

SPIROL

Spirol International Corporation

30 Rock Avenue
Danielson, CT 06239-1434

ISO/TS 16949:2002 Certified

Telephone: 860-774-8571
Fax: 860-774-2048
www.spirol.com

CERTIFICATION OF CONFORMANCE

Customer : AMERICAN RING & TOOL
30450 BRUCE INDL PKWY
SOLON, OH. 44139-0000
USA

01/23/2013

Customer Order#: PORD77381

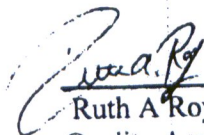
Spirol Order#: 691458-000 SO

Qty	Part Number	Product Description	Lot Number	Heat Number
100000	88290940437	SLTP .094 X .437 CP-M	414991	7911393-15

The item described herein is in conformance with the applicable specifications and additional requirements noted below. Inspection and test results are kept on file per applicable specifications and SPIROL International Corporation's internal document control procedures.

Additional Requirements:

Parts Heat Treated To R15N83-87 (HV446-560)
Passivate Per AMS 2700 Method 1 Type 2 (400 Series Stainless) or Type 6 (300 Series Stainless)
Parts meet the minimum shear of: 1150 LBS.
This is to certify that to the best of our knowledge we do not add mercury to any of our processes or products.
Specification Number: NAS-561 Rev - 8
Part Number: NAS561C3-7
Material conforms to DFARS 252.225-7009



Ruth A Roy
Quality Assurance Inspector

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