

SPS

TECHNOLOGIES

A.P.C. Company

SFS Technologies Ltd. T. J. Brooks

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LEICESTER LE4 4WJ
ENGLAND

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RELEASE NOTE DESPATCH COPY

PLEASE QUOTE THIS NUMBER ON
ALL CORRESPONDENCE
CONCERNING THIS ORDER.

RELEASE NOTE NUMBER
D000117568

ORDER NUMBER

S000034377

LOAD NUMBER

Z000031062

CUSTOMER ACCOUNT NUMBER

2306-001

CUSTOMER PURCHASE ORDER NUMBER

PO# 0WYE23

TERMS CODE DESCRIPTION

T30 NET 30 DAYS

ORDER DATE

19/3/2014

LOCATION

1-D

C-REP

FEDEX

CARRIER NUMBER

Ground

ADD ON CHARGE

£

PREPAID

Prepaid

FREIGHT CODE/DESCRIPTION

Prepaid

CODE/AMOUNT

USA

REGION

USA

TERR.

21/7/2014

SCHEDULE DATE

19/3/2014

REQUEST DATE

19/3/2014

DELIVERY ADDRESS
B/E Aerospace Consumables
Management
9835 NW 14 St
Miami FL 33172
United States

INVOICE ADDRESS
B/E Aerospace, Inc.
Consumables Management
10000 NW 15th Terrace
Miami FL 33172
United States

LINE 1 6185578

PART NUMBER
HL110VF8-6

ALTERNATE PART NUMBER
dan5-8-6x

DRAWING ISSUE NUMBER
25

U.M
EA

Order Quantity
2,500

BATCH/LOT NUMBER
A000044156-0000

QUANTITY

2,625

ANODISE TO

HS306

CENTRAL

HS305

1381
3

REMARKS:

PACKER ID
324

EXPORT LIC. NO.
SPIRE license ref:
N.L.R.

WEIGHT
8.50 KGS

TOTAL QTY. DELIVERED
2,625

CERTIFICATE OF CONFORMITY

BSI ISO 9001/AS9100 CERTIFICATE No. FM 296

Certified that the supplies detailed hereon have been manufactured, tested and inspected in accordance with the conditions and requirements of the contract or purchase order and unless otherwise noted conform in all respects to the specification(s), drawing(s) relevant thereto.

SIGNED: **R. H. Moore**
DATE: **29/8/14**

INSPECTORS
3

Documents Enclosed

| | |
|--------------------------------------|------------|
| Test Certificate | Y/S |
| Raw Material Certificate | Y/S |
| Manufacturer's C of C (if/when only) | Y/S |

These parts are shipped from T.J. Brooks in compliance with all applicable U.K. export regulations. Diversion contrary to U.K. law is prohibited.

TEST CERTIFICATE

B.S.I Registered to ISO 9001 : 2008 / AS9100 Cert No. FM 266

BOLT CERTIFICATE

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| | | | |
|--|----------------------------|-------------------------------|----------------------------|
| PART NUMBER: HL110VF8-6 (ISS 25) dan5-8-6x | | BATCH NUMBER: A000044156-0000 | |
| FORGING NUMBER: X20228 | | QUANTITY: 8310 | DATE: 29/08/2014 |
| DOCKET NO: 9920 | PROC SPEC: HS342 | | CAST/MILL HEAT NO: 8R34559 |
| MATERIAL SPEC: AMS 4967 (6AL 4V,TA28) | MATERIAL SUPPLIER: DYNAMET | | RELEASE NO: 503357 |
| MICRO EXAMINATION as per LI20 and Procurement Specification: HS342 | | | |
| SPS SAMPLE PACKET NUMBER: 11290814 | | NUMBER OF SAMPLES: 5 | |
| Metallographic examination conforms to procurement specification requirements in all respects. | | | |
| CHEMICAL ANALYSIS (%) | | | |
| The chemical analysis results have been taken from the original mill certificate and are not UKAS accredited | | | |
| Al: 6.18 | C: 0.018 | Fe: 0.20 | H ₂ : 0.0045 |
| O ₂ : 0.15 | Ti: BAL | V: 4.06 | N ₂ : 0.011 |
| | | Y: <0.005 | |

HEAT TREATMENT RESULTS: 1. Test Bar tested per BS EN ISO 6892-1:2009 B20

| U.T.S. (MPA) | .2% P.S. (MPA) | (* L of P) | ELONGATION % | R.A.% |
|--------------|----------------|------------|--------------|-------|
| - | - | - | - | - |

| ULTIMATE TENSILE per NASM1312 Test No. 8/108 | | | DOUBLE SHEAR per NASM1312 Test No. 13/113 | | |
|--|-----|-------|---|-----|-----------|
| 1 | N/A | 11 | 1 | 740 | 11 |
| 2 | | 12 | 2 | 736 | 12 |
| 3 | | 13 | 3 | 736 | 13 |
| 4 | | 14 | 4 | | 14 |
| 5 | | 15 | 5 | | 15 |
| 6 | | | 6 | | |
| 7 | | Min: | 7 | | Min: 655 |
| 8 | | Max: | 8 | | Max: |
| 9 | | Unit: | 9 | | Unit: MPa |
| 10 | | | 10 | | |

H = Head Failure T = Thread Failure D = Test Discontinued

Shear testing performed on material from the same material release as the product, heat treated with the product and tested in the bare metal condition per SPS procedure LI12 Appendix 4, and meets the material requirement.

TENSION-TENSION FATIGUE per NASM1312 Test No 11/111

Machine Test No: N/A Samples tested: All tests disc. @ cycles

HYDROGEN ANALYSIS OF FINISHED PART per LI16

Specification Requirements: 125ppm max. Test Result: 44 ppm

OTHER TEST DATA OR COMMENTS

N/A = Test not applicable as per procurement specification.

ANODISE TO HS306 CETYL ALC HS305

Certified that this is a true and accurate record of the tests carried out on this batch

END OF TEXT

Signed

Date 29/8/14

For and on authority of SPS Technologies Ltd.

*** NOWOROL**
TEAM LEADER

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Revision March 2012

CL83311