Approving Civil Aviation     Authority/Country  Transport Canada	AUTHORIZED RELEASE	ED RELEASE CERTIFICATE	3. Form Tracking Number. WO108399
4. Organization Name and Address.	TOKIN ONE		
AJW Technique Inc 7055, rue Alexander Fleming Saint-Laurent QC H4S-2B7	AJ	AJW technique	5. Work Order, Contract or Invoice Number: U17126-1
Canada	•		
6. Item: 7. Description:	8. Part Number:	10. §	r: 11. Status/Work:
1 Cabin Handset	89-01-07000	1.00 135037	REPAIRED
12. REMARKS REPAIRED AND TESTED IN ACCORE	EMARKS REPAIRED AND TESTED IN ACCORDANCE WITH OEM CMM 23-73-01 REV. 020 DATE: SEP 20/2018	SEP 20/2018	
FOR MORE INFORMATION REFER T	FOR MORE INFORMATION REFER TO TEAR DOWN/ INSPECTION REPORT.		
PRINTED FRO	PRINTED FROM ELECTRONIC FIL	Maintenance pe	EASA Approval No.: EASA.145.7260 Maintenance performed in accordance with FAR 43.17
13a. Certifies the items identified above were manufactured in conformity to: Approved design data and are in a condition for safe operation.	<ul> <li>manufactured in conformity to: ndition for safe operation.</li> </ul>	14a. Certifies that, except where otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was performed in accordance with Canadian Aviation Regulations.	ed in Block 12, the work identified in Block in accordance with Canadian Aviation
Non-approved design data specified in Block 12	n Block 12	X CAR 571.10 Maintenance Release	
		Other regulation specified in Block 12	
13b. Signature:	13c. Approved Organization Number	14b. Signature	14c. Approval Organization Number 33-12
13d. Name (Typed or Printed):	13e. Date	14d. Name (Typed or Printed)	14e. Date (dd/mmm/yyyy)
		Joel Mutezintare	01/Jun/2021
	Installer Responsibilities	ponsibilities	
This certificate does not constitute authority to install the part.	o install the part.		
Installers working in accordance with the national regulations of a country country specified. Statements in blocks 13a or 14a do not constitute installation certification. applicable national regulations before the aircraft may be flown.		other than specified in Block 1, must ensure that their regulations recognize certifications from the In all cases,the technical record for the aircraft must contain an installation certification issued in accordance with the	tifications from the fication issued in accordance with the

## AJW. TECHNIQUE

100-7055 Alexander-Fleming, Saint-Laurent, QC, H4S 2B7, Canada www.ajw-group.com

## Tear Down/Inspection Report

Work Order: WO108399
Date Printed: 6/1/2021
Customer RO: U17126-1

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To:

A J Walter Aviation Ltd.
THE HEADQUARTERS
MAYDWELL AVENUE
SLINFOLD, WEST SUSSEX RH13 0AS
UNITED KINGDOM

Code: AJW01

Phone:

Email:

Fax:

Descr: Cabin Handset

P/N: 89-01-07000

S/N: 135037

Qty: 1

Mfg: HOLMBERG GMBH

TSN: UNK

TSO: UNK

TSR: UNK

CSN: UNK

CSO: UNK

CSR: UNK

P/N Out: 89-01-07000

S/N Out: 135037

Symptoms:

CODE:

REASON FOR REMOVAL

DETAILS: A/R Removed in serviceable condition

Faults:

CODE:

CUSTOMER REASON FOR REMOVAL CONFIRMATION

DETAILS: Reason

Reason for removal as per repair order is not confirmed.

CODE:

AD, SB, MOD, SIL REQUIREMENT

DETAILS:

These service bulletins are required to repair unit:

Holmco Service Information Letter No.: D9240-23-26 Revision 00, dated 04 OCT 2016 89-01-(X) Handset Series - RESISTOR

CHANGE ON PCB

Holmco Service Bulletin No.: 89-23-15 Revision 00, dated 16 JAN 2009.

89-01-Z7XXY Handset Series - Improvement of the cable assembly (Coiled Cable).

Holmco Service Bulletin No.: 89-23-17 Revision 01, dated 05 Mar 2018.

Handset series PNR 89-01--XXXXX-XX - Modification Connection of earphone unit, Discharge Electrode, Handset Coiled Cable

and PCB.

CODE:

DISASSEMBLY / INSPECTION FINDINGS

**DETAILS**:

During disassembly and inspection of the unit the following anomalies were found:

- Top corner of back housing broken. Plate identification missing. Coil cable worn. Acoustic gauze contaminated. One screw dull

corroded.

CODE:

**INITIAL TEST FAILURE** 

DETAILS:

Initial test failure is attributed to...

Microphone output test in fault, output too low.

- Push To Talk test in fault.

CODE:

**REPAIR** 

DETAILS:

The following repair(s) will be performed: All parts listed below require replacing. Holmco Service Information Letter No.:

D9240-23-26, Holmco Service Bulletin No.: 89-23-15 and Holmco Service Bulletin No.: 89-23-17 to be embodied. Microphone

requires calibration. Final test required.

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## **Tear Down/Inspection Report**

Work Order: WO108399 Date Printed: 6/1/2021

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#### **Corrective Actions:**

CODE:

REPAIRED

DETAILS:

All parts listed below replaced. Holmco Service Information Letter No.: D9240-23-26, Holmco Service Bulletin No.: 89-23-15 and Holmco Service Bulletin No.: 89-23-17 embodied. Microphone calibrated.

PN	tested in accordance with OEM CMM 23-73  Description	Reason	Qty Needed	Dispositio
3-12-90025	SWITCH, MICRO SWITCH	DE	1	Consumable
6-10-90003	DULL SCREW	СО	. 1	Consumable
9-12-90009	ACCOUSTIC GAUZE	СТ	1	Consumable
27-14-90019	BCK PART(BLACK) HOUSING	BR	1	Consumable
9-10-00001 <b>TM</b>	PLATE, IDENTIFICATION	MI	1	Consumable
0-75-00009	COILED (BLACK) CORD	SB	1	Consumable
3-03-00011	MAIN BLACK HOUSING	BR	1	Consumable
3-03-00085	RESISTOR KIT	SIL	1	Consumable
			1	

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# AJW. TECHNIQUE

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## Tear Down/Inspection Report

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REASON LEGEND

(AD) AD: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".

(BR)\* BROKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed. "NOT Customer Induced".

(BU)\* BURNT/MELTED: Part found burnt, overheated, scorched, seared, blistered, short circuited etc...

(CID) CUSTOMER INDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FQD etc....

(CO)\* CORRODED: Part found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.

(CMM) 100% CMM: Part which is a mandatory replacement as per CMM.

(CT)\* CONTAMINATED: Part found contaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".

(DE)\* DEFECTIVE: Part defective, intermittent or loose

(DL)\* DELAMINATED: Part found delaminated.

(LE)\* LEAKING: Part Leaking, seeping, porous beyond acceptable level as per CMM

(MI) MISSING: Part missing to complete a unit as per CMM. "Customer responsibility"

(MOD) MODIFICATION: Part requires modification as per CMM or other technical documentation. Part may be modified or replaced with a modified part

(NR)\* NOT REUSABLE: Part that cannot be reused EX: O-ring, rings, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.

(OOS) OUT OF SCOPE: Unit discrepancy not directly caused by customer and is above and beyond normal wear and tear or excluded from applicable commercial contracts.

(OOT)\* OUT OF TOLERANCE: Part did not meet the tolerance or calibration as per CMM.

(RP)\* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Diaphragm, bellows...)

(RW)\* REWORKED: Part reworked, refurbished, balanced, machined as per CMM.

(SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code will include the last digits of the "SB"

(SE)\* SEIZED: Part seized.

(SIL) SIL: Part replaced due to Service Information Letter that needs to be incorporated. This code will include the last digits of the SIL.

(TX) TIME CONTROLED: Part reached the end of its life, it is time expired and may either be overhauled if applicable or replaced due to times or cycles

(WO)\* WORN: Part scratched, grinded, rubbed, grooved, scrapped, gouged, chipped, abrasion etc....

(WT) WARRANTY: Part replaced under warranty

(CS) CUSTOMER SUPPLIED PARTS: Part supplied by customer

(NDT) NON DESTRUCTIVE TEST

(IP) INCORRECT PART;

(SS) SUPERSEDED;

(AR) AS REQUIRED;

NORMAL WEAR AND TEAR