SerolLER CONTROL MODULE ASSY 28570012-114 1.08 minimiser 1.08 D01661 REPARRED	1. Approving Civil Aviation Authority/Country Transport Canada 4. Organization Name and Address. AJW Technique Inc 7055, rue Alexander Fleming Saint-Laurent QC H4S-2B7 Canada	AUTHORIZED RELEASE C FORM ONE	RELEASE CERTIFICATE FORM ONE A)W technique	5. Work Order, Contract or Invoice Number: R267253-1
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www.ajw-aviation.com

Tear Down/Inspection Report

Work Order #: WO22776 Date Printed: 31/07/2015

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To:

A J WALTER AVIATION LIMITED THE HEADQUARTERS MAYDWELL AVENUE SLINFOLD, WEST SUSSEX RH13 0AS UNITED KINGDOM

Phone #:

Fax #:

PN: 285T0012-114

Descr: SPOILER CONTROL MODULE ASSY

Serial #: D01661

Email: Qty: 1

Mfg: BAE SYSTEMS

TSN: N/A

Code: AJW01

TSO: N/A

TSR: N/A

CSN: N/A

CSO: N/A

CSR: N/A

P/N Out: 285T0012-114

Serial # out: D01661

Symptoms:

CODE:

REASON FOR REMOVAL

DETAILS:

Unable to clear PCA and MODULE FAULT light

Faults:

CODE:

QUOTE

DETAILS:

PRELIMINARY INSPECTION (VISUAL):

PART MISSING:

YES

DAMAGE FOUND (CID): HRS/CYCLE RECEIVED: NO NO

ADDITIONAL REQUIREMENT:

NO

AD, SB, MOD, SIL ADD.CUST. REQUEST

NO

WARRANTY REQUESTED?

NO

TEST ARRIVAL:

INITIAL TEST FAIL? YES

REASON FOR REMOVAL CONFIRMED: YES

DISASSEMBLY/INSPECTION:

ANY ANOMALIES FOUND DURING DISASSEMBLY/INSPECTION

YES

WORK TYPE:

REPAIR

WORKSCOPE:

CALIBRATION CLEANING

NO YES

OUT OF SCOPE OVERHAUL NO NO

PAINTING

NO



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YES **REPAIR** NO REWORK TIME CONTROLLED/TX NO

RE-QUOTE:

PARTS MISSING/INCOMPLETE CODE:

Unit received with the non ESD safe materials type of cap plugs on connector. DETAILS:

INITIAL TEST FAILURE CODE:

Initial test failure is attributed to.. **DETAILS:**

Unit failed the POWER CONSUMTION TEST and 1/3 of all the remaining test.

DISASSEMBLY / INSPECTION FINDINGS CODE:

During disassembly and inspection of the unit the following anomalies were found: **DETAILS**:

Unit need a visual check to validate is condition and integrity of the electrical equipment.

NO

Unit found very dirty, require cleaning, using neutral cleaning agent.

Inspection of the cards revealed burn fuse on A5 card.

Level 3 repair for re-soldering on board's will be performed.

CODE: **CLEANING**

Cleaning is required due to... **DETAILS:**

Routine cleaning of the UNIT may be required during each shop visit for repair work if there is

contamination on the Power Assembly, otherwise general cleaning is required if there is

evidence of the ingress of dirt or moisture.

PCBR CODE:

(description, part number or board number). **DETAILS:**

The following repair

Soldering iron will be used to repair the anomalies on the A5 card. Also to replace bad Fuse (F1 and F2).

Part Numbers worked on are (285T0294-30)

REPAIR CODE:

The following repair(S) will be performed: DETAILS:

Initial test validated the operation and performance of the equipment and was found unsatisfactory.

A visual inspection is needed on all the cards. Unit Need cleaning

All missing parts will be replaced and repair of A5 boards by replacing 2 fuses. Also a final test will be performed, to keep the functionality, after opening the unit.

Corrective Actions:

CODE:

REPAIRED

A visual inspection is done on all the cards. Unit cleaned. **DETAILS**:

All missing parts will be replaced and repaired of A5 boards by replacing 2 fuses.

Also a final test will be performed per CMM.

PN	Description	Reason	Qty Needed	CD	Disposition
025-1158-001	DUST CAP	MI	1	NE	Consumable
FM07A125V2-10A	FUSE	BU	2	NE	Consumable
FINIO/A12372-10A	1002				1



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REASON LEGEND

- (AD) AD: Part replaced due to Air worthiness Directive that needs to be incorporated. This code will include the last digits of the "AD".
- (BR)* BROKEN: Part found Broken, cracked, crushed, ruptured, split, frayed, deformed. "NOT Customer Induced".
- (BU)* BURNT: Part found burnt, overheated, scorched, seared, blistered, short circuited etc...
- (CID) CUSTOMER INDUCED DAMAGED: Part which is found damaged due to lack of maintenance, incident, mishandling, FOD etc....
- (CO)* CORRODED: Part found corroded, pitted, rusted, decayed, oxidized, powdery and is beyond repair.
- (CM) 100% CMM: Part which is a mandatory replacement as per CMM.
- (CT)* CONTAMINATED: Part found contaminated by foreign object, debris, water, oil etc..." NOT Customer Induced".
- (DE)* DEFECTIVE: Part defective, intermittent or loose
- (DL)* DELAMINATED: Part found delaminated.
- (LE)* LEAKING: Part Leaking, seeping, porous beyond acceptable level as per CMM
- (MI) MISSING: Part missing to complete a unit as per CMM. "Customer responsibility"
- (MO) MODIFICATION: Part requires modification as per CMM or other technical documentation. Part may be modified or replaced with a modified part.
- (NR)* NOT REUSABLE: Part that cannot be reused EX: O-ring, rings, gaskets, packing's, retainers, stripped screws, lock nuts, seals, lock washer.
- (OS) OUT OF SCOPE: Unit discrepancy not directly caused by customer and is above and beyond normal wear and tear or excluded from applicable commercial contracts.
- (OT)* OUT OF TOLERANCE: Part did not meet the tolerance or calibration as per CMM.
- (RP)* RUPTURED: Part Punctured, ripped, torn, cut, deteriorated. (For Diaphragm, beliows...)
- (RW)* REWORKED: Part reworked, refurbished, machined as per CMM.
- (SB) SB: Part replaced due to Service Bulletin that needs to be incorporated. This code will include the last digits of the "SB"
- (SE)* SEIZED: Part seized.
- (SI) SIL: Part replaced due to Service Information Letter that needs to be incorporated. This code will include the last digits of the SIL.
- (TX) TIME CONTROLED: Part reached the end of its life, it is time expired and may either be overhauled if applicable or replaced due to times or cycles.
- (WO)* WORN: Part scratched, grinded, rubbed, grooved, scrapped, gouged, chipped, abrasion etc....
- (WT) WARRANTY: Part replaced under warranty
- * NORMAL WEAR AND TEAR