLATE IDENTIFICATION and EARPHONE are replaced.

-Microphone output is calibrated.

-RESISTOR is re soldered to the PC Board. -CAPACITOR, REED SWICTCH are resealed.

REPAIRED AND TESTED SERVICEABLE IN ACCORDANCE WITH CMM 23-40-01 REVISION 5,DEC 20/2006.

PN	Description	Reason	Qty Needed	CD	Disposition
532-843-258TM	plate, identification	CID	1	NE	Consumable
821-391-284	LOWER CASE CASE	CID	1	NE	Consumable
822-728-352	CAPSULE	CID	1	NE	Consumable
824-496-284	UPPER CASE CASE	CID	1	NE	Consumable
SMM02040C8259FB30	RESISTOR, METAL FILM, 82.	DE	1	NE	Consumable



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Tear Down/Inspection Report

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REASON LEGEND

(AD) AD: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".

(BR)* BROKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed. "NOT Customer Induced".

(BU)* BURNT: Part found burnt, overheated, scorched, seared, blistered, short circuited etc...

(CID) CUSTOMER INDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FOD etc....

(CO)* CORRODED: Part found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.

(CM) 100% CMM: Part which is a mandatory replacement as per CMM.

(CT)* CONTAMINATED: Part found contaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".

(DE)* DEFECTIVE: Part defective, intermittent or loose

(DL)* DELAMINATED: Part found delaminated.

(LE)* LEAKING: Part Leaking, seeping, porous beyond acceptable level as per CMM

(MI) MISSING: Part missing to complete a unit as per CMM. "Customer responsibility"

(MO) MODIFICATION: Part requires modification as per CMM or other technical documentation. Part may be modified or replaced with a modified part.

(NR)* NOT REUSABLE: Part that cannot be reused EX: O-ring, rings, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.

(OS) OUT OF SCOPE: Unit discrepancy not directly caused by customer and is above and beyond normal wear and tear or excluded from applicable commercial contracts.

(OT)* OUT OF TOLERANCE: Part did not meet the tolerance or calibration as per CMM.

(RP)* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Diaphragm, bellows...)

(RW)* REWORKED: Part reworked, refurbished, balanced, machined as per CMM.

(SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code will include the last digits of the "SB"

(SE)* SEIZED: Part seized.