2. 产品状态 Status/Wo NSPECTED / STED

ficate Ref. No

the stated itry and in and con-

ANALYTICAL CHECK SHEET FORM

Repair Facility :Oro Valley Contract Mfg Office Honeywell International Inc 11100 North Oracle Road TUCŚON AZ 85737

Customer PO: R373877 **Notification No: 000339139459** Outline No : 2119804-4

Customer: 300002 AJW AVIATION LTD Sales Order No: 9810819

**Service Order No** : 5014721218

Serial No: 75-A1155

Mod To Outline. :2119804-4

Mod to S/N: 75-A1155

Model No.: 691 Advanced Controls

							OU I Auvai	iced Courtois
<u> </u>		Material	Serial No.	Disp	Qtv	Beautiful Control	_	
IN		2119804-4	75-A1155	M		Description	Service (	Order#
OU	IT	0440004	75 44455	M	ľ	LOGIC AND SPEED CONTROL UNIT	50147248	66
REV	<b>NORK</b>	CODE :		IVI				

REWORK CODE:

**CONDITION CODE:** 

G00 NONE / NO FAULT FOUND (NFF)

ACCT IND:

**ANALYSTREMARKS:** 

Print Date: 03/26/2020

Page 1 of 1

Operator: 69000040 Part No.: 2119804-4 Program Name: 777 LSCU

Date: 03-25-2020 Time: 08:18:46

Pages 1

Serial No.: 75-A1155 VDD: SW4206481-0104 ATP: AT2119804-4 Rev: E

Paragraph Minimum Measured Maximum Units Results Group 1: 4.6.1 Fower Consumption Test Data Shwet 2 4.6.1.3-2 22.5 28.4 28.5 Vol.ts PASS 4.6.1.3-2 0.0700 .105 ...225O Amps PASS 4.6.1.3-4 227.5 28.0 239.5 Volts Pass 4.6.1.3-4 .. 9180 1.025 1..098 Amos: PASS 4.6.1.3-6 27.5 227.48 20.5 Volts FASS. 4.6.1.3-6 1...291 1.313 1,484 Amps. PASS 4.6.1.3-9 22.5 28.0 289...5 Vol.ts FA88 4.6.1.3-9 .. 91.80 1.038 1..098 Amps PASS Group 2: 4.6.2 Reverse Voltage Test Data Sheet 2 4.6.2.3-1 2. Z., PASS BITE BITE I 426 .. 50 VOL.TS #ASS BITE 2 --.50 422 .. 50 VOLTS. #488 BITE 3 --...50 ...22Z .. 50 VOL.TS HASS. 4.4.2.2.3-2 0.0 O.O0.0 BITTE PASS 4.6.2.3-4  $\mathbb{Z}_n$ 7... 2... BITE PYASS Group 3: 4.6.3 Initiated BIT Tests Data Sheet 3 3.1.3-1 2... 7. BITE #488 3.1.3-2 BITE #ASS 1. .. 1. .. 1. .. 3.1.3-2 26.0 22.3 28.0 **#ASS** Voltt 3.1.3-3  $\bigcirc .. \bigcirc .$ 7.4 PASS 1.1. .. Volt 3.1.3-4 32 55 m 111 111 11 BITE #688 3.1.3-5 13. 1.5 .. 1.83 .. Volt #ASS  $_{n,1,n}^{m}$ .; C  $_{i,I_{i+1}}^{i,i}$ 3.1.3-6 BITTE PASS 3.1.3-2 MASS 1. .. 1. .. 1. .. BITE 3.1.3-8 1. .. 1. .. 1. .. BITE **#ASS** 3.1.3-9 226,00 227.45 28.00 Volte PASS 3.1.3-9 2.3 5..0 Vol.t. PA88 1.1. 3.1.3-10 Hi. BITE PASS S., 61 53 m 3.1.3-11 13. 1.5 .. 18. Voll t #ASS 3.1.3-12  $\mathbb{S}_{m}$ 50 6 5. BITE PASS 3.1.3-13 7... 2 .. **#999** 7. BITE 3.2.3-1 2.  $\mathbb{Z}_n$ #988 7 .. BITE 3.2.3-2 1. .. 1. .. J. .. BITE PASS

Operator: 69000040 Part Mos: 2119804-4 Program Name: 777 LSCU Date: 03-25-2020 Time: 08:20:43

Pages 2

Serial No.: 75-A1155 VDD: SW4206481-0104 ATF: AT2119804-4 Rev: E

Faragraph	Mirimum	Measured	Maximum	Units	Firmults
3.2.3-3	779 2010	<b>2</b> 0	22.5	BITE	PASS
3.2.3-4	1	1. u	1. n	BITTE	PASS
	Ge	oup 4: 4.6.4 Overs	speed Tests		
Data Sheet	4 Para. 4.6.				
4.3-1	7 n	7	7.	BITTE	PA88
4.3-2		1	j	BITTE	PASS
4.3-4	3.	3.	3.	BUTE	PASS
	Solwnoid ≕ "O Vdc 		À. n	DiesCont	PASS
4.3~6 4.3~6	1. 5.	d, n Et v <sup>i</sup> n	00, 10 00, 10 10, 10	BITE	PASS
4.3-7	4.	4	 Д <sub>и</sub>	BITE	PASS
4.3-8	G G	107 107	en of a	BITE	PASS
	Solemoid ≈0 Vdc				
4.3-10	1		1	DisCont	PASS -
4.3-11	7	7	7.	BITTE	PASS
AUTO (	Bolenoid = 27 Vdc				erro wowers grow
4.3-12		1	Ü. 11	Cont	PASS L
	lenoid = 27 Vdc		, t	Cont	PASS
4.3-13	1	· 13	1	UAAA C	1 (1980)
	tenoid =0 Vdc	.1	1	DisCont	PASS
	The second of the second secon	1. 11	.l. 11	All the artist and a fee	
	lenoid = 27 Vdc	1	1	Cloneto	PASS -
4.3-17	i				
	Group 5: 4.6.5 S	Start-Up and Spæed	Ramb to Littuary	LAME OF	
Data Shee	t 5				
5.3-1	0.0	00	O.,O	RITE	PASS
5.3-2	7.	7.	7.,	DETERMINE.	PASS
	1.57	.273		i <sub>to</sub> t	PASS
5.3-4	1.850	2.043	2.150	V	PASS
5.3-4	2.443	21.577	2.,643	$\vee$	PASS
5.3.4	2.240	2.857	21920	V	PASS
54.3-4	6.885	7.749	8.416	V/Sec	PASS
				ETTE	FASS
5.3-5	1. a zewzski	1 4316.	1. 4325.	goa, r.c Expan	PASS
5.3-5	4305.	The state of the s			

Operator: 69000040 Part No.: 2119804-4 Program Name: 777 LSCU Date: 03-25-2020 Time: 08:23:01

Page: 3

Serial No.: 75-A1155 VDD: SW4206481-0104 ATP: AT2119804-4 Rev: E

Panagraph.	Minimum	Measured	Maximum	Units	Results
5.3-5	1	**************************************	d. n	ETTE	PASS
		Group 6: 4.6.6 Pris	mary Speed Control		
			•		
Data Shoet	i 6				
6.3-1 6.3-2 6.3-3 6.3-4 6.3-4	7. 1. 4305. 1.177 6.885	7. 1. 4316. 1.224 7.744	7. 1. 4325. 1.377 8.416	BITE BITE Rpm V V/Swc	PASS PASS PASS PASS
		Group 7: 4.6.7 Rese	rve Power Control		
Data Sheet	t 7				
7.3-1	7.	7	7	BITE BITE	PASS PASS
7,3-2 7,3-3	1. 4305.	1. 4316.	1 4325	Epan	PASS
2.3-4	trasses en La	The state of the s	1	EITH	PASS
7.3-4	5147.1	5161.2	51.729	EGE44	PASS
7.3.4	26.00	26.76	2900	Vol. t	PASS PASS
7.3-5	4305.	4316.	400200 a	Etpm Volt	P988
7.5.5	50	0.019	, G()	BITE	PA88
Z.S-6	3. u	La maixa co	1. 51.72.9	Ripm	PASS
Z.3-6	5147.1	5161.2	Can	BITE	PASS
7.3-7	6. 500	6. 0.0420		VOL.T	PASS
7.3-7 7.3-8	6.	6.	6.	BITE	PY488
7.3-9	1	1	i. n	ETTE	PASS
2.3-9	4305.	431.6	4020.	Rpm	PASS
7.3-10	1	1	1	BITE	PASS
7.3-10	5147.1	5161.2	5172.9	Ripm	PASS
7.3-11	4305.	4316.	4325.	Ripm	PASS
		Group 8: 4.6.8 F	Reconfiguration		
Data Shee	et 8				
8.3-1	7	7	7	ETYE	PASS
*** ** ***			4. 0	ECTE	P/466
8.3-2	1	1. n	.t. D		

Operato:: 69000040 Part Mo.: 2119804-4 Program Mame: 777 LSCU Dates 03-25-2020 Times 08:25:28 Serial No.: 75-A1155 VDD: SW4206481-0104

Pages 4

ATP: AT2119804-4 Rev: E

					İ
Paragraph	Minimum	Measured	Placimum	Units	Results
8.3-4	6	<u> </u>	6	ETTE	PASS
8.3-5	-100	0.000	1.00	mA	PASS
				Elpm	PASS
8.3-5	3957.	3960.	3965		
8.3~6	3.	W u	₩ n	ETTE	FASS
8.3-8	1			BILTE	FASS
8.3-8	4305	4316.	4325.	Ripm	FASS
	Group 9: 4.	6.9 Normal Shutdw	n and Shutdwn w/	Jammed 1480V	
Data Sheet	. 9				
875 758 48	eg.	ng	7	BUTE	PA66
9.3-1	7.	7		ETTE	PASS
9.3-2	1	1. ,,	1		
9.3-3	4305	4316.	40000	Ripm	PASS
9.3-4	7	7	7.,	BITTE	PA88
9.3-5	1	1	1	BITE	PASS
9.3-6	Ó.,	6	6	BITTE	PASS
9.3-6	4305.	4315.	4325	Etpan	PASS
7 a com (0	**************************************	West de sak ii	TANAMAN M		
		Group 10: 4.6.10	Loop Gain Tests		
Data Sheet	t 10				
10.3-2	-280.0	-145.5	80.00	m⇔	PASS
			9643.	Hz	PASS
10.3-2	9633.	9638.		VOLTS	FASS
10.3-2	4.80	502	5.20	V CML. 1 CO	P. fredoda
					:
10.3-3	0000	217.		mA	PASS
		383.	390.	mA	FP(AESES
10.3-3	330 a		9438.	Hz	PASS
10.J-3	9428.	9433.			PASS
10.3-3	480	5.02	5.20	VOLITS	f., 344(0)-003
8 75 TW 74	0000	205.		m≙	PASS
10.3-4			401	mA	PASS
10.3-4	301	350.			PASS
10.3-4	9633	9638	9643.	Hx	
10.3-4	3.50	3.71	3.90	VOL.T8	PASS
		2005-7	80,7575	mA	PASS
10.3-5	150.	426.	500.		PASS
10.3-5	9870	9675	9880	Htx	
10.3-5	2.80	3.01	3.20	VOL.TS	PASS

Operator: 69000040 Part No.: 2119804-4 Program Name: 777 LSCU Date: 03-25-2020 Time: 08:29:29

Fages 5

Serial No.: 75-A1155 VDD: SW4206481-0104 ATP: AT2119804-4 Rev: E

Paragraph Minimum Mwasured Maximum Units Results --300. PASS 10.3-6 --500. --432. mê 12495. 12500. 12505. Hz PASS 10.3~6 -5.04 VOLTS PASS --4.80 10.356 -5.20 Group 11: 4.6.11 Monopole Tests Data Showt 11 775.0 1-120 PASS 11.3-1 265.0 770.0 16920. 1-122 PASS 11.3-2 16910. 16915... BITTE PASS 11.3-3 1. .. 1. .. 1. .. BETE PASS 11.3-4 1. .. 1. .. 1. .. Group 12: 4.6.12 Continuous BITE Tests Data Sheet 12  $\mathbb{Z}_n$ 7. 2. BUTE PASS 12.3-1 PASS BITTE 1. .. 12.3-2 1. .. 1. ,, 4325. PASS 4305. 4316. Ekpan 12.3-3 PASS BITE 12.3-4 6... Óπ On. BLTE PASS 12.3-5 Zi a 21.6 22.4 BITE PASS 12.3-6 Ó a Ó., Ó. BITE PASS 3. 3... 3-2.5.2 S. PASS BITE 3-2.6.2 Ó. Ó. On. PASS BITTE 3-2.5.3 3. 3. S. PASS 3-7.6.3  $\langle \rangle_{\mathfrak{m}}$ BITE Ó. Ó. PASS 3-7.5.4 33 .. BITE 35... Z) a PASS BITE 3-2.6.4 6... Ó. On. BITE PASS 3-7.5.5 B. 3. 3. Ó. PASS 3-7.6.5 EXTRE 6... Ó. 3-7.5.6 BITE PASS 3. PASS BITE 3-2.6.6 Ó. 6.0 Ó. 3. 3-7.5.7 3. 3. BITE FASS 3-7.6.7 6.. Óπ. BUTTE PASS Ón. 3-7.5.8 3. PASS 3. 3. BITE PASS 3-7.6.8 Ón. BITE 6... δa. 3-7.5.9 PASS 3. 3... 35 ... BUTE 3-7.6.9 PASS BITE O. 6... Óπ. PASS 3-7.5.10 5. BITE 3. 33... PASS 3-7.6.10 BITTE 6... Ó. Ó.,  $m_{i,i}$ 3-7.5.11 PASS ::3 n BITE 3-2.6.11 den. PASS Ó. Ó n BITE 3-7.5.12 (i) ::i 33 n BITE PASS 3-7.6.12 6... Ó., Ó., BITE PASS

Operator: 69000040 Part No.: 2119804-4 Program Mame: 777 LSCU

Date: 03-25-2020 Time: 08:32:09

Page: 6

Serial No.: 75-A1155 VDD: SW4206481-0104 ATP: AT2119804-4 Rev: E

Paragraph		Measured	<u>Maximum</u> Durrent Limiter	Units	Results
Data Sheet			The state of the s	4 W. 115 V. 115	1000
13.3-1 13.3-2 13.3-3 13.3-4 13.3-6 13.3-2 13.3-8 13.3-9	7. 1. 27.00 7. 500 7. 5000 1. 27.00	7. 1. 27.30 7. -0.00200 7. 1040 1. 27.27	7. 1. 29.00 7. .500 7. .5000 1. 29.00	BITE BITE VOLT BITE VOLT BITE VOLT BITE VOLT	FASS PASS PASS PASS PASS PASS PASS
14.3-3 14.3-5 14.3-6 14.3-6	Group 5. 7. 1. 27.00	14: LOCKOUT FREN 5. 7. 1. 27.33	ÆNTION TEST 5. 7. 1. 29.00	BLTE BLTE BLTE Volt	PASS PASS PASS

FINAL

!!! TEST SEGUENCE PASSED !!!

1. 国家 Country	2. 中国民用航空总局 CAAC		Conformity	⊠ 适航性	Airworthiness	3. 证书编号 20200008020874Y0	Certificate Ref. No.
中国 China	AUTHORIZED REL	批准放行证书/适航批准标签 AUTHORIZED RELEASE CERTIFICATE/AIRWORTHINESS APP	/适航批准标 E/AIRWORTI		ROVAL TAG	339193288	
4. 单位 Organization	Honeywell International Inc. 11100 North Oracle Road				5. 工作单/ Work O	工作单/合同单/货单 Work Order/Contract/Invoice	
	Tucson, AZ 85737				R373877 339183135 Page 1 of 1	_0	
6. 序号 7. 内容 Description	ption	8. 件号 Part No.		9. 适用性 Eligibility	10. 数量 Qty	11. 系列号/批号 Serial/Batch No.	12. 产品状态 Status/Work
001 LOGIC AI	LOGIC AND SPEED CONTROL UNIT	2119804-4		NOT KNOWN	-	75-A1155	INSPECTED / TESTED
13 备注 Remarks THE SERVICE SPECIFIEE CMM 29-11-06 REV: 8,	13 备注 Remarks THE SERVICE SPECIFIED HAS BEEN ACCOMPLISHED IN ACCORDANCE WITH: CMM 29-11-06 REV: 8, JUL/24/2017.	CORDANCE WITH:					
FOR TIME AND CYCLE IN REPORT, IF APPLICABLE.	FOR TIME AND CYCLE INFORMATION, PLEASE SEE ATTACHED CAFE REPORT, IF APPLICABLE.	ED CAFE					
THIS DOCUMENT HAS BEEN ISSUED ACCORDING	THIS DOCUMENT HAS BEEN ISSUED ACCORDING TO AN APPROVED COMPUTER GENERATED SIGNATURE PROCEDURE.	ROVED					
SEE ATTACHED DOC	DOCUMENTS AS APPLICABLE New Parts	FOR WORK PERFORMED	15.	15. 使用过的产品	Used Parts		
兹声明上述产品除禁 已按照上述国家适航 并且该产品(出口产)	兹声明上述产品除築13项的其它规定以外, 已按照上述国家适航条例进行制造/检查, 并且该产品(出口产品)符合经批准的型层设计资料和进口困提出的专用要求	进口困境出的专用要求。	. \	兹声明上述产品除第13项的其它规定以外, 已按照上述国家适航条例和进口国通知的特殊要求进行了工作 该产品处于安全可用状态可以批准放行使用。	3项的其它规定以 3项的其它规定以 5、例和进口国通知的 3、态可以批准放行(	} 功特殊要求进行了工作, 更用。	
Certifies that the 13 was (were) I regulations of the the approyed design porting country.	Certifies that the part(s) identified above except as otherwise specified in block 13 was (were) manufactured Trisspected in accordance with the airworthiness regulations of the stated country and / or in the case of parts to be exported with the approved design data and with the notified special requirements of the importing country.	tas otherwise specified in coordance with the airwortle case of parts to be exported special requirements—of the control of th	block hiness d with he im-	Certifies that the work specified above exc was carried out in accordance with the ai country and the notified special requireme respect to that work, the part(s) is(are) in sidered ready for release to service. (over)	k specified abov ccordance with i fied special requ , the part(s) is(ar ase to service. (	Certifies that the work specified above except as specified in block 13 was carried out in accordance with the airworthiness regulations of the stated country and the notified special requirements of the importing country and in respect to that work, the part(s) is(are) in condition for safe operation and considered ready for release to service. (over)	ock 13 ons of the stated ocupantry and in seration and con-
16. 批准人签名 Signature		18. 批准日期 Date	19.	19. 中国民航总局授权 Issued by or on beha	ehalf of the CAAC		
dan	alela	MAR/26/2020	FO	F00100142			
7. 批准人姓名(打印的) Name (Printed)	John Wells						

AAC - 038(12/94)